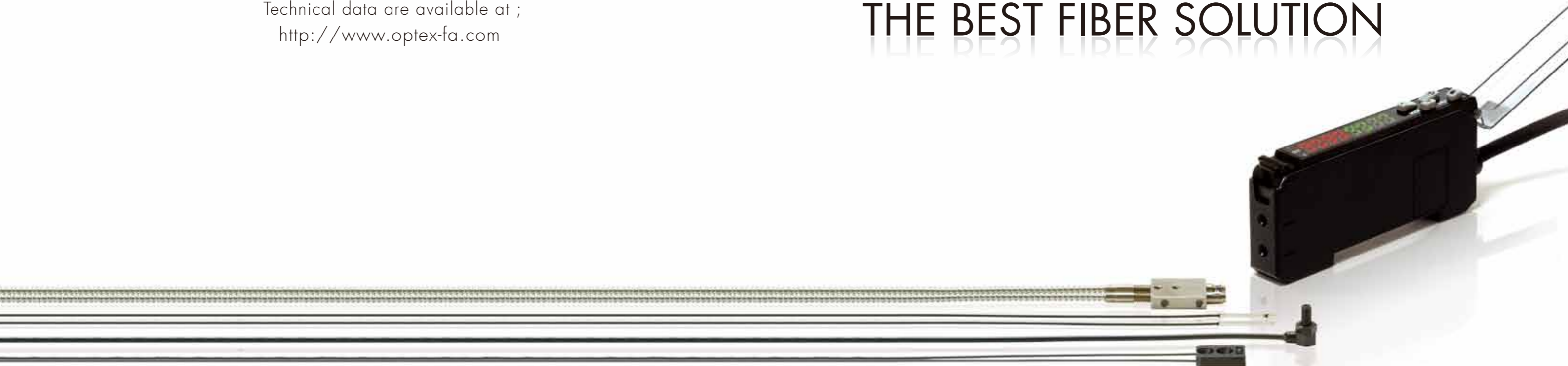


Technical data are available at ;  
<http://www.optex-fa.com>

## THE BEST FIBER SOLUTION



- Specifications are subject to change without prior notice.
- Specifications and technical information not mentioned here are written in Operation Manual. Or visit our website for details.
- All the warnings and cautions to know prior to use are given in Operation Manual.

**OPTEX**  
**FA** **OPTEX FA CO., LTD.**  
600-8815 Kyoto, Shimogyo, Chudoji Awata 91, Japan  
TEL. +81-(0)75-325-2920 FAX. +81-(0)75-325-2921  
<http://www.optex-fa.com>

Fiber optic cables for the most demanding applications.  
Special requests for custom made fiber cables are welcome.



# AMPLIFIERS and FIBER SENSORS

## Amplifiers

---

D3RF series	09
D2RF series	13
BRF series	20

## Fiber units

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Application Index	03
Alphabetical Index	05
NF series	23

## Notes


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84



# Fiber unit NF series

A complete fiber optic sensor consists of the amplifier and a fiber optic cable. The fiber optic cable is chosen based upon the specific application. Optex-FA offers more than 80 different cables in both Thru-beam and Diffuse sensing modes.



## Various Shape for mounting

<p>Easy mounting <b>25</b></p> 	<p>Thread type <b>28</b></p> 	<p>Cylindrical type <b>31</b></p> 
<p>Sleeve-straight <b>34</b></p> 	<p>Sleeve-side <b>37</b></p> 	
<h2>Flexible</h2>		
<p>Flexible R4mm Bend-tolerant <b>39</b></p> 	<p>Flexible R1mm <b>41</b></p> 	<p>Flexible R2mm <b>45</b></p> 

## Various Detecting Scheme

<p>Retro-reflective <b>47</b></p> 	<p>Convergent beam <b>49</b></p> 	<p>Screen beam array <b>52</b></p> 
<p>Limited diffuse <b>57</b></p> 	<p>Narrow beam, wafer mapping <b>63</b></p> 	

## Environment-resistant

<p>Heat resistant (up to 130°) <b>66</b></p> 	<p>Heat resistant (up to 200°) <b>68</b></p> 	<p>Heat resistant (200°~300°) <b>72</b></p> 
<p>Chemical resistant <b>75</b></p> 	<p>Vacuum resistant <b>77</b></p> 	


## Liquid

Water, water level **79**



## Extension lens

Lens for thru-beam fibers **82**



Amplifiers  
Various Shape for mounting  
Flexible  
Various Detecting Scheme  
Environment-resistant  
Liquid  
Extension lens  
Notes

Amplifiers  
Various Shape for mounting  
Flexible  
Various Detecting Scheme  
Environment-resistant  
Liquid  
Extension lens  
Notes

# AMPLIFIERS for NF series

All amplifiers are available in Cabled or M8 QD versions and are offered with a choice of NPN or PNP outputs.



High speed digital fiber sensor  
**D3RF series**

09



Digital fiber sensor  
**D2RF series**

13



Fiber sensor with trimmer  
**BRF series**

20

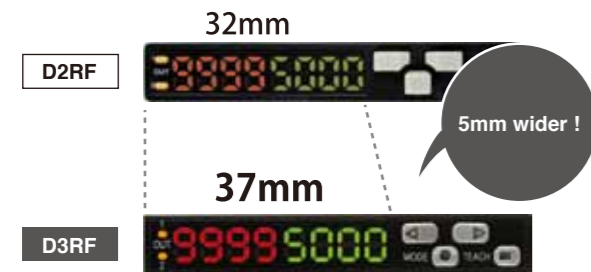
# High speed digital fiber sensor D3RF series



16μsec response, long sensing distance, finest in digital-class amplifiers.

## Widest display in the class

5mm wider display than conventional D2RF. 7 segment with high brightness LED for better visibility.



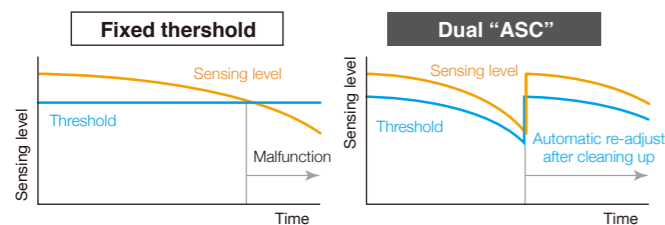
## Easier operation

More than 2 sec. pressing the button for teaching. Higher functionality is in deeper setup layer. These prevent miss-operations.



## Dual "ASC" for easy maintenance

Detects light degradation made by some dust and adjusts the brightness. It re-adjusts threshold automatically after cleaning up so no need re-teaching.



Sensing level changes when light path got some contamination and then it works wrongly. It needs re-teaching.

Threshold level is adjusted optimized level automatically according to sensing level continuously.

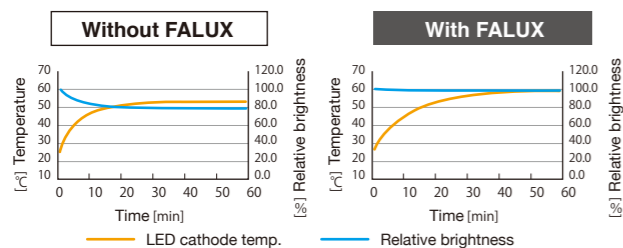
## 100% display for better recognition of change

Display can be changed to percentage (0~100) by simple single action with buttons. Easy to recognize when the level changes.



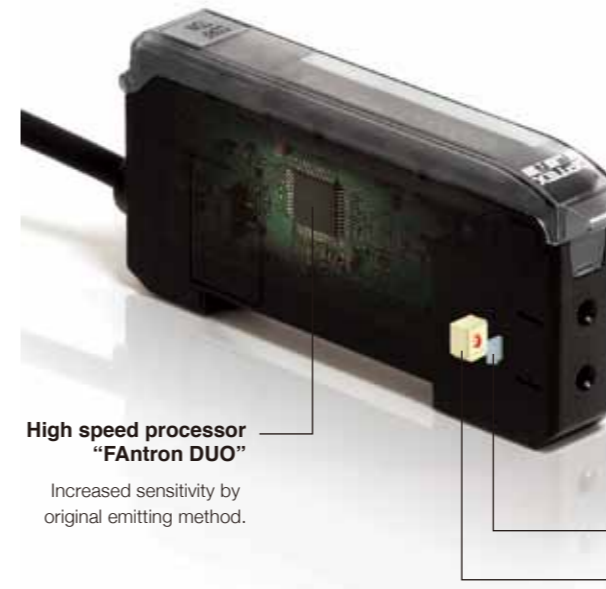
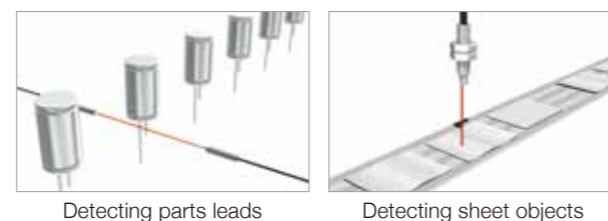
## Brightness stabilizing function "FALUX"

Our original technology "FALUX" stabilizes LED brightness by adjusting LED current even under fluctuation of LED temperature after power up.



## Adjustable hysteresis

Hysteresis can be adjusted from 1% to 40% as you like. This enables flexible setup of sensitivity according to various object condition.

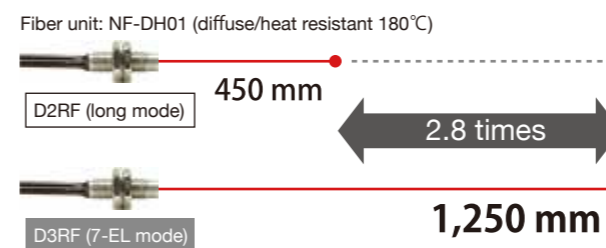


Fastest in the class **No.1** Digital fiber sensor  
16μs(1-HS mode)  
22μs(inter-connection type)

Originally developed super high speed processor "FAntron DUO" enables fastest speed in the class 16 μs (1-HS mode). It can detect over 30,000 pieces per second. Maximum speed of inter-connection type is 22us. It can prevent cross talk up to 2 units.

## Super sensing distance

Utilizing our original pulse emitting method, High power LED and efficient collective lens, it can receive enough light to realize around 3 times longer sensing distance for diffuse and 5 times longer sensing distance for thru-beam sensing.



## Sensing distance comparison

	Fiber unit	D2RF (mm)	D3RF (mm)	ratio (times)
Diffuse	NF-DB01 (M6 coaxial)	450	1200	2.7
	NF-DR01 (M6 R2mm)	350	1100	3.1
	NF-DH01 (180°C)	450	1250	2.8
Thru-beam	NF-TB01 (M4 coaxial)	1800	4000	2.2
	NF-TR01 (M4 R2mm)	800	4000	5
	NF-TH02 (180°C)	1000	4000	4

## ECO mode

It has ECO mode that enable power saving by making sub-display (green) OFF and darken main-display (red).



ex.) D3RF-TDN (single, 2 output)

Standard mode : 39mA max. **ECO mode : 28mA max.**

Amplifiers  
Various Shape for mounting  
Flexible  
Various Detecting Scheme  
Environment-resistant  
Liquid  
Extension lens  
Notes

Amplifiers  
Various Shape for mounting  
Flexible  
Various Detecting Scheme  
Environment-resistant  
Liquid  
Extension lens  
Notes

### Easy installation

You can connect up to 16 units without any wiring.

#### Maximum inter-connect units

<b>D2RF</b>	<b>D3RF</b>
8 units	16 units
	(cross talk prevention: OFF or ECO mode)

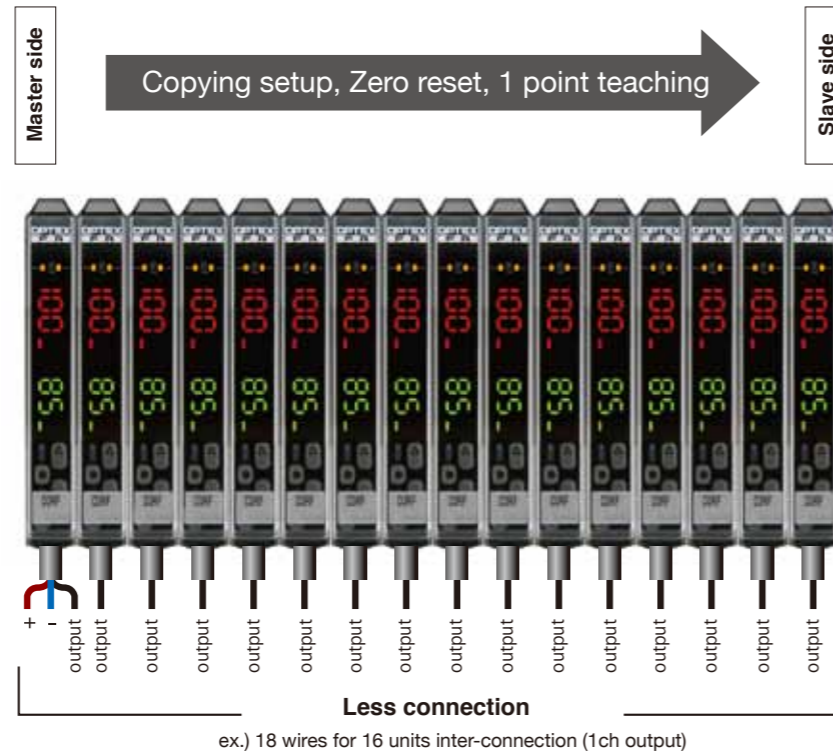
### Cross talk prevention

It can prevent cross talk by shifting emitting timing. You can connect up to 12 units when the setup is standard mode. You can connect up to 16 units when the setup is ECO mode.



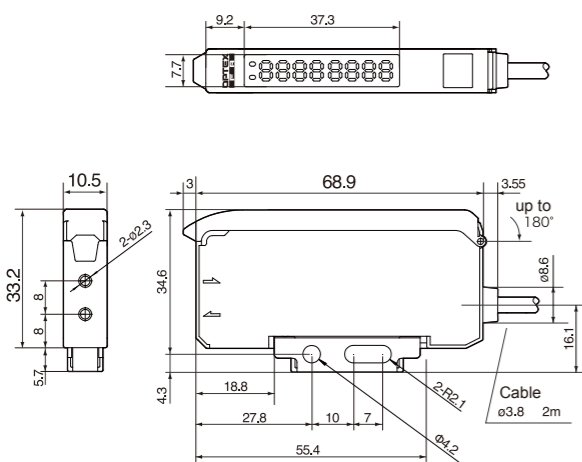
### Easy setup

You can copy setup from master side to slave side. Zero reset and 1 point teaching is available all together.

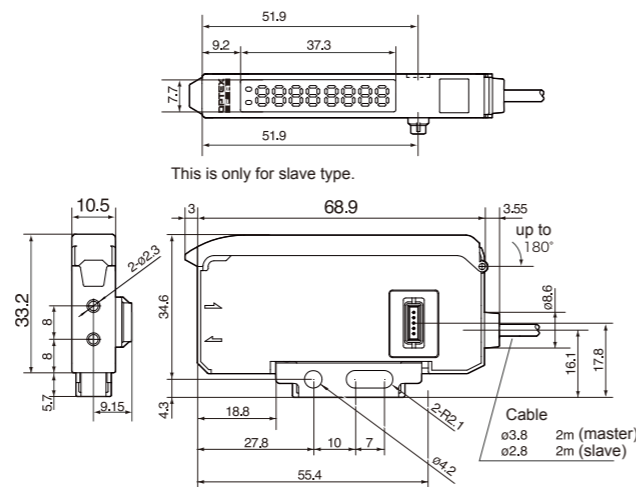


### Dimensions

Single type  
D3RF-TN/TDN  
D3IF-TN



Interconnection type  
D3RF-TMN/TDMN (master)  
D3RF-TSN/TDSN (slave)



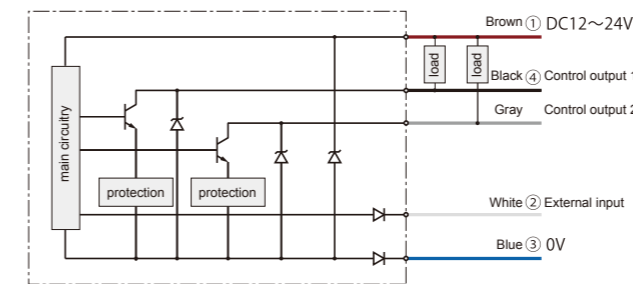
### Specifications

Model	Single type	Inter-connection type - master	Inter-connection type - slave	IR type	
Cable type	1 output type (NPN/PNP)	D3RF-TN / TP	D3RF-TMN / TMP	D3RF-TSN / TSP	D3IF-TN / TP
	2 output type (NPN/PNP)	D3RF-TDN / TDP	D3RF-TDMN / TDMP	D3RF-TDSN / TDSP	-
M8 QD type	1 output type (NPN/PNP)	D3RF-TCN / TCP	D3RF-TCMN / TCMP	D3RF-TCSN / TCSP	D3IF-TCN / TCP
	2 output type (NPN/PNP)	D3RF-TCDN / TCDP	D3RF-TCDMN / TCDMP	D3RF-TCDSN / TCDSP	-
Light source	Red LED			IR LED (1,450nm)	
Response type (mode)	16µs/22µs*1 (1-HS), 70µs (2-FS), 250µs (3-ST), 500µs (4-LG), 1ms (5-PL), 2ms (6-UL), 8ms (7-EL)				
Sensitivity adjust	Teaching, Manually adjusting				
Indicator	1 output type	1 Output indicator (Orange)			
	2 output type	2 Output indicator (Orange)			
Digital display	7 segment 8 digit display (red: 4 digit, green: 4 digit)				
Control output *2	NPN or PNP open collector				
	100mA/DC30V max. Load: 100mA max. Residual voltage: 1.8V max.				
Input	Teach-in *3, Emitter stop input, Synchronous input, Counter reset input (only for 2 output type)				
Timer	ON delay, OFF delay, One shot, ON+OFF delay, ON delay + One shot 0.1~9.999ms				
Output mode	Light ON / Dark ON switching is available in setup				
Cable / Connector	2m (single type and interconnection master type : ø3.8mm , slave type : ø2.8mm), or M8 connector				
Insulation impedance	20MΩmax. (DC500V)				
Ratings	Power supply	DC12~24V±10%including ripple			
	Power consumption (normal mode)	36mA max. (1 output type), 39mA max. (2 output type) / DC24V			
	Power consumption (saving mode)	25mA max. (1 output type), 28mA max. (2 output type) / DC24V (Eco All mode)			
Conformity	CE, IEC				
Operating temp./humid.	-25~+55°C / 35~85%RH without condensation				
Environmental illuminance	Sunlight: 10000 lux max., Incandescent lamp: 3,000 lux max				
Vibration resistance	10~55Hz 1.5mm swing X,Y,Z 2hours				
Shock resistance	50G (500m/s²) X,Y,Z 3times				
Protection category / Material	IP50 / Case: PPE, Cover: PC				
Weight	Approx. 71g including cable				
Bracket	BEF-WLL170				

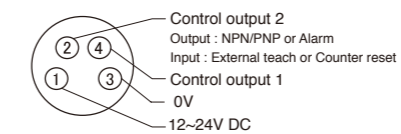
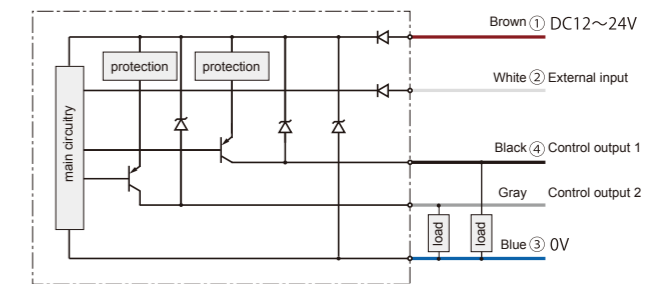
\*1 Single type: 16µs. When cross talk prevention mode is activated on interconnection type, it's 22µs.  
\*2 Threshold, Timer and Light ON/Dark ON of control output for 2 output type can be setup individually.  
\*3 External teaching mode is done based on the mode that is set on sensor (default is 1 point teach).  
\*4 When you use 1-3 pieces interconnected including master.  
Please use output less than 50mA each and in -25~+50°C when you use 4-8 pieces interconnected including master

### Interconnection type Circuit diagram

#### NPN output



#### PNP output

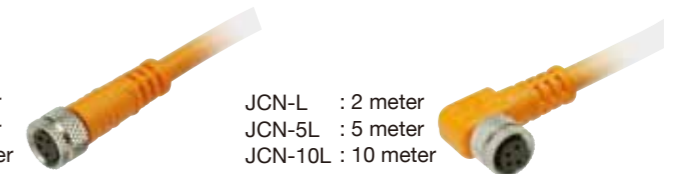


### Options



JCN-S : 2 meter  
JCN-5S : 5 meter  
JCN-10S : 10 meter

JCN-S: M8 Straight type



JCN-L : 2 meter  
JCN-5L : 5 meter  
JCN-10L : 10 meter

JCN-L: M8 L-shape type

# Digital Fiber Sensor D2RF series



Digital Fiber Amplifier with Two Independent Outputs.  
High speed 60 micro second response.

6 teach method for individual applications.

### Full Power Teaching

Standard detection mode for Thru-beam type sensing but applicable for retro-reflective sensing also.



### Full automatic Teaching

Set while the equipment is operating.



### Single point Teaching

Set without a target present.



### Transparent / Glass Teaching

Ideal for the detection of glass, film, plastic or any transparent material.



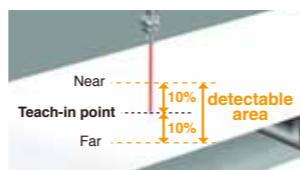
### Two points Teaching

Standard detection mode for Diffuse type sensing. It is possible to make fine adjustments.



### Zone Teaching

Similar to Area Teach Mode. This is useful if the conveyor moves closer to and farther from the sensor. An area +/- 10% of the teach point can be detected.



## SAM Circuit - The ASC function (Auto Sensitivity Control)

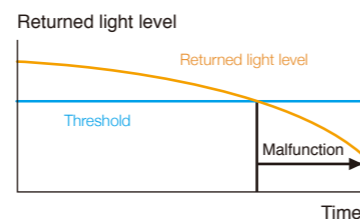
Our engineer "SAM" designed this function. The lens and/or reflector may be contaminated over time. The D2RF amplifier monitors the change in light level and automatically resets the threshold value.

After cleaning off the lens / reflector it used to be necessary to reset the threshold setting. The D2RF does not require this step. Simply clean off the lens and wait three seconds without a target present. The sensor will automatically reset the threshold level for the change. This is how the SAM circuit works.

After cleaning the incoming light level will increase suddenly. The SAM circuit computes the preset threshold based on the increase in light intensity. This function is available only in Transparent Detection Mode.

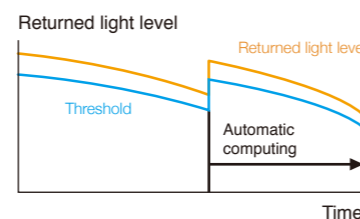
### Conventional Sensor

Contamination on the lens will eventually cause the sensor to malfunction.



### D2RF series SAM Circuit

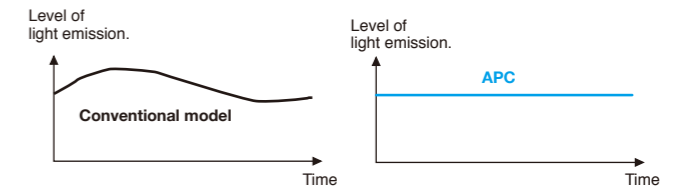
The threshold will auto-matically return to the preset level after the lens is cleaned off.



## APC Function (Auto Power Control)

The APC function ensures precise sensing even when there are changes in the temperature or environmental conditions.

APC maintains a constant power level of light emission by regulating the current flow into the light emission element. The APC function can be turned On and Off.



## Two four digit display's.

Received Light Level and Threshold Setting



## Long Term Stable Detection.

A conventional 3 element LED will lose brightness over time. This results in a decrease in sensitivity in the sensor. Optex FA's new D2RF uses a 4 element LED to provide long service life. The Green LED type D2GF uses a "Glan N2" LED, which offers the best performance for Mark Detection with a Green LED light source.

## LED Power adjustment - 3 step adjustment of LED emitting power.

A highly reflective target will cause the amplifier to saturate making adjustment difficult. This can also happen if the fiber cable is mounted too close to the target.

In situations where the amplifier is saturated due to excessive reflected light, the power level of the emitting LED can be decreased to 50 or 25 percent.



## IP66 and IP50, two types.

If your application is around water or high humidity. There is a model of the D2RF-T series with an IP66 rating.



## 60 micro second high speed response.

Both outputs can be set to operate at this speed. This response time is available in 5 of the teach modes.



## Cross Talk Prevention

The amplifier frequencies are automatically set between the Master and Slave units. Cross talk prevention is possible for up to 4 amplifiers.



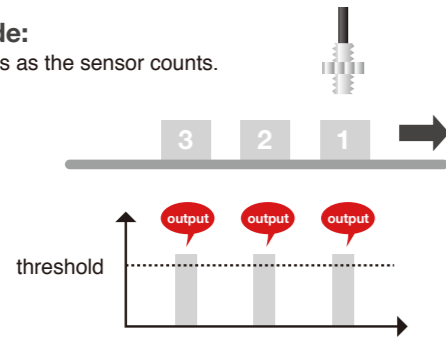
## Automatic Tuning

This provides a way to boost or dampen the excess gain level of the amplifier in poor sensing conditions (low light level, low sensitivity or saturating condition). Automatic Tuning is ideal when you need a little bit better excess gain level, or when detecting a dark object with diffuse reflective fiber cables.

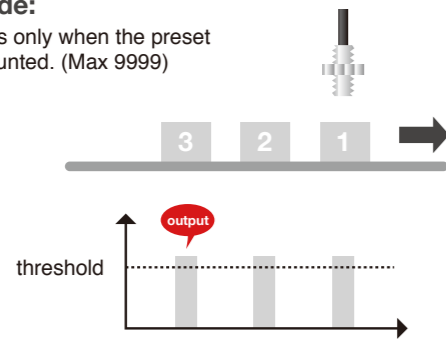
## Counter Mode

The D2RF amplifier features a built-in counter. This makes it convenient to count parts, for example 10 pcs. in a bag. The output turns on once the sensor has counted the desired quantity. Simply program in the number of parts to count.

**Normal Mode:**  
An output comes as the sensor counts.



**Counter Mode:**  
An output comes only when the preset numbers are counted. (Max 9999)



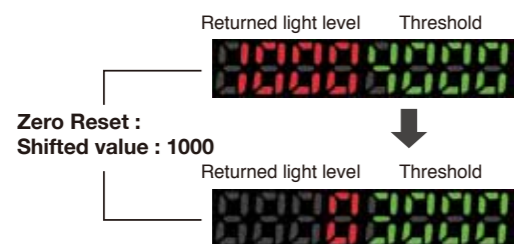
## Edge Sensing

The sensor output triggers when there is a sudden increase or decrease in the light level. This is ideal for sensing objects without being influenced by a dusty environment.



## Zero Reset

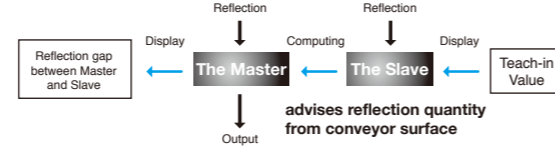
The sensor display can be reset to zero. This is useful for adjusting the display's of the Master and Slave units to read the same. It is also good to set the value to zero when the light is interrupted.



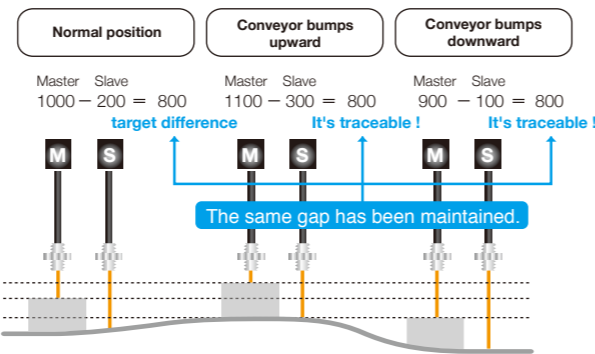
## Differential Sensing Mode

A bumpy conveyor always makes stable detection difficult. The D2RF-T solves this problem with the Differential Sensing Mode. The Master and Slave amplifiers will calculate the difference between the reflection from the background and the target (see picture below). No matter how much the surface of the conveyor moves up and down the D2RF-T can follow the change and reliably detect the target.

### Operation Flow:

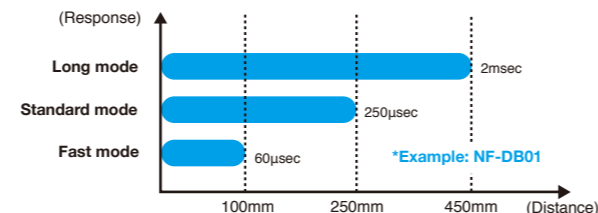


### How to follow the changing condition!



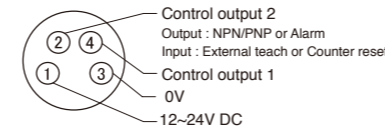
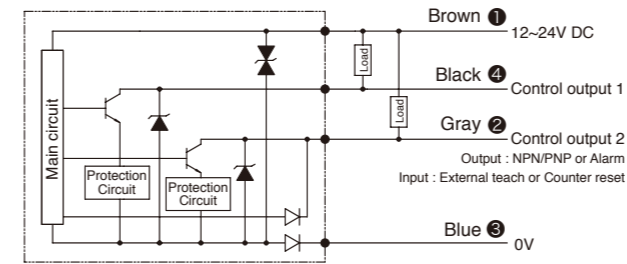
## Selectable Response Time

The Response time will affect the sensing distance. The D2RF-T has three choices (Long, Standard, and Fast), select the response time based on the required sensing distance. Long Mode boosts the power for the maximum sensing distance with a 2 msec. response time. The Fast Mode has a reduced sensing distance but provides high speed 60µsec. response.



## Two Independent Outputs. Each output can be set separately.

The 2nd output can be configured as an external Teach input.



The operation of each output can be set to Light-On / Dark-On. Also, the Threshold level, Timer settings, etc. of each output can be set independently. The Analog output type (D2RF-TAN/P) provides a 4 ~ 20 mA (gray wire) analog output and a NPN (or PNP) digital output (black wire).

The second output can be configured as an Alarm output (self-diagnostic). It can also be set to operate as an External Teach Input or Counter Reset Input if the Counter function is being used.

## External Teach Input (CH2)

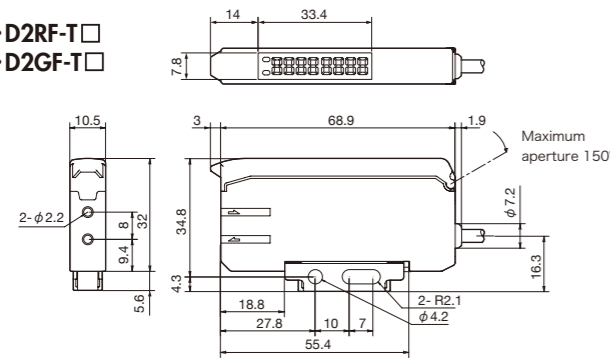
It is possible to have a Remote Teach Input if the CH2 output is re-assigned as an input. When using the Remote Teach with Interconnected amplifiers all units will perform the Teach function simultaneously. (This function is not available for Analogue Type)



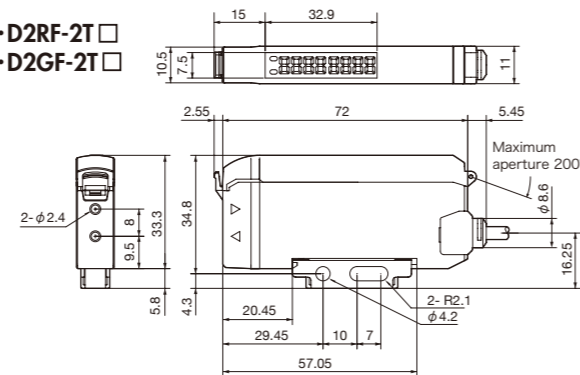
### Dimensions

#### Stand-alone model

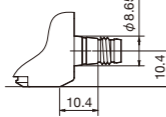
- D2RF-T□
- D2GF-T□



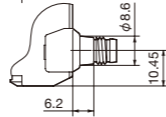
- D2RF-2T□
- D2GF-2T□



- D2RF-TC□4
- D2GF-TC□4

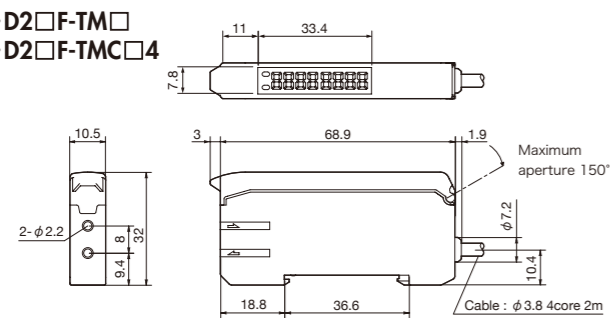


- D2RF-2TC□3/4
- D2GF-2TC□3/4

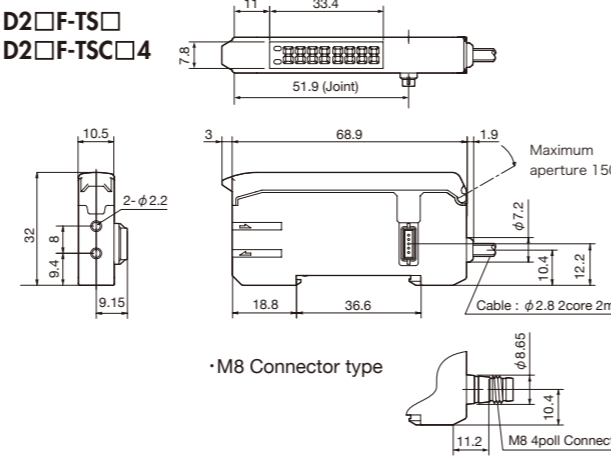


#### Interconnection model

- D2□F-TM□
- D2□F-TMC□4

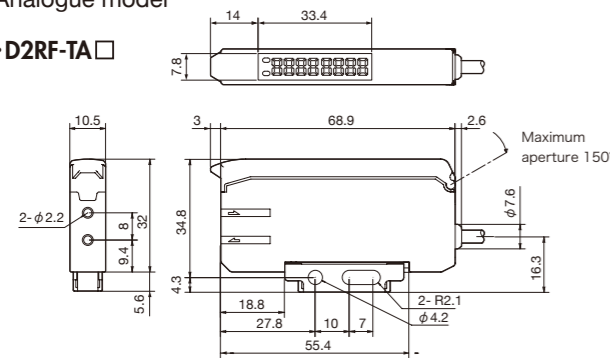


- D2□F-TS□
- D2□F-TSC□4

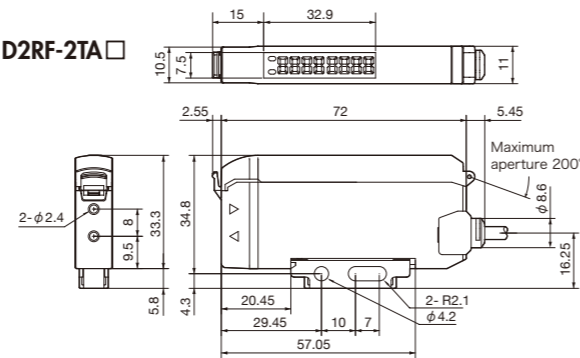


#### Analogue model

- D2RF-TA□



- D2RF-2TA□



### Specifications

Model	Standard	Mark sensor	Analogue
<b>Stand-alone Type</b>			
IP50 type	Cable type NPN / PNP	D2RF-TN / TP	D2GF-TN / TP
	M8 QD 4pin, NPN / PNP	D2RF-TCN4 / TCP4	D2GF-TCN4 / TCP4
	M8 QD 3pin, NPN / PNP	D2RF-2TN / 2TP	D2GF-2TN / 2TP
IP66 type	Cable type NPN / PNP	D2RF-2TCN4 / 2TCP4	D2GF-2TCN4 / 2TCP4
	M8 QD 4pin, NPN / PNP	D2RF-2TCN3 / 2TCP3	D2GF-2TCN3 / 2TCP3
	M8 QD 3pin, NPN / PNP	D2RF-2TCN3 / 2TCP3	D2GF-2TCN3 / 2TCP3
<b>Interconnection Type</b>			
Master unit	Cable type NPN / PNP	D2RF-TMN / TMP	D2GF-TMN / TMP
	M8 QD 4pin, NPN / PNP	D2RF-TMCN4 / TMCP4	D2GF-TMCN4 / TMCP4
Slave unit	Cable type NPN / PNP	D2RF-TSN / TSP	D2GF-TSN / TSP
	M8 QD 4pin, NPN / PNP	D2RF-TSCN4 / TSCP4	D2GF-TSCN4 / TSCP4
Light source	Red LED		Green LED
Response time	60 micro sec (Fast mode), 250 micro sec (standard), 2.0 ms (Long distance)		
Auto control system	APC / ASC		
LED Power control	3 steps; 100%, 50% and 25%		
Timer functions	On delay/Off delay/One shot, 1-9,999msec (1msec increment)		
Sensitivity adjustment	Teach-in + fine adjustment		
Output indicator	Output (orange): 1CH / 2CH common		Output (orange)
Digital indicator	7 segment LED, 4 digits in Red, 4 digits in Green		
Teach-in mode	Full Power / One point / Two points / Full Automatic / Differential / Zone / Transparent		
Control output	2CH, NPN or PNP open collector, DC30V, 100mA Max		1CH, NPN or PNP
Analogue output	NA		
Parallel installation	Up to 16 sets		
Crosstalk prevention	Up to 4 sets		
Operating mode	Light on / Dark on selectable		
Sensing mode	Long Distance Mode, Standard, Fast mode,		
Display	Regular display plus; bar, %, eco (off, run mode only)		
External input	Teaching / Counter Reset		
Supply voltage	DC 10-24V +/- 10% ripple		
Power consumption	45mA Max (24V)		
Circuit protection	Reverse Polarity, Overcurrent, Short circuit		
Warm-up time	100m sec		
Operating temp / humidity	-25 to 55°C, 35 to 85% RH		
Storage temp / humidity	-40 to 70°C, 35 to 85% RH		
Environmental illuminance	Sunlight 10,000 lux, High Frequency Lamp 3,000 lux		
Protection category	IEC, IP50 (except Stand-alone IP66 types)		
Comformity	IEC, CE		
Shock resistance	IEC 68, 50G		
Weight	Cable type 21g, M8 connector type 23g		
Factory default settings	Response time (Standard), Output (Light On), Timer (OFF), APC (OFF),		

Independent settings between CH1 and CH2 are possible at Threshold setting. Timer setting and Light/Dark setting. Ambient Temperature is limited up to 50°C when amplifiers are connected in parallel over 4 pcs.

### Options



End plate  
BEF-EB01-W190

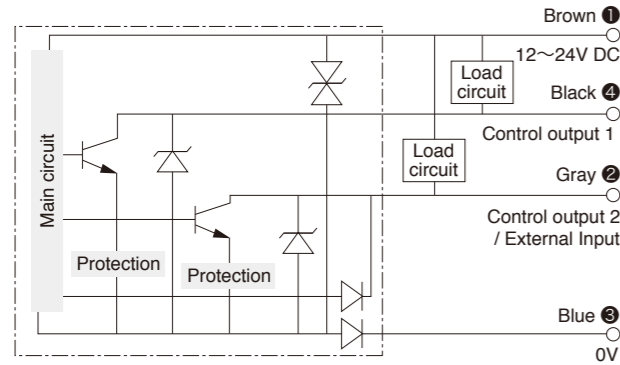
JCN-S : 2 meter  
JCN-5S : 5 meter  
JCN-10S : 10 meter  
JCN-S: M8 Straight type

JCN-L : 2 meter  
JCN-5L : 5 meter  
JCN-10L : 10 meter  
JCN-L: M8 L-shape type

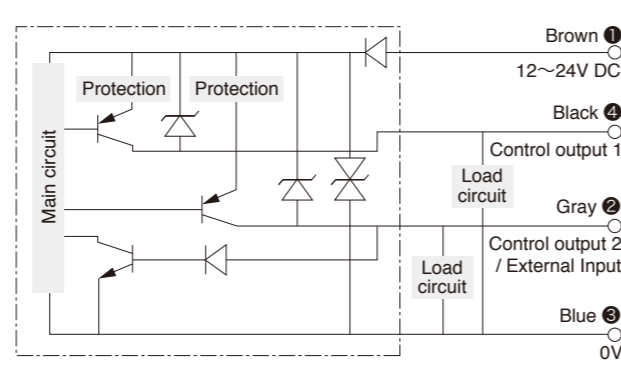
# Circuit diagram

Stand-alone model

**NPN output**

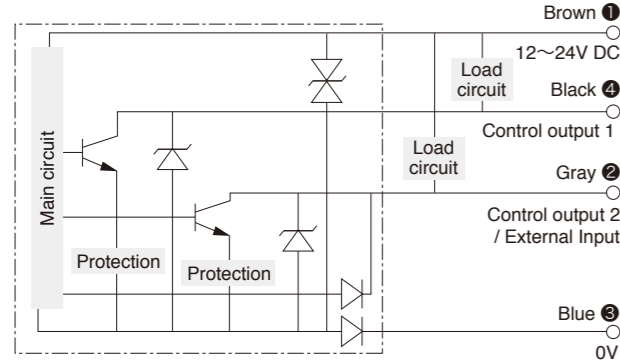


**PNP output**

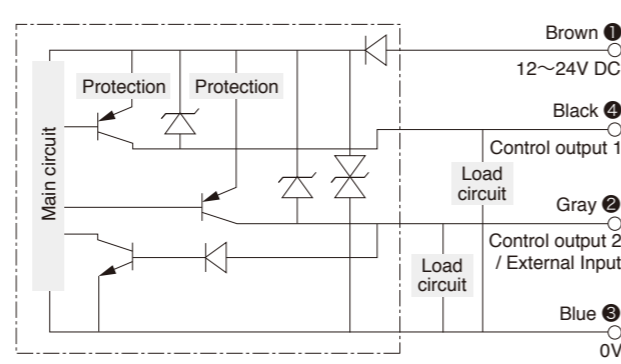


Interconnection model

**NPN output**



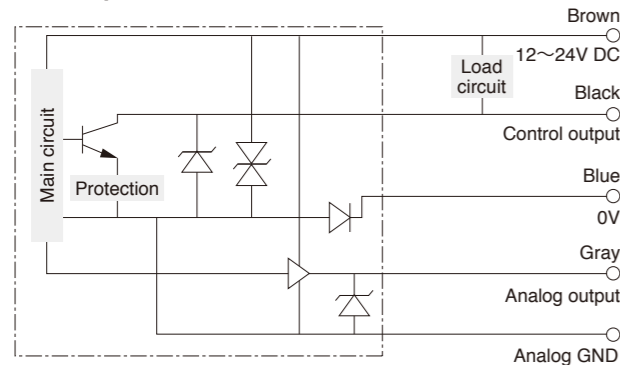
**PNP output**



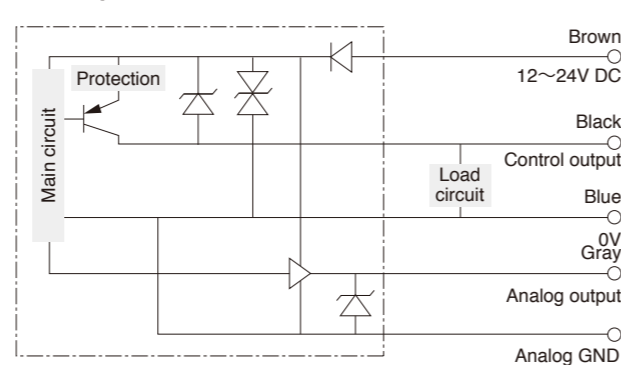
· Power wires (Brown 1, Blue 3) are not attached to Handset unit, both on cable and connector type.

Analogue model

**NPN output**



**PNP output**



Fiber Sensor

# BRF series

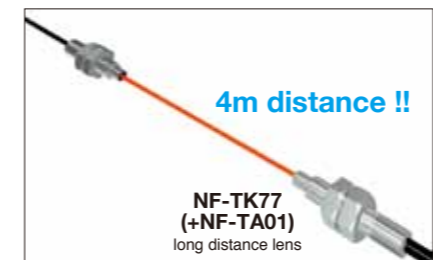


- 3 models: Standard, High Speed, Mark Detection.
- High Speed type (50 micro sec) and Green LED type for Mark Sensing.
- Crosstalk prevention. IP66 protection.
- 10 turn adjustment potentiometer for fine tuning.

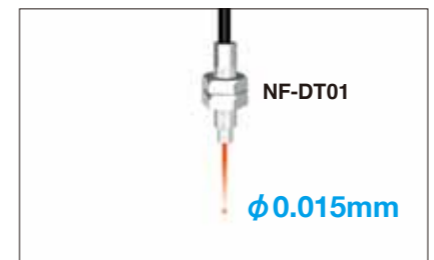
## Part Identification



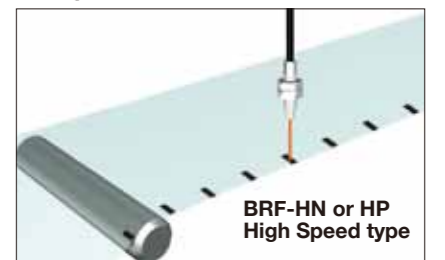
Long distance sensing



Min object  $\phi 0.015\text{mm}$

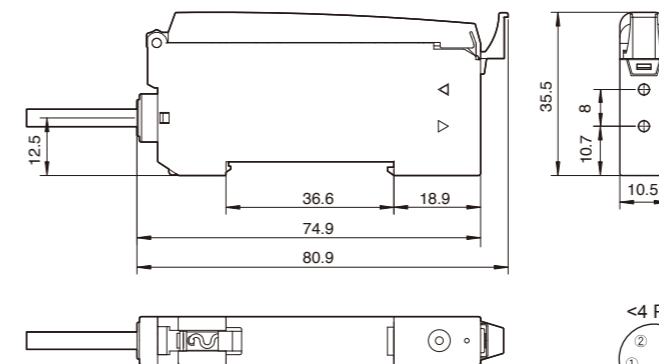


High Speed response  
50 $\mu\text{sec}$

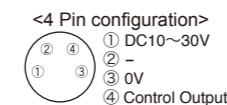
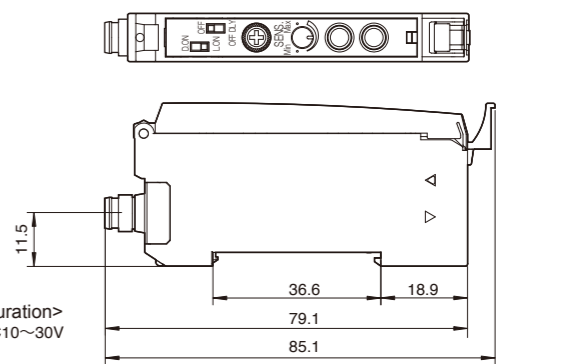


## Dimensions

Cable Type Stand-alone



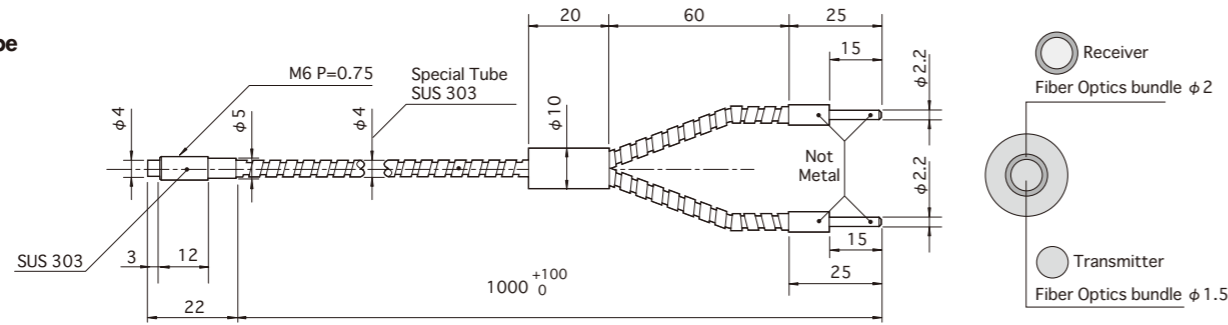
M8 Connector Stand-alone



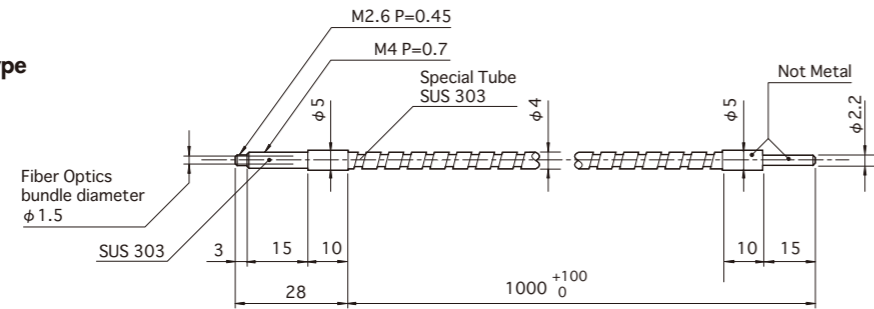
(Unit : mm)

## Dimensions

### NF-DW01 Diffuse Type



### NF-TW01 Thru-beam Type



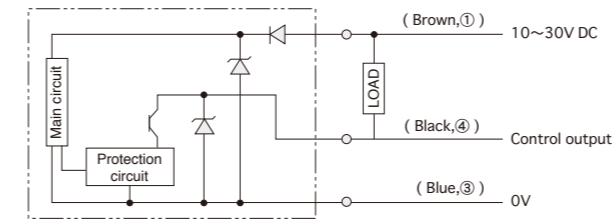
## Specifications

Model	Standard type	High speed type	Mark type	Moisture type
Stand-alone	Cable type <b>BRF-N / P</b>	<b>BRF-HN / HP</b>	<b>BGF-N / P</b>	<b>BIF-WN / WP</b>
	M8 QD type <b>BRF-CN / CP</b>	<b>BRF-CHN / CHP</b>	<b>BGF-CN / CP</b>	<b>BIF-CWN / CWP</b>
Sensing distance (*1)	90% 250mm 200mm DK-06 Diffuse Fiber	150mm	50mm	40mm
Response time	250 ms	50 $\mu$ sec	250 ms	1msec
Control output	NPN or PNP Open Collector 100mA/DC30V max. 1.8V/100mA max.			
Light source	Red LED		Green LED	Infrared LED
LED Indicator	Stable output	Green		
	Output	Orange		
Potentiometer	10 turn			
Operating mode	Dark On/Light On selectable			
Timer	Off Delay 40msec fixed			
Supply voltage	DC10 ~ 30V Inc. 10% ripple			
Power consumption	25mA/30V (30mA/30V Interconnection type)			
Environmental illuminance	Sunlight	10,000 lx min.		
	Incandescent lamp	3,000 lx min.		
Operating temp	-25 ~ +55°C			
Operating humidity	35 ~ 85%			
Storage temp / humidity	-40 ~ +70°C/35 ~ 95%			
Insulation resistance	Min. 20M $\Omega$ /DC500V			
Conformity	EMC Test	CE regulation		
	Failen Test (house test)	Level 3		
Temperature drift	$\pm 5\%$ max.			
LED Compensation ratio	-10% max./1000 h			
Vibration resistance	IEC68 10 ~ 55Hz, 1.5mm			
Shock resistance	IEC68 500m/s <sup>2</sup>			
Protection category	Stand-alone	IP66		
	Interconnection	IP50		
Warm-up time	100ms max.			
Circuit protection	Overcurrent (output), Reverse Polarity, Short Circuit			
VED classification	Class 3			
Material	Housing	PBT G10		
	Cover	PC		
Dimensions	W10.5 x D80 x H35.5mm			
Regulation	UL	cRU recognition		
	CE	CE sign		

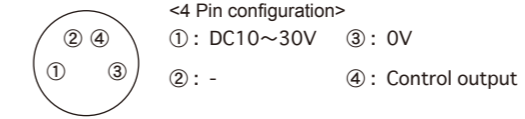
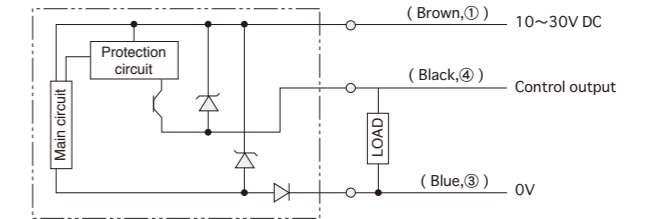
\* 1 See NF series Fiber optics.

## Circuit diagram

### NPN output



### PNP output



## Options

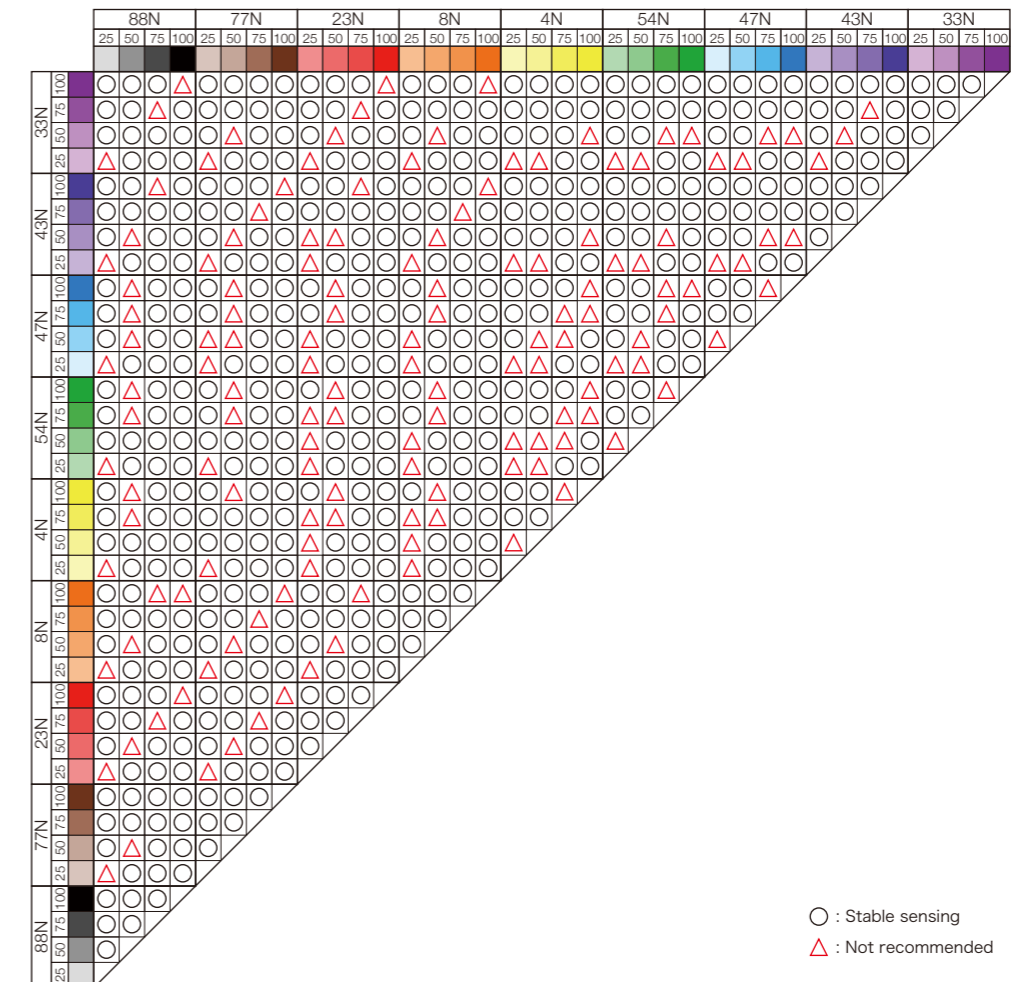
JCN-S : 2 meter  
 JCN-5S : 5 meter  
 JCN-10S : 10 meter

JCN-S:M8 Straight type

JCN-L : 2 meter  
 JCN-5L : 5 meter  
 JCN-10L : 10 meter

JCN-L:M8 L-shape type

## Sensing Chart by colours ( BGF series Mark Sensor )



○ : Stable sensing  
 △ : Not recommended

# Fiber unit NF series

A complete fiber optic sensor consists of the amplifier and a fiber optic cable.  
 The fiber optic cable is chosen based upon the specific application.  
 Optex-FA offers more than 80 different cables in both Thru-beam and Diffuse sensing modes.

Various Shape for mounting	25
Flexible	39
Various Detecting Scheme	47
Environment-resistant	66
Liquid	79
Extension lens	82

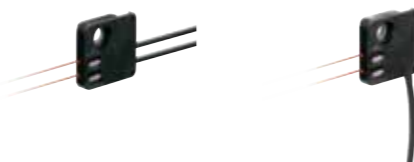
# EASY MOUNTING

Easy mounting by square body.  
Ideal for space saving.



## Head ON/Side ON switchable type

You can switch Head ON and Side ON changing fiber position. It helps reducing inventory and flexibility R1mm helps you to mount easily.



## Head ON, Side ON, Flat ON fixed type

You can choose from Head ON, Side ON and Flat ON. You can also choose flexibility from R1mm and R4mm as well

### Specifications (Thru-beam Type : Standard)

Sensing head	Sensing distance (unit:mm) Value in parenthesis is the Minimum detectable object size. (copper wire)			Operation temperature (°C ~ °C)	Radius (mm)	Part Number
	D3RF	D2RF	BRF			
<b>Flexible Head ON Free cut</b> 	7-EL 3,600 6-UL 3,600 5-PL 3,580 4-LG 3,060 3-ST 1,980 2-FS 1,350 1-HS 530	Long 2,700 Std 1,600 Fast 850	1,600	-40~60	R=1	<b>NF-TR11</b>
<b>Flexible Side ON Free cut</b> 	7-EL 3,600 6-UL 3,600 5-PL 3,600 4-LG 3,150 3-ST 2,000 2-FS 1,200 1-HS 540	Long 2,700 Std 1,500 Fast 1,000	1,300	-40~60	R=1	<b>NF-TR12</b>
<b>Flexible Flat ON Free cut</b> 	7-EL 1,190 6-UL 1,120 5-PL 980 4-LG 850 3-ST 550 2-FS 310 1-HS 100	Long 600 Std 350 Fast 200	220	-40~60	R=1	<b>NF-TE01</b>

### Specifications (Thru-beam Type : Standard)

Sensing head	Sensing distance (unit:mm) Value in parenthesis is the Minimum detectable object size. (copper wire)			Operation temperature (°C ~ °C)	Radius (mm)	Part Number
	D3RF	D2RF	BRF			
<b>Flexible Flat ON Free cut</b> 	7-EL 1,890 6-UL 1,770 5-PL 1,540 4-LG 1,350 3-ST 880 2-FS 520 1-HS 170	Long 900 Std 500 Fast 350	450	-40~60	R=1	<b>NF-TE03</b>
<b>Flexible Flat ON Free cut</b> 	7-EL 2,450 6-UL 2,300 5-PL 2,010 4-LG 1,710 3-ST 1,150 2-FS 650 1-HS 220	Long 1,200 Std 650 Fast 330	500	-40~60	R=1	<b>NF-TR13</b>
<b>Flexible Head ON/Side ON switchable type Free cut</b> 	7-EL 430 6-UL 400 5-PL 350 4-LG 300 3-ST 190 2-FS 120 1-HS 36	Long 250 Std 120 Fast 55	110	-40~60	R=1	<b>NF-TE02</b>
<b>Flexible Head ON/Side ON switchable type Free cut</b> 	7-EL 1,340 6-UL 1,260 5-PL 1,090 4-LG 960 3-ST 630 2-FS 390 1-HS 130	Long 750 Std 450 Fast 250	280	-40~60	R=1	<b>NF-TE04</b>
<b>Flexible Head ON Free cut</b> 	7-EL 3,600 6-UL 3,600 5-PL 3,580 4-LG 3,060 3-ST 1,980 2-FS 1,400 1-HS 500	Long 2,700 Std 1,600 Fast 850	1,100	-40~60	R=4	<b>NF-TR06</b>
<b>Flexible Side ON Free cut</b> 	7-EL 3,600 6-UL 3,600 5-PL 3,600 4-LG 3,600 3-ST 3,150 2-FS 2,000 1-HS 1,100 320	Long 2,700 Std 1,300 Fast 600	1,100	-40~60	R=4	<b>NF-TR05</b>
<b>Flexible Flat ON Free cut</b> 	7-EL 1,800 6-UL 1,510 5-PL 1,320 4-LG 1,150 3-ST 750 2-FS 410 1-HS 130	Long 750 Std 450 Fast 350	300	-40~60	R=4	<b>NF-TE05</b>

Specifications (Diffuse Type : Standard)

Sensing head	Sensing distance (unit=mm) Value in parenthesis is the Minimum detectable object size. (copper wire)			Operation temperature (°C~°C)	Radius (mm)	Part Number
	D3RF	D2RF	BRF			
<p>Flexible Flat ON Free cut</p>	<p>7-EL 140 6-UL 135 5-PL 110 4-LG 99 3-ST 70 2-FS 34 1-HS 10</p>	<p>Long 60 Std 30 Fast 10~16</p>	30	-40~60	R=1	NF-DE01
<p>Flexible Flat ON Free cut</p>	<p>7-EL 490 6-UL 450 5-PL 400 4-LG 350 3-ST 225 2-FS 117 1-HS 41</p>	<p>Long 250 Std 100 Fast 60</p>	100	-40~60	R=1	NF-DE03
<p>Flexible Head ON/Side ON switchable type Free cut</p>	<p>7-EL 160 6-UL 150 5-PL 130 4-LG 117 3-ST 77 2-FS 43 1-HS 12</p>	<p>Long 65 Std 35 Fast 20</p>	30	-40~60	R=1	NF-DE02
<p>Flexible Head ON/Side ON switchable type Free cut</p>	<p>7-EL 480 6-UL 450 5-PL 390 4-LG 340 3-ST 225 2-FS 117 1-HS 45</p>	<p>Long 250 Std 120 Fast 80</p>	100	-40~60	R=1	NF-DE04

# THREAD TYPE

Nut mounting in M3, M4, and M6.  
Optional lens provide larger distance of smaller objects.



## Space saving

Thread type NF25-T and NF25-D have right angled head that helps to save space when you install. Heat resistant and R2mm flexible type are available.



Straight type

Nut type

## Metal Sheath type

Stainless steel sheath strengthens durability against tension. Flexible R10mm even with metal sheath help your installation as well.



Metal sheath type

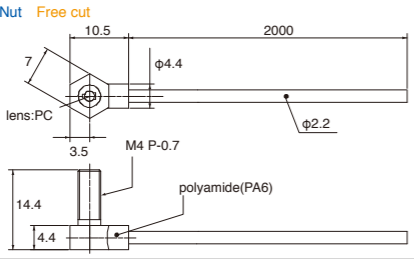
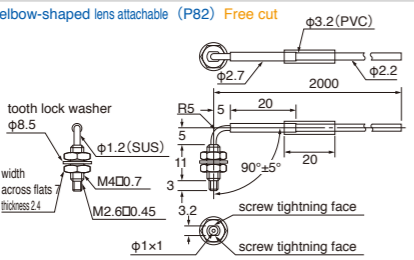
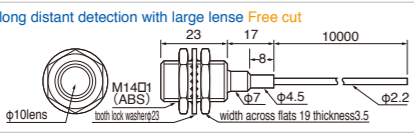
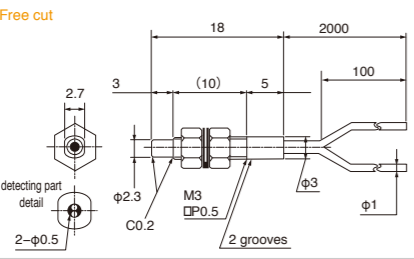
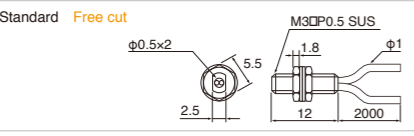
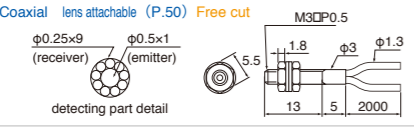
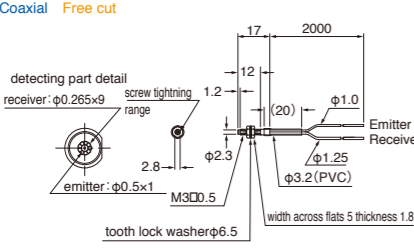
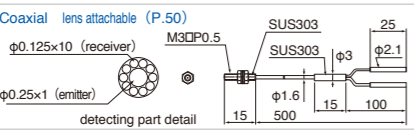
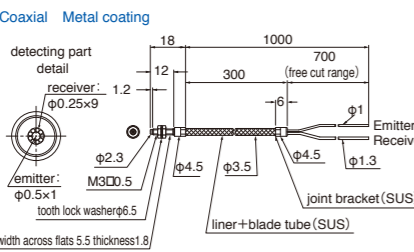
Specifications (Thru-beam Type : Standard)

Sensing head	Sensing distance (unit=mm) Value in parenthesis is the Minimum detectable object size. (copper wire)			Operation temperature (°C~°C)	Radius (mm)	Part Number
	D3RF	D2RF	BRF			
<p>M3</p> <p>Free cut</p>	<p>7-EL 3,500 6-UL 2,100 5-PL 1,600 4-LG 1,400</p>	<p>3-ST 1,000 2-FS 550 1-HS 175</p>	<p>Long 1,000 Std 500 Fast 250</p>	-40~70	R=25	NF-TM01
	<p>Free cut</p>	<p>7-EL 900 6-UL 550 5-PL 400 4-LG 350</p>	<p>3-ST 250 2-FS 140 1-HS 45</p>	<p>Long 350 Std 200 Fast 90</p>	-40~70	R=15
<p>Thru-beam</p> <p>Free cut lens attachable (P.82)</p>	<p>7-EL 4,000 6-UL 3,000 5-PL 2,200 4-LG 1,900</p>	<p>3-ST 1,400 2-FS 750 1-HS 45</p>	<p>Long 1,800 Std 800 Fast 450</p>	-40~70	R=30	NF-TB01
	<p>Free cut lens attachable (P.82)</p>	<p>7-EL 4,000 6-UL 2,000 5-PL 1,600 4-LG 1,400</p>	<p>3-ST 1,000 2-FS 550 1-HS 175</p>	<p>Long 1,000 Std 500 Fast 250</p>	-40~70	R=25
<p>M4</p> <p>Metal sheath lens attachable (P.82)</p>	<p>7-EL 1,590 6-UL 1,440 5-PL 1,260 4-LG 1,140 3-ST 740 2-FS 410 1-HS 130</p>		<p>Long 350 Std 220 Fast 110</p>	-40~60	R=10	NF-TJ01

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.

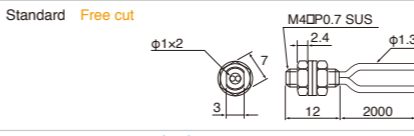
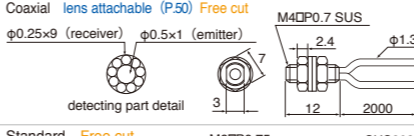
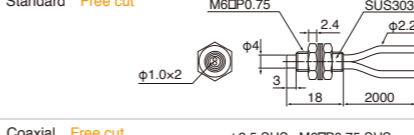
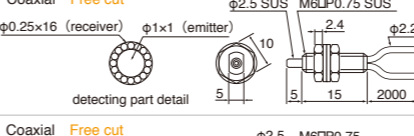
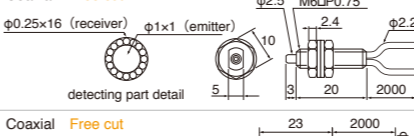
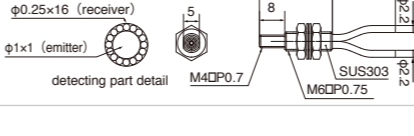
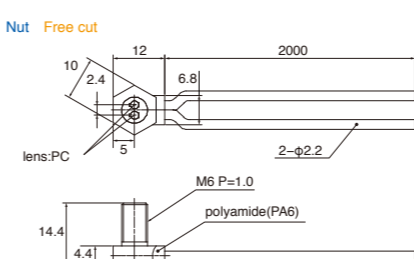
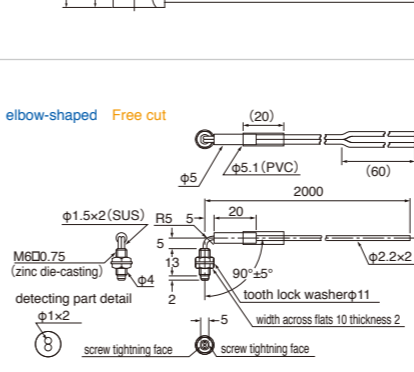
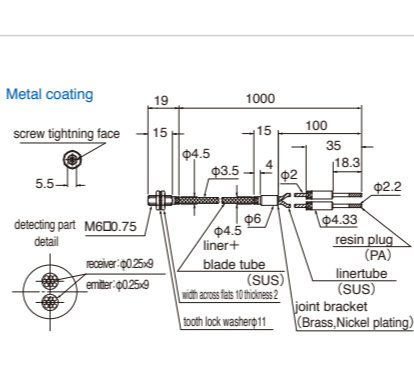
Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH. Sensing distance of diffuse type is for 500 \* 500mm white paper.

Specifications (Thru-beam/Diffuse Type : Standard)

	Sensing head	Sensing distance (unit:mm)			Operation temperature (°C~°C)	Radius (mm)	Part Number		
		D3RF	D2RF	BRF					
Thru-beam	 <p>Nut Free cut</p>	7-EL 2,500 6-UL 1,400 5-PL 1,300 4-LG 1,000 3-ST 750 2-FS 350 1-HS 100		Long 800 Std 600 Fast 200	350	-40~70	R=25	NF25-T	
		 <p>elbow-shaped lens attachable (P82) Free cut</p>	7-EL 1,440 6-UL 1,350 5-PL 1,170 4-LG 1,060 3-ST 690 2-FS 430 1-HS 130		Long 750 Std 450 Fast 200	350	-40~70	R=25	NF-TB06
M14	 <p>long distant detection with large lens Free cut</p>	7-EL 19,500 6-UL 19,500 5-PL 19,500 4-LG 19,500 3-ST 19,500	3-ST 19,500 1-HS 5,900	Long 19,500 Std 19,500 Fast 19,500	19,500	-40~70	R=25	NF-TB08	
		 <p>Free cut</p>	7-EL 300 6-UL 160 5-PL 150 4-LG 120 3-ST 80 2-FS 40 1-HS 10		Long 100 Std 50 Fast 25	35	-40~70	R=15	FD-TT2
Diffuse	 <p>Standard Free cut</p>	7-EL 400 6-UL 200 5-PL 190 4-LG 160	3-ST 100 2-FS 50 1-HS 10	Long 100 Std 60 Fast 30	45	-40~70	R=15	NF-DS06	
		 <p>Coaxial lens attachable (P.50) Free cut</p>	7-EL 500 6-UL 300 5-PL 250 4-LG 225	3-ST 150 2-FS 100 1-HS 30	Long 250 Std 120 Fast 50	70	-40~70	R=15	NF-DT01
		 <p>Coaxial Free cut</p>	7-EL 310 6-UL 290 5-PL 260 4-LG 220 3-ST 140 2-FS 70 1-HS 20		Long 170 Std 80 Fast 45	55	-40~60	R=25	NF-DB07
		 <p>Coaxial lens attachable (P.50)</p>	7-EL 180 6-UL 110 5-PL 100 4-LG 85	3-ST 60 2-FS 40 1-HS 12	Long 70 Std 40 Fast 15	20	-40~70	R=15	NF-DK21
		 <p>Coaxial Metal coating</p>	7-EL 180 6-UL 170 5-PL 150 4-LG 130 3-ST 80 2-FS 40 1-HS 10		Long 120 Std 50 Fast 30	50	-40~60	R=10	NF-DJ01

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH. Sensing distance of diffuse type is for 500 \* 500mm white paper.

Specifications (Diffuse Type : Standard)

	Sensing head	Sensing distance (unit:mm)			Operation temperature (°C~°C)	Radius (mm)	Part Number		
		D3RF	D2RF	BRF					
M4	 <p>Standard Free cut</p>	7-EL 1,100 6-UL 650 5-PL 550 4-LG 450	3-ST 350 2-FS 200 1-HS 60	Long 400 Std 250 Fast 100	160	-40~70	R=25	NF-DM01	
		 <p>Coaxial lens attachable (P.50) Free cut</p>	7-EL 500 6-UL 300 5-PL 250 4-LG 225	3-ST 150 2-FS 100 1-HS 30	Long 250 Std 120 Fast 50	70	-40~70	R=15	NF-DM02
		 <p>Standard Free cut</p>	7-EL 1,200 6-UL 750 5-PL 650 4-LG 550	3-ST 400 2-FS 250 1-HS 80	Long 400 Std 250 Fast 100	160	-40~70	R=25	NF-DK06
		 <p>Coaxial Free cut</p>	7-EL 1,200 6-UL 750 5-PL 650 4-LG 550	3-ST 400 2-FS 250 1-HS 75	Long 450 Std 250 Fast 100	150	-40~70	R=25	NF-DB01
M6	 <p>Coaxial Free cut</p>	7-EL 1,200 6-UL 750 5-PL 650 4-LG 575	3-ST 400 2-FS 250 1-HS 75	Long 450 Std 250 Fast 100	150	-40~70	R=25	NF-DB03	
		 <p>Coaxial Free cut</p>	7-EL 1,200 6-UL 650 5-PL 550 4-LG 500	3-ST 300 2-FS 150 1-HS 50	Long 450 Std 250 Fast 100	80	-40~70	R=25	NF-DB04
		 <p>Nut Free cut</p>	7-EL 550 6-UL 330 5-PL 240 4-LG 200 3-ST 150 2-FS 90 1-HS 23		Long 120 Std 80 Fast 25	45	-40~70	R=25	NF25-D
		 <p>elbow-shaped Free cut</p>	7-EL 540 6-UL 510 5-PL 450 4-LG 390 3-ST 250 2-FS 140 1-HS 40		Long 300 Std 150 Fast 60	100	-40~70	R=25	NF-DB09
M6	 <p>Metal coating</p>	7-EL 440 6-UL 410 5-PL 360 4-LG 310 3-ST 200 2-FS 100 1-HS 30		Long 280 Std 150 Fast 70	100	-40~70	R=10	NF-DJ02	

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH. Sensing distance of diffuse type is for 500 \* 500mm white paper.

# CYLINDRICAL TYPE



Install by hollow set screw.  
Space saving fiber unit.

You can choose one from three types

Super narrow type

Side beam type

Sleeve type



Specifications (Thru-beam Type : Standard)

	Sensing head	Sensing distance (unit=mm) Value in parenthesis is the Minimum detectable object size. (copper wire)			Operation temperature (°C~°C)	Radius (mm)	Part Number
		D3RF	D2RF	BRF			
Thru-beam	<b>Thin Flexible</b> 	7-EL 54 6-UL 50 5-PL 44 4-LG 38 3-ST 25 2-FS 15 1-HS 5	3-ST Long 30 Std 18 Fast 8	10	-40~60	R=4	<b>NF-TR04</b>
	<b>Thin Free cut</b> 	7-EL 900 6-UL 550 5-PL 400 4-LG 350	3-ST 250 2-FS 140 1-HS 45	120	-40~70	R=15	<b>NF-TM03</b>
	<b>Thin Flexible Free cut</b> 	7-EL 850 6-UL 550 5-PL 450 4-LG 400	3-ST 275 2-FS 150 1-HS 50	110	-40~70	R=4	<b>NF-TR03</b>
	<b>Free cut</b> 	7-EL 1,710 6-UL 1,530 5-PL 1,350 4-LG 1,230 3-ST 800 2-FS 480 1-HS 160	Long 900 Std 550 Fast 250	350	-40~70	R=25	<b>NF-TB07</b>
	<b>Lens attached Flexible Free cut</b> 	7-EL 3,600 6-UL 3,600 5-PL 3,150 4-LG 2,790	3-ST 1,800 2-FS 1,000 1-HS 340	550	-40~60	R=1	<b>NF-TR10</b>
	<b>Flexible Free cut</b> 	7-EL 4,000 6-UL 2,000 5-PL 1,600 4-LG 1,400	3-ST 1,000 2-FS 550 1-HS 180	360	-40~70	R=2	<b>NF-TK05</b>

Specifications (Thru-beam Type : Standard)

	Sensing head	Sensing distance (unit=mm) Value in parenthesis is the Minimum detectable object size. (copper wire)			Operation temperature (°C~°C)	Radius (mm)	Part Number
		D3RF	D2RF	BRF			
Thru-beam	<b>Free cut</b> 	7-EL 4,000 6-UL 3,000 5-PL 2,400 4-LG 2,100	3-ST 1,500 2-FS 800 1-HS 220	700	-40~70	R=30	<b>NF-TS07</b>

Specifications (Thru-beam Type : Sideview)

	Sensing head	Sensing distance (unit=mm) Value in parenthesis is the Minimum detectable object size. (copper wire)			Operation temperature (°C~°C)	Radius (mm)	Part Number
		D3RF	D2RF	BRF			
Thru-beam Side	<b>φ1 Sleeve:15 mm Sideview Flexible Free cut</b> 	7-EL 160 6-UL 150 5-PL 130 4-LG 110 3-ST 76 2-FS 45 1-HS 11	Long 90 Std 50 Fast 25	20	-40~60	R=1	<b>NF-TG05</b>
	<b>φ3 Sideview Free cut</b> 	7-EL 2,500 6-UL 1,900 5-PL 1,300 4-LG 1,100	3-ST 800 2-FS 400 1-HS 140	180	-40~70	R=25	<b>NF-TS08</b>
	<b>φ4 Sideview Free cut</b> 	7-EL 3,600 6-UL 3,600 5-PL 3,600 4-LG 3,240	3-ST 2,100 2-FS 1,600 1-HS 530	1,000	-40~60	R=25	<b>NF-TV08</b>
	<b>φ4 Sideview Flexible Free cut</b> 	7-EL 3,500 6-UL 3,500 5-PL 3,500 4-LG 3,000	3-ST 2,000 2-FS 1,000 1-HS 300	700	-40~70	R=1	<b>NF-TS22V</b>

Specifications (Diffuse Type : Standard)

	Sensing head	Sensing distance (unit=mm) Value in parenthesis is the Minimum detectable object size. (copper wire)			Operation temperature (°C~°C)	Radius (mm)	Part Number
		D3RF	D2RF	BRF			
Diffuse	<b>φ0.5 Sleeve:3 mm Thin</b> 	7-EL 28 6-UL 26 5-PL 23 4-LG 20 3-ST 13 2-FS 3 1-HS 1	Long 18 Std N.A. Fast N.A.	3	-40~60	R=10	<b>NF-DP01</b>
	<b>Flexible</b> 	7-EL 300 6-UL 180 5-PL 150 4-LG 130	3-ST 80 2-FS 45 1-HS 18	20	-40~70	R=4	<b>NF-DR04</b>
	<b>Free cut</b> 	7-EL 400 6-UL 200 5-PL 190 4-LG 160	3-ST 100 2-FS 50 1-HS 10	45	-40~70	R=15	<b>NF-DT03</b>

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.  
Sensing distance of diffuse type is for 500 \* 500mm white paper.



Specifications (Diffuse Type : Standard)

Sensing head	Sensing distance (unit:mm) Value in parenthesis is the Minimum detectable object size. (copper wire)			Operation temperature (°C~°C)	Radius (mm)	Part Number
	D3RF	D2RF	BRF			
<b>Free cut</b> 	7-EL 690 6-UL 640 5-PL 560 4-LG 490	3-ST 320 2-FS 120 1-HS 60	Long 400 Std 200 Fast 100	150	-40~70	R=25 <b>NF-DB10</b>
<b>Coaxial Flexible Free cut</b> 	7-EL 270 6-UL 250 5-PL 210 4-LG 180 3-ST 120 2-FS 60 1-HS 20		Long 120 Std 70 Fast 35	55	-40~60	R=2 <b>NF-DR11</b>
<b>Free cut</b> 	7-EL 1,200 6-UL 750 5-PL 650 4-LG 550	3-ST 400 2-FS 250 1-HS 80	Long 400 Std 250 Fast 100	160	-40~70	R=25 <b>NF-DK04</b>
<b>Flexible Free cut</b> 	7-EL 850 6-UL 550 5-PL 450 4-LG 375	3-ST 275 2-FS 170 1-HS 55	Long 300 Std 180 Fast 90	110	-40~70	R=2 <b>NF-DK04Z</b>
<b>Flexible Free cut</b> 	7-EL 450 6-UL 250 5-PL 190 4-LG 160	3-ST 120 2-FS 70 1-HS 25	Long 120 Std 50 Fast 25	35	-40~70	R=4 <b>NF-DR03</b>
<b>φ0.82 Sleeve:5mm Flexible</b> 	7-EL 190 6-UL 125 5-PL 75 4-LG 65	3-ST 45 2-FS 25 1-HS 8	Long 40 Std 15 Fast 5	10	-40~70	R=4 <b>NF-DR05</b>

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.  
Sensing distance of diffuse type is for 500 \* 500mm white paper.

Specifications (Diffuse Type : Sideview)

Sensing head	Sensing distance (unit:mm) Value in parenthesis is the Minimum detectable object size. (copper wire)			Operation temperature (°C~°C)	Radius (mm)	Part Number
	D3RF	D2RF	BRF			
<b>φ2 Sleeve:15 mm Flexible Free cut</b> 	7-EL 53 6-UL 50 5-PL 43 4-LG 36 3-ST 20 2-FS 12 1-HS 4		Long 25 Std 12 Fast 5	10	-40~60	R=1 <b>NF-DR12</b>

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.  
Sensing distance of diffuse type is for 500 \* 500mm white paper.

# SLEEVE-STRAIGHT



Fine heads that you select between cylindrical and screw types provide convenience in installation even in narrow space.

You can mount flexibly

Sleeve type enables position adjustment after installation.

Standard type without sleeve



Sleeve type



Easy adjusting position

Sleeve type is easy to adjust position even in narrow space without hiding object by itself.

Without sleeve



Sleeve type



Specifications (Thru-beam Type : Standard)

Sensing head	Sensing distance (unit:mm) Value in parenthesis is the Minimum detectable object size. (copper wire)			Operation temperature (°C~°C)	Radius (mm)	Part Number
	D3RF	D2RF	BRF			
<b>φ0.88 Sleeve:40mm Free cut</b> 	7-EL 270 6-UL 250 5-PL 210 4-LG 180 3-ST 120 2-FS 60 1-HS 20		Long 120 Std 70 Fast 35	55	-40~70	Fiber R=25 Sleeve R=10 <b>NF-TB05</b>
<b>φ1.5 Sleeve:90mm Free cut</b> 	7-EL 1,200 6-UL 750 5-PL 650 4-LG 550	3-ST 400 2-FS 250 1-HS 80	Long 400 Std 250 Fast 100	160	-40~70	Fiber R=25 Sleeve R=15 <b>NF-TB03</b>

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.

### Specifications (Thru-beam/Diffuse Type : Standard)

	Sensing head	Sensing distance (unit:mm)			Operation temperature (°C~°C)	Radius (mm)	Part Number	
		Value in parenthesis is the Minimum detectable object size. (copper wire)						
		D3RF	D2RF	BRF				
Thru-beam		7-EL 27 6-UL 12 5-PL 25 4-LG 21 3-ST 18	3-ST 12 2-FS 7 1-HS 2	Long 6 Std 3.5 Fast 2	1	-40~70	R=5	NF-TP01
		7-EL 170 6-UL 110 5-PL 80 4-LG 80 3-ST 70	3-ST 50 2-FS 25 1-HS 8	Long 80 Std 40 Fast 20	30	-40~70	R=15	NF-TT01
M3		7-EL 99 6-UL 90 5-PL 80 4-LG 70 3-ST 40 2-FS 20 1-HS 7		Long 50 Std 25 Fast 14	20	-40~60	R=25	NF-DB05
		7-EL 240 6-UL 120 5-PL 100 4-LG 85 3-ST 60 2-FS 35 1-HS 10		Long 70 Std 40 Fast 15	15	-40~70	R=4	NF-DT04
Diffuse		7-EL 190 6-UL 125 5-PL 70 4-LG 65	3-ST 45 2-FS 25 1-HS 8	Long 40 Std 15 Fast 5	10	-40~70	R=4	NF-DT02
		7-EL 195 6-UL 180 5-PL 160 4-LG 140 3-ST 90 2-FS 50 1-HS 15		Long 110 Std 50 Fast 30	40	-40~70	Fiber R=25 Sleeve R=10	NF-DB08
M4		7-EL 450 6-UL 240 5-PL 220 4-LG 190	3-ST 120 2-FS 60 1-HS 16	Long 100 Std 60 Fast 30	45	-40~70	R=15	NF-DT05
		7-EL 450 6-UL 240 5-PL 220 4-LG 190	3-ST 120 2-FS 60 1-HS 16	Long 120 Std 50 Fast 30	45	-40~70	Fiber R=15 Sleeve R=10	NF-DM03
M4		7-EL 450 6-UL 240 5-PL 220 4-LG 190	3-ST 120 2-FS 60 1-HS 16	Long 120 Std 50 Fast 30	45	-40~70	Fiber R=15 Sleeve R=10	NF-DM03
		7-EL 140 6-UL 135 5-PL 110 4-LG 95 3-ST 65 2-FS 30 1-HS 10		Long 60 Std 35 Fast 17	30	-40~60	Fiber R=1 Sleeve R=10	NF-DR10

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH. Sensing distance of diffuse type is for 500 \* 500mm white paper.

### Specifications (Diffuse Type : Standard)

	Sensing head	Sensing distance (unit:mm)			Operation temperature (°C~°C)	Radius (mm)	Part Number	
		Value in parenthesis is the Minimum detectable object size. (copper wire)						
		D3RF	D2RF	BRF				
M4		7-EL 1,110 6-UL 1,050 5-PL 910 4-LG 800 3-ST 520 2-FS 190 1-HS 50		Long 750 Std 250 Fast 80	200	-30~350 or -60~200	Fiber R=25 Sleeve R=10	NF-DH05
		7-EL 680 6-UL 630 5-PL 550 4-LG 480 3-ST 320 2-FS 180 1-HS 50		Long 400 Std 240 Fast 110	130	-40~70	Fiber R=25 Sleeve R=10	NF-DB06
M6		7-EL 1,100 6-UL 750 5-PL 750 4-LG 650	3-ST 450 2-FS 300 1-HS 80	Long 450 Std 250 Fast 100	150	-40~70	Fiber R=25 Sleeve R=20	NF-DB02
		7-EL 950 6-UL 900 5-PL 780 4-LG 680 3-ST 450 2-FS 200 1-HS 59		Long 650 Std 250 Fast 80	300	-30~350 or -60~200	Fiber R=25 Sleeve R=10	NF-DH04
Diffuse		7-EL 950 6-UL 900 5-PL 780 4-LG 680 3-ST 450 2-FS 200 1-HS 59		Long 650 Std 250 Fast 80	300	-30~350 or -60~200	Fiber R=25 Sleeve R=10	NF-DH04
		7-EL 28 6-UL 26 5-PL 23 4-LG 20 3-ST 13 2-FS 3 1-HS 1		Long 18 Std 5 Fast N.A.	3	-40~60	R=10	NF-DP01
φ1.5		7-EL 28 6-UL 26 5-PL 23 4-LG 20 3-ST 13 2-FS 3 1-HS 1		Long 18 Std 5 Fast N.A.	3	-40~60	R=10	NF-DP01
		7-EL 190 6-UL 125 5-PL 75 4-LG 65	3-ST 45 2-FS 25 1-HS 8	Long 40 Std 15 Fast 5	10	-40~70	R=4	NF-DR05
φ3		7-EL 190 6-UL 125 5-PL 75 4-LG 65	3-ST 45 2-FS 25 1-HS 8	Long 40 Std 15 Fast 5	10	-40~70	R=4	NF-DR05
		7-EL 90 6-UL 50 5-PL 45 4-LG 40	3-ST 25 2-FS 10 1-HS 4	Long 35 Std 18 Fast 10	7	-40~70	R=25	NF-DR07
φ4		7-EL 400 6-UL 200 5-PL 190 4-LG 160	3-ST 100 2-FS 50 1-HS 16	Long 100 Std 60 Fast 12	45	-40~70	R=15	NF-DK43

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH. Sensing distance of diffuse type is for 500 \* 500mm white paper.

# SLEEVE-SIDEVIEW

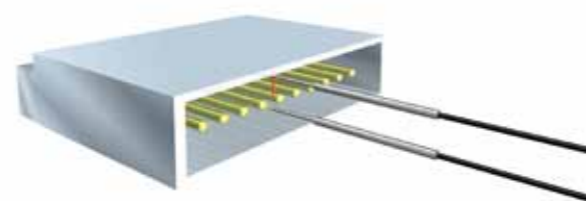


90° angle beam enables detection in a limited narrow space.

You can detect objects in narrow area.

Sleeve – side beam type enables installation in very narrow complicated object. Effectively it can detect very small pins in a connector for example.

Pins in a connector housing.



## Specifications (Thru-beam Type : Sideview)

	Sensing head	Sensing distance (unit=mm) Value in parenthesis is the Minimum detectable object size. (copper wire)			Operation temperature (°C ~ °C)	Radius (mm)	Part Number
		D3RF	D2RF	BRF			
Thru-beam	<b>φ1 Sleeve:10mm Free cut</b> 	7-EL 650 6-UL 450 5-PL 300 4-LG 250	3-ST 200 2-FS 100 1-HS 25	Long 200 Std 150 Fast 60	75	-40~70	R=15 <b>NF-TV04</b>
	<b>φ1 Sleeve:15mm Flexible Free cut</b> 	7-EL 160 6-UL 150 5-PL 130 4-LG 110 3-ST 76 2-FS 45 1-HS 11		Long 90 Std 50 Fast 25	20	-40~60	R=1 <b>NF-TG05</b>
	<b>φ1 Sleeve:10mm Free cut</b> 	7-EL 650 6-UL 450 5-PL 300 4-LG 250	3-ST 200 2-FS 100 1-HS 25	Long 200 Std 150 Fast 60	75	-40~70	R=15 <b>NF-TV02</b>
	<b>φ1 Sleeve:27mm Heat resistant</b> 	7-EL 950 6-UL 900 5-PL 780 4-LG 680 3-ST 450 2-FS 200 1-HS 59		Long 650 Std 250 Fast 80	300	-40~200	R=30 <b>NF-TH04S-27V2</b>
	<b>φ2 Sleeve:15mm Flexible Free cut</b> 						

## Specifications (Thru-beam/Diffuse Type : Sideview)

	Sensing head	Sensing distance (unit=mm) Value in parenthesis is the Minimum detectable object size. (copper wire)			Operation temperature (°C ~ °C)	Radius (mm)	Part Number
		D3RF	D2RF	BRF			
Diffuse	<b>φ1.5 Sleeve:25mm&amp;10mm 45°oblique light axis Heat resistant Free cut</b> 	7-EL 100 6-UL 55 5-PL 50 4-LG 40 3-ST 30 2-FS 10 1-HS 4		Long 28 Std 20 Fast 15	16	-40~105	R=10 <b>NF-TH06</b>
	<b>φ1.5 Sleeve:25mm Heat resistant length of fiber : 300mm&amp;400mm</b> 	7-EL 1,600 6-UL 850 5-PL 800 4-LG 600 3-ST 400 2-FS 200 1-HS 60		Long 350 Std 250 Fast 150	150	-40~200	R=30 <b>NF-TH05S-A</b>
Thru-beam	<b>φ2 Sleeve:20mm Free cut</b> 	7-EL 2,000 6-UL 1,300 5-PL 1,000 4-LG 900	3-ST 600 2-FS 300 1-HS 100	Long 800 Std 400 Fast 200	320	-40~70	R=25 <b>NF-TV01</b>
	<b>φ2 Sleeve:20mm Free cut 5 m</b> 	7-EL 1,700 6-UL 1,100 5-PL 850 4-LG 750	3-ST 500 2-FS 250 1-HS 85	Long 600 Std 300 Fast 150	200	-40~70	R=25 <b>NF-TV01-5</b>
	<b>φ2.7 Sleeve:20mm Free cut</b> 	7-EL 680 6-UL 400 5-PL 350 4-LG 300	3-ST 200 2-FS 100 1-HS 30	Long 200 Std 120 Fast 50	90	-40~70	R=25 <b>NF-DV03</b>
	<b>φ2.7 Sleeve:20mm Free cut</b> 	7-EL 680 6-UL 400 5-PL 350 4-LG 300	3-ST 200 2-FS 100 1-HS 30	Long 200 Std 120 Fast 50	90	-40~70	R=25 <b>NF-DV01</b>
Thru-beam	<b>φ2 Sleeve:15mm Flexible Free cut</b> 	7-EL 53 6-UL 50 5-PL 43 4-LG 36 3-ST 20 2-FS 12 1-HS 4		Long 25 Std 12 Fast 5	10	-40~60	R=1 <b>NF-DR12</b>
	<b>φ2.7 Sleeve:65mm Free cut</b> 	7-EL 230 6-UL 110 5-PL 85 4-LG 75	3-ST 55 2-FS 30 1-HS 8	Long 80 Std 30 Fast 7	15	-40~70	R=25 <b>NF-DK33</b>
Thru-beam	<b>φ2.8 Sleeve:10mm Free cut</b> 	7-EL 680 6-UL 400 5-PL 350 4-LG 300	3-ST 200 2-FS 100 1-HS 30	Long 200 Std 120 Fast 50	90	-40~70	R=15 <b>NF-DV02</b>

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH. Sensing distance of diffuse type is for 500 \* 500mm white paper.

# FLEXIBLE R4mm



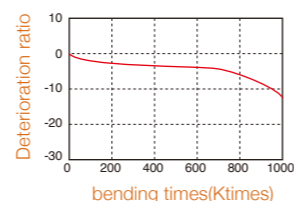
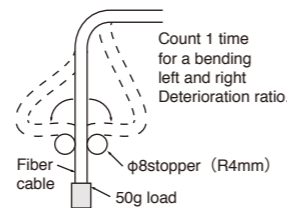
You can mount this flexible fiber unit on a robot arm that moves continuously.

Stands over 800,000 times of bending test.

Deterioration is less than 10% even after 800,000 times of bending tests at 90 deg. R4mm under 50g load. Good for mounting on a robot arm.

Test conditions are :

- Bending speed: 30time/minutes
- Angle: +/- 90 deg. Per bending
- Count one time for a bending left and right



## Specifications (Thru-beam)

	Sensing head	Sensing distance (unit=mm)			Operation temperature (°C~°C)	Radius (mm)	Part Number
		D3RF	D2RF	BRF			
Thru-beam	M3 Free cut φ0.25x4 M3DP0.5 SUS	7-EL 850	3-ST 275	Long 350	-40~70	R=4	NF-TR02
		6-UL 550	2-FS 150	Std 200			
	M4 Lens attachable (P.82) Free cut φ0.265x16 M2.6DP0.45 M4DP0.7	7-EL 4,000	3-ST 850	Long 800	-40~70	R=4	NF-TR01
		6-UL 1,800	2-FS 500	Std 400			
	φ1 Thin detecting part detail φ0.265x1 φ1 (SUS) φ0.7 φ1.4 (PVC) φ4.33 (PA) φ2.2	7-EL 54	3-ST 25	Long 30	-40~60	R=4	NF-TR04
		6-UL 50	2-FS 15	Std 18			
角形	φ1.5 Thin Free cut φ0.25fiberx4 φ1.5 SUS	7-EL 850	3-ST 275	Long 350	-40~70	R=4	NF-TR03
		6-UL 550	2-FS 150	Std 200			
	Flat ON Free cut exterior of fiber φ0.25x7 *Emitter&Receiver are symmetrical.	7-EL 1,600	3-ST 750	Long 750	-40~60	R=4	NF-TE05
		6-UL 1,510	2-FS 410	Std 450			
	Side ON Free cut exterior of fiber φ0.25x7	7-EL 3,600	3-ST 2,000	Long 2,700	-40~60	R=4	NF-TR05
		6-UL 3,600	2-FS 1,100	Std 1,300			
Head ON Free cut exterior of fiber φ0.25x7	7-EL 3,600	3-ST 1,980	Long 2,700	-40~60	R=4	NF-TR06	
	6-UL 3,600	2-FS 1,400	Std 1,800				

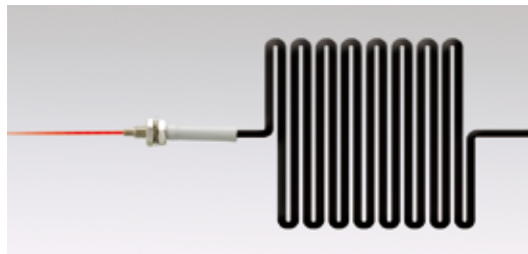
Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH  
Sensing distance of diffuse type is for 500 \* 500mm white paper.

## Specifications (Diffuse/Limited Diffuse)

	Sensing head	Sensing distance (unit=mm)			Operation temperature (°C~°C)	Radius (mm)	Part Number
		D3RF	D2RF	BRF			
Diffuse	M3 Free cut detecting part detail emitter: φ0.25x2 M3DP0.5 (SUS) screw lightning face φ3.2 (PVC) width across flats 5.5 thickness 1.8 tooth lock washerφ6.5	7-EL 88	3-ST 80	Long 40	-40~70	R=4	NF-DR08
		6-UL 70	2-FS 60	Std 20			
	M3 Free cut φ0.25D2(receiver) φ0.25D2(emitter) detecting part detail	7-EL 300	3-ST 80	Long 70	-40~70	R=4	NF-DR02
		6-UL 180	2-FS 45	Std 30			
	φ0.82 Sleeve:15mm Free cut φ0.25x1(receiver) φ0.25x1(emitter) detecting part detail	7-EL 190	3-ST 45	Long 40	-40~70	R=4	NF-DT02
		6-UL 125	2-FS 25	Std 15			
Coaxial φ0.82 Sleeve:15mm φ0.125D9(receiver) φ0.25D1(emitter) detecting part detail	7-EL 240	3-ST 60	Long 70	-40~70	R=4	NF-DT04	
	6-UL 120	2-FS 35	Std 40				
M4 Free cut φ0.25D4(receiver) φ0.25D4(emitter) detecting part detail	7-EL 300	3-ST 80	Long 120	-40~70	R=4	NF-DR06	
	6-UL 180	2-FS 45	Std 50				
M6 Free cut φ0.265D16(receiver) φ0.265D16(emitter) detecting part detail	7-EL 1,100	3-ST 350	Long 350	-40~70	R=4	NF-DR01	
	6-UL 700	2-FS 230	Std 200				
φ1.5 Free cut φ0.25D2(receiver) φ0.25D2(emitter) detecting part detail	7-EL 300	3-ST 80	Long 70	-40~70	R=4	NF-DR04	
	6-UL 180	2-FS 45	Std 30				
φ3 Free cut φ0.25D4(receiver) φ0.25D4(emitter) detecting part detail	7-EL 450	3-ST 1,120	Long 120	-40~70	R=4	NF-DR03	
	6-UL 250	2-FS 70	Std 50				
Limited Diffuse Square glass plate alignment Flat ON Free cut exterior of fiber emitter-receiver fiber φ0.25x9 detecting direction	7-EL 190	3-ST 45	Long 40	0~70	R=4	NF-DC06	
	6-UL 125	2-FS 25	Std 15				
Limited Diffuse Square glass plate alignment Flat ON Free cut exterior of fiber emitter-receiver fiber φ0.25x9	7-EL 75	3-ST 8	Long 5	0~70	R=4	NF-DC04	
	6-UL 65	2-FS 8	Std 5				

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.

# FLEXIBLE R1mm



You don't have to care about how it bends when you mount the fiber.

## You don't have to care mounting

When you need bend resistant type, please use Bend-tolerant fibers on page 22.

Standard fiber cable



Bend-tolerance is not big so it may break when you mount bending it.

Flexible fiber cable



You can mount the flexible fiber cable very neatly because of its flexibility.

## Specifications (Thru-beam)

	Sensing head	Sensing distance (unit=mm) Value in parenthesis is the Minimum detectable object size. (copper wire)			Operation temperature (°C ~ °C)	Radius (mm)	Part Number
		D3RF	D2RF	BRF			
Thru-beam	<b>Lens attachable (P.82) Free cut</b> 	7-EL 4,000 6-UL 2,000 5-PL 1,600 4-LG 1,400 3-ST 1,000 2-FS 550 1-HS 180	Long 800 Std 400 Fast 200	360	-40~60	R=1	NF-TK77
	<b>Nut Free cut</b> 	7-EL 1,530 6-UL 1,440 5-PL 1,260 4-LG 1,000 3-ST 720 2-FS 420 1-HS 140	Long 800 Std 450 Fast 250	300	-40~60	R=1	NF-TR08
	<b>Nut Lens attached Free cut</b> 	7-EL 3,600 6-UL 3,600 5-PL 3,600 4-LG 3,150 3-ST 1,980 2-FS 1,000 1-HS 320	Long 2,300 Std 1,300 Fast 550	800	-40~60	R=1	NF-TR09

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.

## Specifications (Thru-beam)

	Sensing head	Sensing distance (unit=mm) Value in parenthesis is the Minimum detectable object size. (copper wire)			Operation temperature (°C ~ °C)	Radius (mm)	Part Number	
		D3RF	D2RF	BRF				
Thru-beam	<b>φ1 Sleeve:15mm Sideview Free cut</b> 	7-EL 160 6-UL 150 5-PL 130 4-LG 110 3-ST 76 2-FS 45 1-HS 11	Long 90 Std 50 Fast 25	20	-40~60	R=1	NF-TG05	
	<b>Lens attached Free cut</b> 	7-EL 3,600 6-UL 3,600 5-PL 3,150 4-LG 2,790	3-ST 1,800 2-FS 1,000 1-HS 340	Long 2,300 Std 1,300 Fast 550	550	-40~60	R=1	NF-TR10
	<b>Sideview Free cut</b> 	7-EL 3,500 6-UL 3,500 5-PL 3,500 4-LG 3,500	3-ST 2,000 2-FS 1,000 1-HS 300	Long 1,800 Std 1,000 Fast 500	700	-40~70	R=1	NF-TS22V
	<b>Narrow Beam Sideview Free cut</b> 	7-EL 3,600 6-UL 3,600 5-PL 3,600 4-LG 3,300	3-ST 2,100 2-FS 1,500 1-HS 520	Long 2,500 Std 1,600 Fast 800	1,000	-40~60	R=1	NF-TG02
	<b>11mm Screen beam array Sideview Free cut</b> 	7-EL 3,600 6-UL 3,600 5-PL 3,600 4-LG 3,240 3-ST 2,100 2-FS 2,100 1-HS 850	Long 3,500 Std 3,000 Fast 1,500	1,800	-40~55	R=1	NF-TZ03	
Screen	<b>32mm Screen beam array Sideview Free cut</b> 	7-EL 3,600 6-UL 3,600 5-PL 3,600 4-LG 3,600 3-ST 3,600 2-FS 3,600 1-HS 2,000	Long 3,500 Std 3,500 Fast 3,500	3,500	-40~55	R=1	NF-TZ01	
	<b>FlatON Free cut</b> 	7-EL 1,190 6-UL 1,120 5-PL 980 4-LG 850 3-ST 550 2-FS 310 1-HS 100	Long 600 Std 350 Fast 200	220	-40~60	R=1	NF-TE01	
Square	<b>Head ON/Side ON Free cut</b> 	7-EL 430 6-UL 400 5-PL 350 4-LG 300 3-ST 190 2-FS 120 1-HS 36	Long 250 Std 120 Fast 55	110	-40~60	R=1	NF-TE02	

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.

### Specifications (Thru-beam)

	Sensing head	Sensing distance (unit:mm)			Operation temperature (°C~°C)	Radius (mm)	Part Number
		Value in parenthesis is the Minimum detectable object size. (copper wire)					
		D3RF	D2RF	BRF			
Thru-beam		7-EL 1,890 6-UL 1,770 5-PL 1,540 4-LG 1,350 3-ST 880 2-FS 520 1-HS 170	Long 900 Std 500 Fast 350	450	-40~60	R=1	NF-TE03
		7-EL 1,340 6-UL 1,260 5-PL 1,090 4-LG 960 3-ST 630 2-FS 390 1-HS 130	Long 750 Std 450 Fast 250	300	-40~60	R=1	NF-TE04
		7-EL 2,450 6-UL 2,300 5-PL 2,010 4-LG 1,710 3-ST 1,150 2-FS 650 1-HS 220	Long 1,200 Std 650 Fast 330	500	-40~60	R=1	NF-TR13
		7-EL 3,600 6-UL 3,600 5-PL 3,600 4-LG 3,150 3-ST 2,000 2-FS 1,200 1-HS 540	Long 2,700 Std 1,500 Fast 1,000	1,300	-40~60	R=1	NF-TR12
		7-EL 3,600 6-UL 3,600 5-PL 3,580 4-LG 3,060 3-ST 1,980 2-FS 1,350 1-HS 530	Long 2,700 Std 1,600 Fast 850	1600	-40~60	R=1	NF-TR11
		7-EL 140 6-UL 135 5-PL 110 4-LG 95 3-ST 65 2-FS 30 1-HS 10	Long 60 Std 35 Fast 17	30	-40~60	R=1 Fiber R=10	NF-DR10

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.

### Specifications (Diffuse)

	Sensing head	Sensing distance (unit:mm)			Operation temperature (°C~°C)	Radius (mm)	Part Number
		Value in parenthesis is the Minimum detectable object size. (copper wire)					
		D3RF	D2RF	BRF			
Diffuse		7-EL 140 6-UL 135 5-PL 110 4-LG 95 3-ST 65 2-FS 30 1-HS 10	Long 60 Std 35 Fast 17	30	-40~60	R=1 Fiber R=10	NF-DR10
		7-EL 53 6-UL 50 5-PL 43 4-LG 36	3-ST 20 2-FS 12 1-HS 4	10	-40~60	R=1	NF-DR12
		7-EL 1,070 6-UL 990 5-PL 880 4-LG 770 3-ST 500 2-FS 310 1-HS 90	Long 600 Std 380 Fast 200	250	-40~60	R=1	NF-DR09
		7-EL 140 6-UL 135 5-PL 110 4-LG 99 3-ST 70 2-FS 34 1-HS 10	Long 60 Std 30 Fast 10~16	30	-40~60	R=1	NF-DE01
		7-EL 490 6-UL 450 5-PL 400 4-LG 350 3-ST 225 2-FS 117 1-HS 41	Long 250 Std 100 Fast 60	100	-40~60	R=1	NF-DE03
		7-EL 160 6-UL 150 5-PL 130 4-LG 117 3-ST 77 2-FS 43 1-HS 12	Long 65 Std 35 Fast 20	30	-40~60	R=1	NF-DE02
		7-EL 480 6-UL 450 5-PL 390 4-LG 340 3-ST 225 2-FS 117 1-HS 45	Long 250 Std 120 Fast 80	100	-40~60	R=1	NF-DE04

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.  
Sensing distance of diffuse type is for 500 \* 500mm white paper.

# FLEXIBLE R2mm



Flexibility of the fiber and the right angled head shape make installation very easy.

## Space saving and flexible mounting

Please use flexible R2mm type with thread when you need space saving and easy installation. We have thru-beam type and diffuse type.

Thru-beam  
NF02-TK



Diffuse  
NF02-DK



Straight type



Threaded right angle type



Thread type can be installed saving space.

## Specifications (Thru-beam/Diffuse)

	Sensing head	Sensing distance (unit=mm) Value in parenthesis is the Minimum detectable object size. (copper wire)			Operation temperature (°C ~ °C)	Radius (mm)	Part Number	
		D3RF	D2RF	BRF				
Thru-beam	M4 Nut Free cut 	7-EL 2,000 6-UL 1,000 5-PL 950 4-LG 800 3-ST 550 2-FS 250 1-HS 80	Long 600 Std 500 Fast 150	270	-40~70	R=2	NF02-TK	
	φ3 Free cut 	7-EL 4,000 6-UL 2,000 5-PL 1,600 4-LG 1,400	3-ST 1,000 2-FS 550 1-HS 180	Long 800 Std 400 Fast 200	360	-40~70	R=2	NF-TK05
Diffuse	M4 Free cut 	7-EL 1,200 6-UL 750 5-PL 650 4-LG 550	3-ST 400 2-FS 250 1-HS 80	Long 300 Std 180 Fast 80	110	-40~70	R=2	NF-DK66
	M6 Free cut 	7-EL 1,200 6-UL 750 5-PL 650 4-LG 550	3-ST 400 2-FS 250 1-HS 80	Long 300 Std 180 Fast 80	110	-40~70	R=2	NF-DK67
Diffuse	M6 Nut Free cut lens: PC 	7-EL 550 6-UL 330 5-PL 230 4-LG 200 3-ST 150 2-FS 90 1-HS 18	Long 65 Std 45 Fast 10	15	-40~70	R=2	NF02-DK	
	φ3 Free cut 	7-EL 850 6-UL 550 5-PL 450 4-LG 375	3-ST 275 2-FS 170 1-HS 55	Long 65 Std 45 Fast 10	110	-40~70	R=2	NF-DK04Z
	φ3 Coaxial Free cut 	7-EL 270 6-UL 250 5-PL 210 4-LG 180 3-ST 120 2-FS 80 1-HS 20	Long 120 Std 70 Fast 35	55	-40~60	R=2	NF-DR11	

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.  
Sensing distance of diffuse type is for 500 \* 500mm white paper.

# RETRO-REFLECTIVE



- Retro-reflective type for detecting transparent object.
- Super thin type for wafer mapping.

## Detects transparent object

NF-RR01 can detect transparent object without affection from glossy glass or tilted surface because of its polarizing filter built in. Narrow view type NF-RB01 and NF-RB02 are available as well.

NF-RR01

NF-RB01

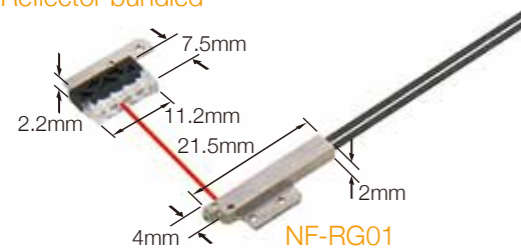
NF-RB02



## Wafer mapping

Super thin 2mm height Retro-reflective type enables wafer mapping saving space.

Reflector bundled



NF-RG01

## Specifications (Polarizing Filter Built in/Narrow Beam/Wafer Mapping)

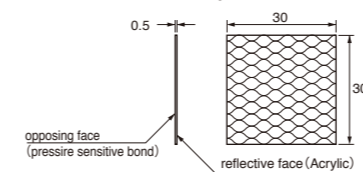
	Sensing head	Sensing distance (unit=mm) Value in parenthesis is the Minimum detectable object size. (copper wire)			Operation temperature (°C ~ °C)	Radius (mm)	Part Number
		D3RF	D2RF	BRF			
Polarized filter built in	Flexible Free cut glass lens (BK7) 9.5 4.6 5.2 15 2000 1 (20) φ3.2 (PVC) case (PC) φ2.2x2	7-EL 1,390 6-UL 1,300 5-PL 1,140 4-LG 990 3-ST 640 2-FS 520 1-HS 260	Long 850 Std 750 Fast 10~550	600	-25~55	R=1	NF-RR01
	mounting bracket accessories equipped detail glass lens (BK7) 9.5 4.6 12.2 10.2 11.2 6 5.1 4 3.3 4 3.3 14 7 5.2 15 2000 2-M3D0.5 exterior of fiber φ1 multi core fiber φ0.075x151 NF-DA51 (SUS)	7-EL 440 6-UL 410 5-PL 360 4-LG 310 3-ST 200 2-FS 170 1-HS 95	Long 250 Std 200 Fast 200	200	-40~60	R=10	NF-RB01
Narrow beam	Head ON Free cut optical axis 2-R1.25 9.5 4.6 12.2 10.2 11.2 6 5.1 4 3.3 4 3.3 14 7 5.2 21 2000 NF-DA51 (SUS) 2-M3D0.5 φ2.2 (PVC) φ1x2	7-EL 410 6-UL 380 5-PL 340 4-LG 290 3-ST 180 2-FS 150 1-HS 90	Long 250 Std 200 Fast 200	200	-40~60	R=10	NF-RB02
	Side ON Free cut 2-R1.25 9.5 4.6 12.2 10.2 11.2 6 5.1 4 3.3 4 3.3 14 7 5.2 25 2000 NF-DA51 (SUS) 2-M3D0.5 φ2.2 (PVC) φ1x2 optical axis φ14	7-EL 590 6-UL 550 5-PL 480 4-LG 420 3-ST 270 2-FS 180 1-HS 70	Long 350 Std 230 Fast 130	N.A.	-40~60	R=10	NF-RG01
Wafer mapping	Ultra-small Free cut exterior of fiber φ0.5x1 0.7 1.45 11 7.5 2.2 11.2 21.5 21.5 2000 2-M1.4D0.3through hole thread mounting part(SUS) base (ABS) reflector (Acrylic) head block (SUS) marking band prism 2 1.9 1.5 4 1.5 5 14 13 2 14 φ1x2 φ3.2 (PVC) 2-M1.4D0.3through hole thread	7-EL 590 6-UL 550 5-PL 480 4-LG 420 3-ST 270 2-FS 180 1-HS 70	Long 350 Std 230 Fast 130	N.A.	-40~60	R=10	NF-RG01

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.

## Reflector dimentions

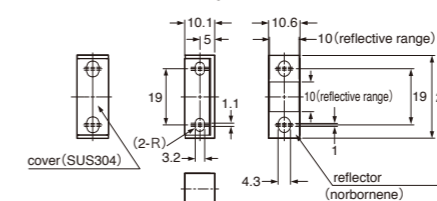
DG3030

(Standard accessory for NF-RR01)



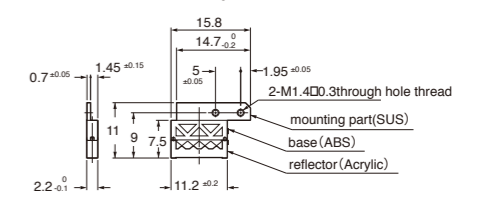
P31

(Standard accessory for NF-RB01, -RB02)



Reflector for NF-RG01

(Standard accessory for NF-RG01)





# CONVERGENT BEAM



You can detect very small object utilizing small focused spot beam.

## Detects small object by fine spot focus beam

Fine spot lens NF-DA03 and coaxial diffuse fiber unit NF-DK21 enables 0.2mm Dia. Spot.



## Adjustable spot size

You can adjust spot size, 0.7~0.85mm, by changing length of fiber inserted in the lens NF-DA06, 20 +/- 1.5mm. Space saving Side-beam type NF-DA07 is available.



## Detects small object by fine fiber core

0.125mm Dia. fiber core is built in NF-TP01 and NF-DP01 that enables detecting small object. It has sleeve that helps easy position adjust.

NF-TP01 Thru-beam



NF-DP01 Diffuse



## Specifications (Diffuse)

	Sensing head	Spot Size and applicable fibers (Min. detected object in parenthesized)	Center sensing distance (unit=mm)	Operation temperature (°C~°C)	Part Number
Very small spot	material: case...aluminum (black anodizing) lens...acryl 	φ0.2mm @ NF-DK21 φ0.4mm @ NF-DT01 (φ0.005mm gold-coated wire)	7	-20~60	NF-DA03
	material: case...aluminum (black anodizing) lens...acryl 	φ0.3mm @ NF-DK21 φ0.5mm @ NF-DT01 (φ0.005mm gold-coated wire)	7.5	-40~70	NF-DA04
Small spot	lens (effective diameterφ3.3) 	φ0.5mm @ NF-DM02 (φ0.005mm gold-coated wire)	6	-40~70	NF-DA05
	material: case...aluminum (black anodizing) lens...glass 	φ0.2mm @ NF-DK21 (φ0.005 gold-coated wire) φ0.4mm @ NF-DT01 (φ0.01mm gold-coated wire)	6	-40~70	NF-DA01
	lens (effective diameterφ3.0) 	φ1.2mm @ NF-DK21 (φ0.005mm gold-coated wire) φ1.4mm @ NF-DT01 (φ0.01mm gold-coated wire)	15	-40~70	NF-DA02
Spot size adjust lens	lens (effective diameterφ3.0) 	φ0.7mm - 0.85mm @ NF-DM02 (φ0.2mm gold-coated wire)	about 20	-40~70	NF-DA06
Spot size adjust lens side view	material: case...PBT (black) lens...glass nut attached 	φ0.5mm - 0.8mm @ NF-DM02 (φ0.1mm gold-coated wire)	about 14	-40~70	NF-DA07

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.

Tiny and fine objects detected with Diffuse type fibers become easier for detection under higher sensitivity by longer response time or by boosted power of emitter.

Specifications (Thru-beam/Diffuse)

	Sensing head	Sensing distance (unit:mm) Value in parenthesis is the Minimum detectable object size. (copper wire)			Operation temperature (°C~°C)	Radius (mm)	Part Number
		D3RF	D2RF	BRF			
Thru-beam	<b>Flexible</b> 	7-EL 54 6-UL 50 5-PL 44 4-LG 38 3-ST 25 2-FS 15 1-HS 5	Long 30 Std 18 Fast 8	10	-40~60	R=4	<b>NF-TR04</b>
	<b>Flexible Free cut</b> 	7-EL 850 6-UL 550 5-PL 450 4-LG 400	3-ST 275 2-FS 150 1-HS 50	110	-40~70	R=4	<b>NF-TR03</b>
	<b>Free cut</b> 	7-EL 900 6-UL 550 5-PL 400 4-LG 350	3-ST 250 2-FS 140 1-HS 45	120	-40~70	R=15	<b>NF-TM03</b>
	<b>φ0.5 Sleeve:5mm Free cut</b> 	7-EL 170 6-UL 110 5-PL 80 4-LG 70	3-ST 50 2-FS 140 1-HS 45	30	-40~70	R=15	<b>NF-TT01</b>
	<b>φ0.25 Super-slim Sleeve:5mm</b> 	7-EL 27 6-UL 25 5-PL 21 4-LG 18 3-ST 12 2-FS 7 1-HS 2	Long 6 Std 3.5 Fast 2	1	-40~70	R=5	<b>NF-TP01</b>
	<b>φ0.5 Sleeve:3mm</b> 	7-EL 28 6-UL 26 5-PL 23 4-LG 20 3-ST 13 2-FS 3 1-HS 1	Long 18 Std 5 Fast N.A.	3	-40~60	R=10	<b>NF-DP01</b>
Diffuse							

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.

# SCREEN BEAM ARRAY



## NF-TS40 series

40 x 3.5mm Beam Array type with SUS (stainless steel) mounting metal.

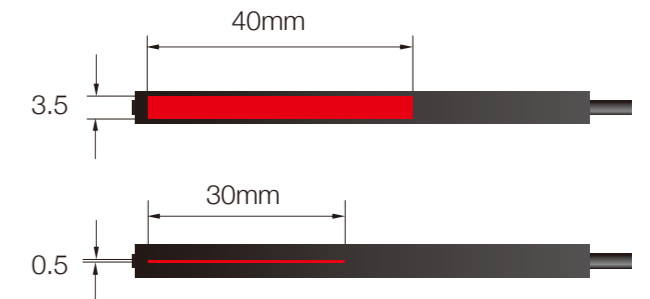
### SUS ( stainless steel ) mounting

A rugged Stainless Steel mounting enables tough tightening of mounting position without breaking the mounting hole.



### Adjustable line beam

40 x 3.5mm area of Beam Array is possible to change by using optional slit that limits the array into 30 x 0.5mm



### Fine sensing of 0.4mm diameter

Clear optical system of NF-TS40 assures 0.4mm of diameter to detect in 3500mm distance of sensing (with D3RF amplifier)

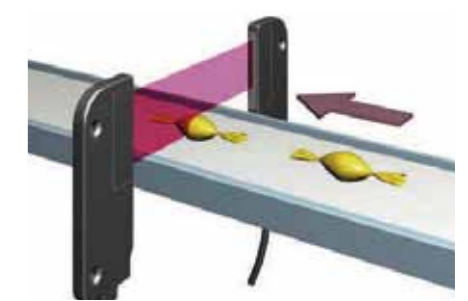
### Applications



Control of dropping pills

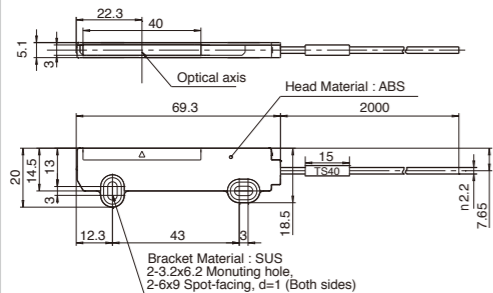


Control of meandering sheet



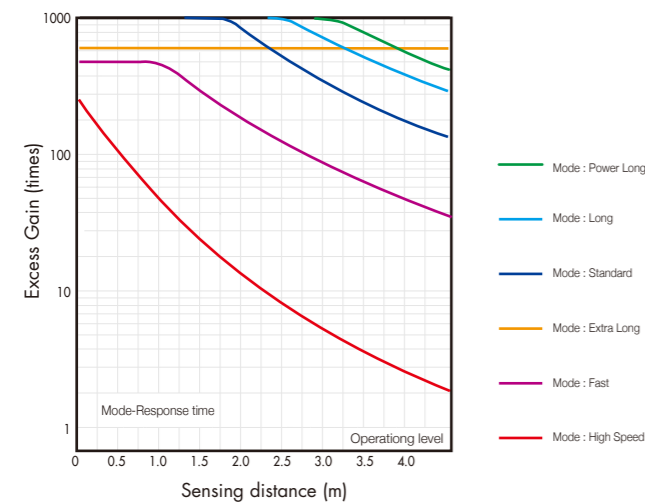
Counting on a conveyor

### Specifications (Thru-beam/Diffuse)

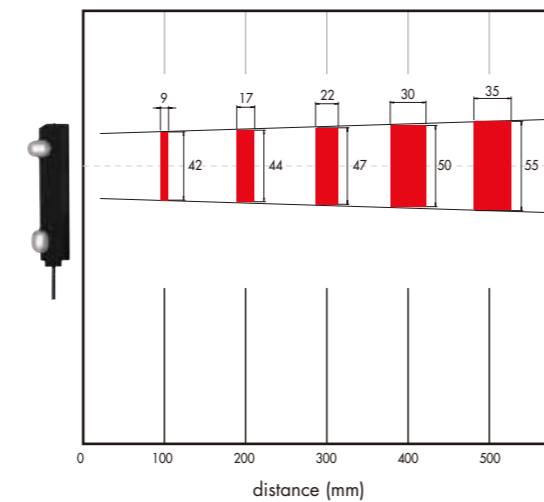
Sensing head	Sensing distance (unit=mm) Value in parenthesis is the Minimum detectable object size. (copper wire)			Operation temperature (°C~°C)	Radius (mm)	Part Number
	D3RF	D2RF	BRF			
	7-EL 3,500	Long 3,600 Std 3,600 Fast 3,600	300	-40~70	R=2	NF-TS40
	6-UL 3,500					
	5-PL 3,500					
	4-LG 3,500					
	3-ST 3,500					
	2-FS 3,000					
	1-HS 2,500					

Model	NF-TS40
Sensing Range (D3RF amplifier)	0 - 4mm
Spot Size	φ4mm @ 4mm
Bending Radius	R10
Fiber Length	2000mm Free cut
Ambient Temp	-40~+60°C
Storage Temp	-40~+70°C
Dimensions (W □ D □ H)	12 □ 18 □ 4.3 mm
Material	Base , Cover : PC Fiber : PMMA
Torque	3kgfcm max.
Weight	7g

### Excess Gain Curves (Typical Value)



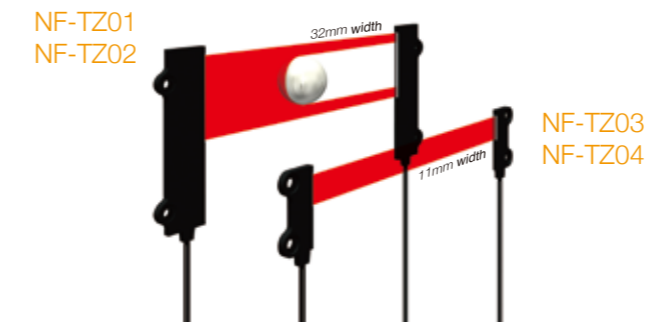
### Spot size



## Screen array

It can detect object going through an area utilizing beam screen. It's effective when the position of the object goes through is not stable. We have 11mm width and 32mm width types.

NF-DZ01 is head ON type screen array, 2\*15mm, fiber unit that can detect object with holes.



Slit is bundles that used for short distance detection and detecting very small object.

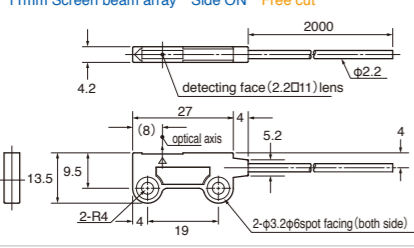
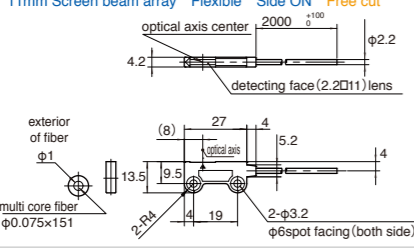
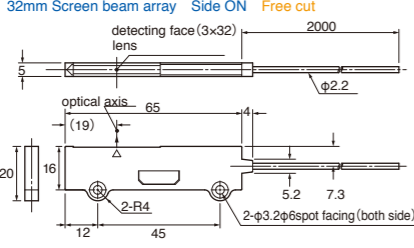
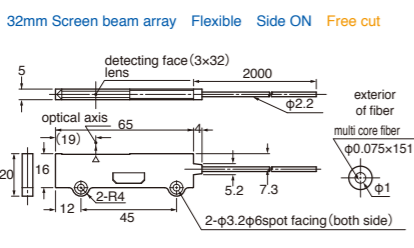
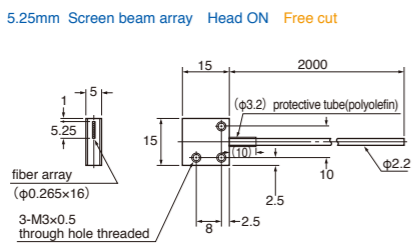
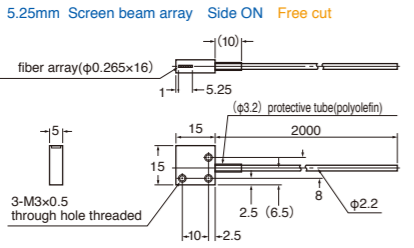
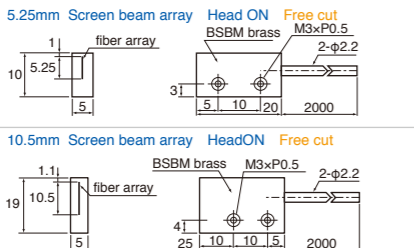

The screen array beam goes almost parallelly so its good to prevent cross talk very much.

## Beam array

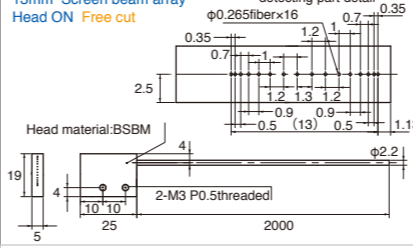
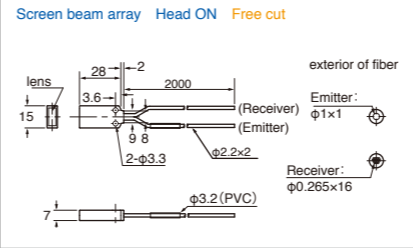
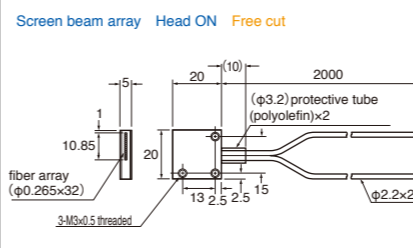
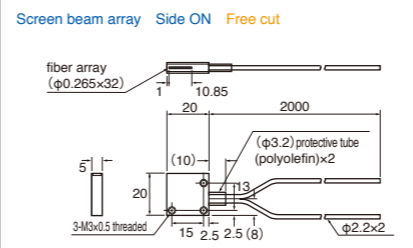
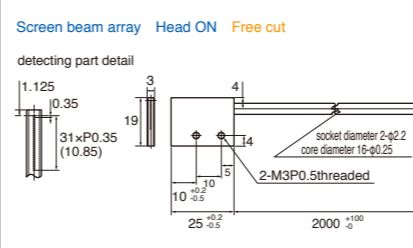
We have also beam array fibers that have core fibers aligned in line.



Specifications (Thru-beam)

	Sensing head	Sensing distance (unit:mm) Value in parenthesis is the Minimum detectable object size. (copper wire)			Operation temperature (°C~°C)	Radius (mm)	Part Number	
		D3RF	D2RF	BRF				
Thru-beam	11mm Screen beam array Side ON Free cut 	7-EL 3,600 6-UL 3,600 5-PL 3,600 4-LG 3,240 3-ST 2,100 2-FS 2,100 1-HS 900	Long 3,500 Std 3,000 Fast 1,500	2,900	-40~70	R=10	NF-TZ04	
	11mm Screen beam array Flexible Side ON Free cut 	7-EL 3,600 6-UL 3,600 5-PL 3,600 4-LG 3,240 3-ST 2,100 2-FS 2,100 1-HS 1,400	Long 3,500 Std 3,500 Fast 3,500	1,900	-40~55	R=1	NF-TZ03	
	32mm Screen beam array Side ON Free cut 	7-EL 3,600 6-UL 3,600 5-PL 3,600 4-LG 3,240 3-ST 2,100 2-FS 2,100 1-HS 1,400	Long 3,500 Std 3,500 Fast 3,500	3,500	-40~60	R=10	NF-TZ02	
	32mm Screen beam array Flexible Side ON Free cut 	7-EL 3,600 6-UL 3,600 5-PL 3,600 4-LG 3,240 3-ST 2,100 2-FS 2,100 1-HS 1,400	Long 3,500 Std 3,500 Fast 3,500	3,500	-40~55	R=1	NF-TZ01	
	5.25mm Screen beam array Head ON Free cut 	7-EL 1,350 6-UL 1,260 5-PL 1,170 4-LG 990 3-ST 660 2-FS 400 1-HS 130	Long 650 Std 400 Fast 250	300	-40~70	R=25	NF-TZ05	
	5.25mm Screen beam array Side ON Free cut 	7-EL 1,440 6-UL 1,350 5-PL 1,170 4-LG 1,080 3-ST 710 2-FS 430 1-HS 130	Long 650 Std 400 Fast 250	300	-40~70	R=25	NF-TZ06	
	5.25mm Screen beam array Head ON Free cut 	7-EL 4,000 6-UL 1,600 5-PL 1,000 4-LG 900	3-ST 650 2-FS 330 1-HS 100	Long 800 Std 500 Fast 250	330	-40~70	R=25	NF-TS10
	10.5mm Screen beam array Head ON Free cut 	7-EL 4,000 6-UL 1,600 5-PL 1,000 4-LG 900	3-ST 650 2-FS 330 1-HS 100	Long 800 Std 500 Fast 250	330	-40~70	R=25	NF-TS14

Specifications (Thru-beam/Diffuse)

	Sensing head	Sensing distance (unit:mm) Value in parenthesis is the Minimum detectable object size. (copper wire)			Operation temperature (°C~°C)	Radius (mm)	Part Number
		D3RF	D2RF	BRF			
Thru-beam	13mm Screen beam array detecting part detail Head ON Free cut 	7-EL 4,000 6-UL 1,500 5-PL 1,400 4-LG 1,200 3-ST 800 2-FS 400 1-HS 100	Long 850 Std 500 Fast 250	350	-40~70	R=25	NF-TS28
	Screen beam array Head ON Free cut 	7-EL 620 6-UL 580 5-PL 500 4-LG 440 3-ST 280 2-FS 210 1-HS 59	Long 350 Std 250 Fast 100	N.A.	-40~60	R=25	NF-DZ01
Diffuse	Screen beam array Head ON Free cut 	7-EL 600 6-UL 560 5-PL 490 4-LG 430 3-ST 270 2-FS 170 1-HS 51	Long 320 Std 170 Fast 85	130	-40~70	R=25	NF-DZ02
	Screen beam array Side ON Free cut 	7-EL 530 6-UL 500 5-PL 440 4-LG 370 3-ST 250 2-FS 140 1-HS 45	Long 320 Std 170 Fast 85	100	-40~70	R=25	NF-DZ03
	Screen beam array Head ON Free cut detecting part detail 	7-EL 950 6-UL 500 5-PL 450 4-LG 400 3-ST 250 2-FS 100 1-HS 40	Long 300 Std 180 Fast 80	35	-40~70	R=25	FD-ML02

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.  
Sensing distance of diffuse type is for 500 \* 500mm white paper.

# LIMITED DIFFUSE

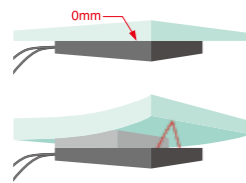


## NF-DC38 / DC39 series

Despite the sensor's thin-flat mechanical design it is excellent in canceling optical influence from background material. Best-in-class Excess Gain is not easily affected by colors of objects.

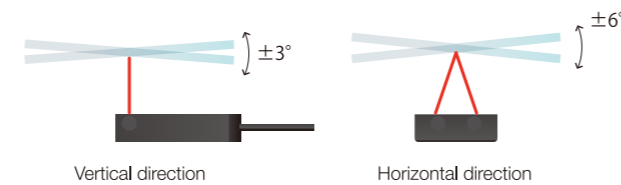
### From "0mm" distance (NF-DC39)

NF-DC39 has no dead zone at all. Clear glass objects are possible to detect in 0-4 mm distance.



### Not Affected by change in angle

Vibration of glass/silicon object in 3 – 6 degree does not matter. Fine optical system secures stable sensing.

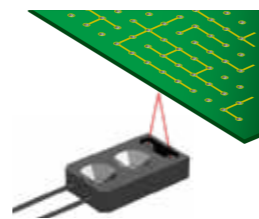


### Clearly visible circle spot in red.

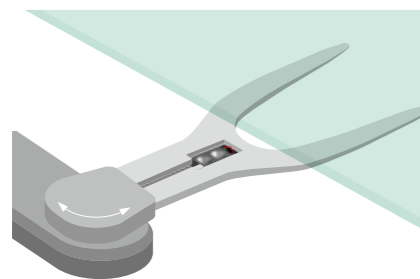


### 4mm wide spot (NF-DC39)

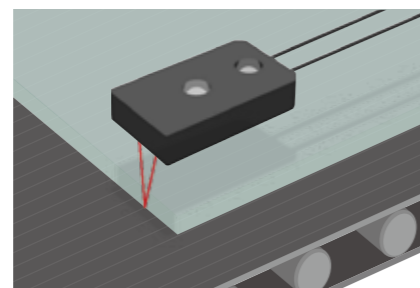
NF-DC39 has 4mm size spot that is applicable to PCB/PWB with holes.



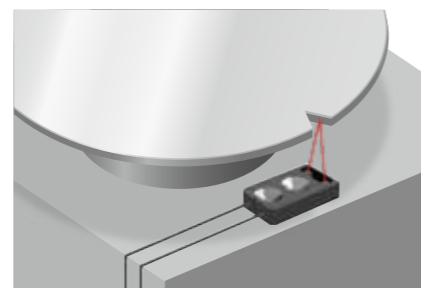
## Applications



Edge Detection of Quartz Sheet



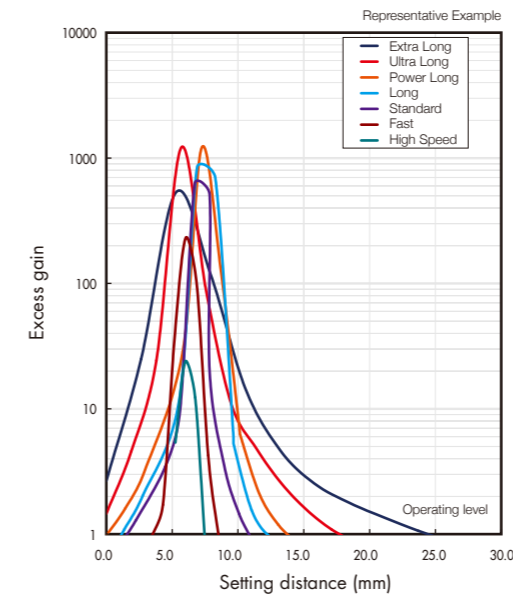
Edge Alignment on conveyor



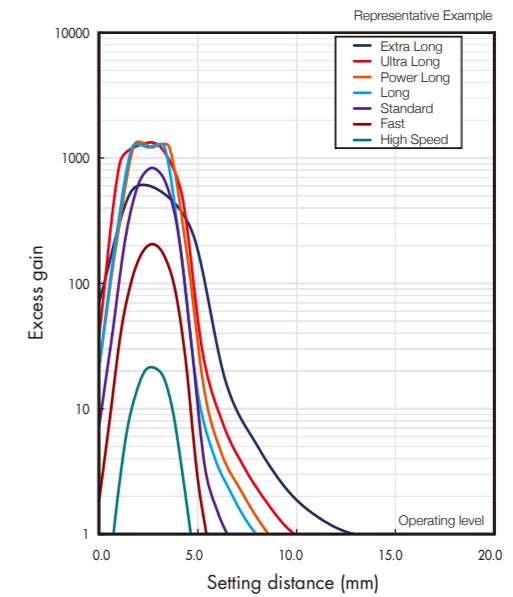
Notch Detection

## Excess Gain Curves (Typical Value)

NF-DC38



NF-DC39

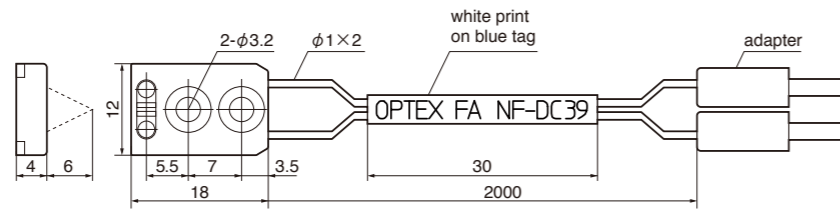


Amplifiers  
Various Shapes for mounting  
Tight Bend / High-Flex  
Various Detecting Modes  
Environment-resistant  
Liquid  
Extension lens  
Notes

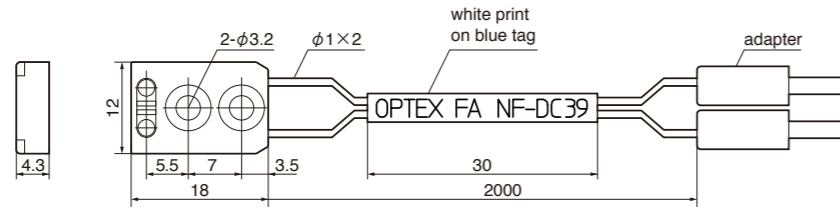
Amplifiers  
Various Shapes for mounting  
Tight Bend / High-Flex  
Various Detecting Modes  
Environment-resistant  
Liquid  
Extension lens  
Notes

### Dimensions (mm)

NF-DC38



NF-DC39



### Specifications

Model	NF-DC38	NF-DC39
Sensing Range (D3RF amplifier)	6mm around	0 - 4mm
Spot Size	φ1.5mm @ 6mm	φ4mm @ 4mm
Bending Radius	R10	
Fiber Length	2000mm Free cut	
Ambient Temp	-40~+60°C	
Storage Temp	-40~+70°C	
Dimensions (W x D x H)	12 x 18 x 4 mm	12 x 18 x 4.3 mm
Material	Base, Cover: PC Fiber: PMMA	
Torque	3kgfcm max.	
Weight	7g	

### Sensing distance

NF-DC38

Value in parenthesis is the Minimum detectable object size. (copper wire)				Operation temperature (°C~°C)	Radius (mm)
Red LED for general purpose		Green LED for Mark Sensing			
D3RF	BRF/BRF-H	D2GF	BGF		
Long mode 450	BRF 160	Long mode 160		-40~70	R=30
Standard mode 250	BRF-H 60 (0.015)	Standard mode 80	BGF 45 (0.015)		
Highspeed mode 100 (0.015)		Highspeed mode 40 (0.015)			

NF-DC39

Value in parenthesis is the Minimum detectable object size. (copper wire)				Operation temperature (°C~°C)	Radius (mm)
Red LED for general purpose		Green LED for Mark Sensing			
D3RF	BRF/BRF-H	D2GF	BGF		
Long mode 450	BRF 160	Long mode 160		-40~70	R=30
Standard mode 250	BRF-H 60 (0.015)	Standard mode 80	BGF 45 (0.015)		
Highspeed mode 100 (0.015)		Highspeed mode 40 (0.015)			



Angled beam enables detection of object at an area.

### Detects glass surface

We have 5 types for detecting existence, 5 types for alignment and one for mapping. You can choose Bend-tolerance type, Heat resistance type and vacuum resistance type.

Existence	NF-DC38 Low cost	NF-DC39	NF-DC07 Standard	NF-DH08 Heat resistant 180°C	NF-DH06 Heat resistant 300°C	NF-DN02 vacuum resistant · Heat resistant 300°C
Alignment	NF-DC05 Standard for warp / slant of glass	NF-DC06 Flexible for warp / slant of glass	NF-DC04 Flexible longer distance	NF-DH10 Heat resistant 250°C for warp / slant of glass	NF-DH11 Heat resistant 300°C for warp / slant of glass	
Mapping	NF-DC03 Standard glass plate of 0.5mm					

### For General purpose

NF-DC09 (head ON)



Detecting Cap side



NF-DC08 (flat ON)



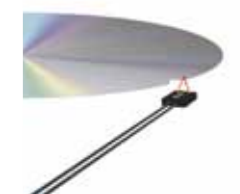
Detecting FOUP



NF-DC39 (flat ON)



Detecting wafer notch



Amplifiers  
Various Shape for mounting  
Flexible  
Various Detecting Scheme  
Environment-resistant  
Liquid  
Extension lens  
Notes

Amplifiers  
Various Shape for mounting  
Flexible  
Various Detecting Scheme  
Environment-resistant  
Liquid  
Extension lens  
Notes

Specifications (Detect Glass)

	Sensing head	Sensing distance (unit:mm) Value in parenthesis is the Minimum detectable object size. (copper wire)			Operation temperature (°C~°C)	Radius (mm)	Part Number
		D3RF	D2RF	BRF			
Detect glass	alignment Free cut 	7-EL 3~44	Long 7~32 Std 10~25 Fast 10~18	15	0~70	R=25	NF-DC05
		6-UL 4~39					
		5-PL 4~38					
		4-LG 4~37					
		3-ST 4~35					
		2-FS 6~29					
		1-HS 9~18					
		0~23					
Detect glass	alignment Flexible Free cut 	7-EL 0~23	Long 0~23 Std 0~17 Fast 0~12	15	0~70	R=4	NF-DC06
		6-UL 0~23					
		5-PL 0~22					
		4-LG 0~22					
		3-ST 0~21					
		2-FS 0~20					
		1-HS 5~13					
		0~23					
Detect glass	alignment Flexible Free cut 	7-EL 0~38	Long 0~36 Std 0~30 Fast 0~15	N.A.	0~70	R=4	NF-DC04
		6-UL 0~38					
		5-PL 0~38					
		4-LG 0~38					
		3-ST 0~34					
		2-FS 0~31					
		1-HS 4~22					
		0~38					
Detect glass	alignment Heat resistant 250°C 	7-EL 2~28	Long 4~20 Std 4~20 Fast 4~15	4~17	-20~250 (normal temperature side: -20~70)	R=25	NF-DH10
		6-UL 2~24					
		5-PL 2~23					
		4-LG 3~23					
		3-ST 3~20					
		2-FS 3~18					
		1-HS 4~11					
		2~28					
Detect glass	alignment Heat resistant 250°C 	7-EL 2~45	Long 6~38 Std 7~30 Fast 8~25	8~25	-20~250 (normal temperature side: -20~70)	R=25	NF-DH11
		6-UL 3~40					
		5-PL 3~39					
		4-LG 3~38					
		3-ST 4~35					
		2-FS 6~28					
		1-HS 8~19					
		2~45					
General purpose	Detecting existence Free cut 	7-EL 0~12	3-ST 2.5~8 2-FS 3.5~7.5 1-HS 4.5~6	3.5~7	-40~60	R=10	NF-DC38
		6-UL 0.5~12					
		5-PL 1.5~10					
		4-LG 1.5~10					
		3-ST 0~12					
		2-FS 0~4					
		1-HS 0~4					
		0~12					
Detect glass	alignment Heat resistant 250°C 	7-EL 3~16	Long 4~15 Std 5~12 Fast 7~10	7	-40~60	R=10	NF-DC07
		6-UL 3~14					
		5-PL 4~14					
		4-LG 5~14					
		3-ST 5~13					
		2-FS 5~11					
		1-HS 7~8					
		3~16					

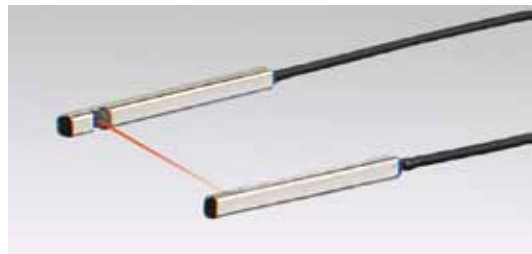
Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.

Specifications (Detect Glass/General Purpose)

	Sensing head	Sensing distance (unit:mm) Value in parenthesis is the Minimum detectable object size. (copper wire)			Operation temperature (°C~°C)	Radius (mm)	Part Number
		D3RF	D2RF	BRF			
Detect glass	Detecting existence Heat resistant 180°C Free cut 	7-EL 0~35	Long 0~20 Std 0~10 Fast 0~8	10	-60~180	R=25	NF-DH08
		6-UL 0~28					
		5-PL 0~25					
		4-LG 0~22					
		3-ST 0~20					
		2-FS 0~9					
		1-HS 3~4					
		0~35					
Detect glass	Detecting existence Heat resistant 300°C 	7-EL 0~40	Long 0~15 Std 0~10 Fast 0~8	6	-30~300 または -60~200	R=25	NF-DH06
		6-UL 0~34					
		5-PL 0~22					
		4-LG 0~18					
		3-ST 0~17					
		2-FS 0~9					
		1-HS 0~4					
		0~40					
Detect glass	Detecting existence Heat resistant 300°C Vacuum resistant 	7-EL 0~22	Long 0~8 Std 2.5~5 Fast N.A.	3	-30~300	R=18	NF-DN02
		6-UL 0~12					
		5-PL 0~11					
		4-LG 0~9					
		3-ST 0~7					
		2-FS 3~4					
		1-HS N.A.					
		0~22					
General purpose	Mapping Free cut 	7-EL 2~310	Long 10~55 Std 10~45 Fast 13~35	55	-40~60	R=25	NF-DC03
		6-UL 3~160					
		5-PL 4~130					
		4-LG 5~120					
		3-ST 5~110					
		2-FS 10~95					
		1-HS 12~60					
		2~310					
General purpose	Free cut 	7-EL 1.5~4	3-ST 0~4 2-FS 0~4 1-HS 0~4 4-LG 0~4	0~4	-40~60	R=10	NF-DC39
		6-UL 0~4					
		5-PL 0~4					
		4-LG 0~4					
		3-ST 0~4					
		2-FS 0~4					
		1-HS 0~4					
		0~4					
General purpose	Free cut 	7-EL 0~15	Long 4.5~11 Std 4.5~10 Fast 4.5~10	6	-40~70	R=10	NF-DC09
		6-UL 5~12					
		5-PL 5~11					
		4-LG 6~11					
		3-ST 6~10					
		2-FS 7~9					
		1-HS 6~7					
		0~15					
Detect glass	Super-small Flexible Free cut 	7-EL 0~9	Long 1~7 Std 1~5.5 Fast 1~3	3	-20~60	R=1	NF-DC08
		6-UL 0~8					
		5-PL 0~7					
		4-LG 0~6					
		3-ST 0~5					
		2-FS 0~3					
		1-HS 0~2					
		0~9					

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH. Sensing distance of diffuse type is for 500 \* 500mm white paper.

# NARROW BEAM, WAFER MAPPING

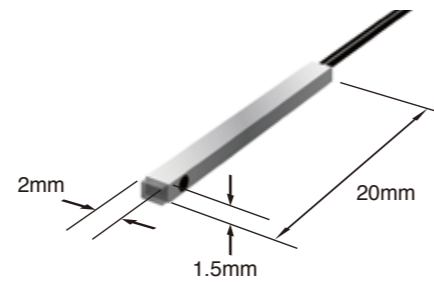
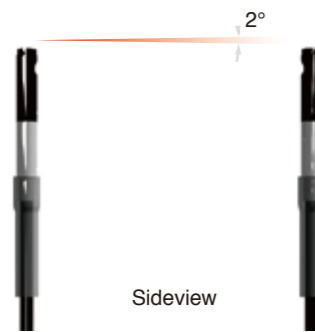


Installed lens narrows light angle that detects.  
This reduces cross talk.

## Super narrow beam and super thin type

Super narrow view type: Aperture is 2°max.  
Ideal for wafer mapping.  
Straight type: NF-TG01  
Side type: NF-TG02,03

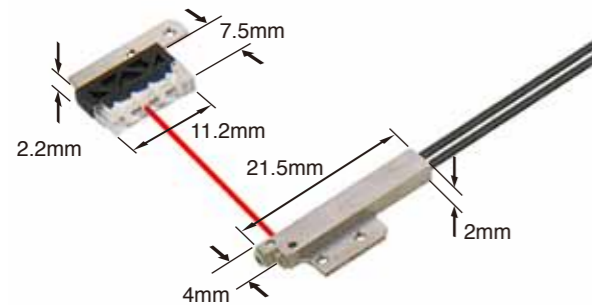
NF-DZ01 is head ON type screen array,  
2\*15mm, fiber unit that can detect object with holes.



## Retro-reflective and diffuse type

Super thin 2mm height Retro-reflective type enables wafer mapping saving space.

Retro-reflective type  
NF-RG01



Diffuse type  
NF-DR09



## Specifications (Thru-beam/Thru-beam Side)

	Sensing head	Sensing distance (unit:mm)			Operation temperature (°C~°C)	Radius (mm)	Part Number														
		D3RF	D2RF	BRF																	
Thru-beam	aperture2° Free cut 	7-EL 3,600	Long 3,000 Std 2,000 Fast 1,300	2,300	-40~70	R=25	NF-TG01														
		6-UL 3,600																			
5-PL 3,600																					
4-LG 3,200																					
3-ST 2,100																					
2-FS 2,000																					
1-HS 790																					
2x1.5	aperture3° Free cut 	7-EL 1,000						Long 500 Std 300 Fast 150	220	-40~55	R=10	NF-TG04									
		6-UL 900																			
		5-PL 790																			
		4-LG 690																			
		3-ST 450																			
		2-FS 260																			
		1-HS 90																			
		φ3.7	aperture2° Free cut 	7-EL 3,600	Long 2,500 Std 1,600 Fast 800	900	-40~60						R=25	NF-TG03							
				6-UL 3,600																	
				5-PL 3,600																	
4-LG 3,300																					
3-ST 2,100																					
2-FS 1,780																					
1-HS 510																					
φ4	aperture2° Flexible Free cut 			7-EL 3,600				Long 2,500 Std 1,600 Fast 800	1,000	-40~55	R=1	NF-TG02									
				6-UL 3,600																	
				5-PL 3,600																	
		4-LG 3,300																			
		3-ST 2,100																			
		2-FS 1,500																			
		1-HS 520																			
		Thru-beam side	aperture5° Free cut 	7-EL 4,000	Long 4,000 Std 3,000 Fast 2,000	1,700	-40~70						R=25	NF-TS12							
				6-UL 4,000																	
				5-PL 4,000																	
4-LG 4,000																					
3-ST 3,000																					
φ3.5	aperture3° Free cut 			7-EL 4,000				Long 3,000 Std 1,600 Fast 700	750	-40~70	R=25	NF-TS22									
				6-UL 4,000																	
				5-PL 4,000																	
				4-LG 4,000																	
				3-ST 3,000																	
		φ3.5	aperture3° Heat resistant Free cut 	7-EL 3,500	Long 1,200 Std 700 Fast 500	500	-40~70						R=10	NF-TS22H							
				6-UL 2,500																	
				5-PL 2,300																	
				4-LG 1,900																	
				□1.5											aperture2.5° Heat resistant Free cut 	7-EL 2,300	Long 600 Std 300 Fast 100	200	-40~70	R=10	NF-TS25
6-UL 1,200																					
5-PL 1,100																					
4-LG 950																					
□2	aperture2.5° Heat resistant Free cut 							7-EL 3,500	Long 900 Std 600 Fast 400	400	-40~70	R=10				NF-TS23					
								6-UL 2,400													
		5-PL 2,200																			
		4-LG 1,900																			
		□2	aperture2.5° Heat resistant Free cut 		7-EL 2,000	Long 500 Std 300 Fast 100	150	-40~70					R=30	NF-TS27							
					6-UL 2,000																
				5-PL 1,000																	
				4-LG 950																	

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.



Specifications (Thru-beam Side/Retro Reflective/Diffuse)

	Sensing head	Sensing distance (unit:mm) Value in parenthesis is the Minimum detectable object size. (copper wire)			Operation temperature (°C~°C)	Radius (mm)	Part Number
		D3RF	D2RF	BRF			
Thru-beam side φ5	<p>aperture3° Heat resistant</p> <p>detecting part detail</p>	<p>7-EL 1,000</p> <p>6-UL 570</p> <p>5-PL 520</p> <p>4-LG 450</p> <p>3-ST 300</p> <p>2-FS 150</p> <p>1-HS 45</p>	<p>Long 500</p> <p>Std 300</p> <p>Fast 100</p>	150	-40~70	fiber R=25 tube R=10	NF-TS24
Retro reflective 4×2	<p>Wafer mapping Super-small Free cut</p>	<p>7-EL 590</p> <p>6-UL 550</p> <p>5-PL 480</p> <p>4-LG 420</p> <p>3-ST 270</p> <p>2-FS 180</p> <p>1-HS 70</p>	<p>Long 350</p> <p>Std 230</p> <p>Fast 130</p>	N.A.	-40~60	R=10	NF-RG01
Diffuse square	<p>Long distance detection Flexible Free cut</p>	<p>7-EL 1,070</p> <p>6-UL 990</p> <p>5-PL 880</p> <p>4-LG 770</p> <p>3-ST 500</p> <p>2-FS 310</p> <p>1-HS 90</p>	<p>Long 600</p> <p>Std 380</p> <p>Fast 200</p>	250	-40~70	R=1	NF-DR09

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH. Sensing distance of diffuse type is for 500 \* 500mm white paper.

# HEAT RESISTANT (up to 130°)



You can find what you want in various line up from 34 specs.

## Space saving

Heat resistant right angle type NF25-TH and NF25-DH help installing in limited space.

Straight type



Right angle type



## Specifications (Thru-beam)

	Sensing head	Sensing distance (unit:mm) Value in parenthesis is the Minimum detectable object size. (copper wire)			Operation temperature (°C~°C)	Radius (mm)	Part Number	
		D3RF	D2RF	BRF				
130°C	<p>Free cut</p>	<p>7-EL 2,100</p> <p>6-UL 2,070</p> <p>5-PL 1,800</p> <p>4-LG 1,530</p> <p>3-ST 990</p> <p>2-FS 620</p> <p>1-HS 200</p>	<p>Long 1,100</p> <p>Std 650</p> <p>Fast 400</p>	500	-60~130	R=25	NF-TH17	
105°C	<p>Nut Free cut</p>	<p>7-EL 2,000</p> <p>6-UL 1,100</p> <p>5-PL 1,000</p> <p>4-LG 900</p> <p>3-ST 600</p> <p>2-FS 300</p> <p>1-HS 90</p>	<p>Long 750</p> <p>Std 500</p> <p>Fast 170</p>	300	-40~105	R=25	NF25-TH	
	<p>Sideview Free cut</p> <p>detecting part detail</p>	<p>7-EL 3,500</p> <p>6-UL 2,300</p> <p>5-PL 2,000</p> <p>4-LG 1,800</p>	<p>3-ST 1,200</p> <p>2-FS 600</p> <p>1-HS 170</p>	<p>Long 1,300</p> <p>Std 700</p> <p>Fast 400</p>	500	-40~105	R=10	NF-TS22M
	<p>Narrow Beam Sideview Free cut</p> <p>detecting part detail</p>	<p>7-EL 3,500</p> <p>6-UL 2,500</p> <p>5-PL 2,300</p> <p>4-LG 1,900</p>	<p>3-ST 1,300</p> <p>2-FS 650</p> <p>1-HS 200</p>	<p>Long 1,200</p> <p>Std 700</p> <p>Fast 500</p>	500	-40~105	R=10	NF-TS22H

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH

Amplifiers  
Various Shape for mounting  
Flexible  
Various Detecting Scheme  
Environment-resistant  
Liquid  
Extension lens  
Notes

Amplifiers  
Various Shape for mounting  
Flexible  
Various Detecting Scheme  
Environment-resistant  
Liquid  
Extension lens  
Notes

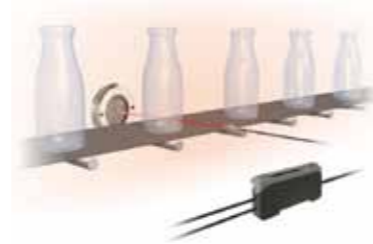
### Specifications (Thru-beam/Diffuse)

	Sensing head	Sensing distance (unit:mm) Value in parenthesis is the Minimum detectable object size. (copper wire)			Operation temperature (°C~°C)	Radius (mm)	Part Number
		D3RF	D2RF	BRF			
Thru-beam 105°C	<b>Narrow Beam</b> Sideview Free cut rod prism: SUS303 lens: glass (BK7) or PC SUS303 φ1 20 2000 detecting part detail	7-EL 2,300 6-UL 1,200 5-PL 1,100 4-LG 950	3-ST 600 2-FS 300 1-HS 100	Long 600 Std 300 Fast 100	200	-40~105 R=10	NF-TS25
	<b>Narrow Beam</b> Sideview Free cut rod prism (BK7) lens (BK7) SUS303 φ1 20 2000 detecting part detail	7-EL 3,500 6-UL 2,400 5-PL 2,200 4-LG 1,900	3-ST 1,200 2-FS 600 1-HS 150	Long 900 Std 600 Fast 400	400	-40~105 R=10	NF-TS23
	φ1 Sleeve: 25mm&10mm 45° oblique light axis Heat resistant Free cut 2.2 25 15 1000 φ1 SUS304 φ2.5 SUS303 PC 1 0.5 1 Fixing cut 45° light angle 2.2 10 15 1000 1 0.5 1 light angle 135° SUS304 PC	7-EL 100 6-UL 55 5-PL 50 4-LG 40 3-ST 30 2-FS 10 1-HS 4		Long 28 Std 20 Fast 15	16	-40~105 R=10	NF-TH06
100°C	<b>lense attachable (P.82)</b> Free cut φ1 fiber x1 M2.6xP0.45 M4xP0.7 2.4 φ2.2 3 12 2000	7-EL 2,400 6-UL 1,400 5-PL 1,000 4-LG 900	3-ST 700 2-FS 300 1-HS 100	Long 700 Std 400 Fast 200	300	-40~100 R=25	NF-TH01
Diffuse 130°C	<b>Free cut</b> φ1.5x2 5.5 16 2000 φ5/7 width across flats 10 thickness 2 φ2.2x2 (fluoroplastic) M6x0.75 tooth lock washer φ11	7-EL 720 6-UL 670 5-PL 580 4-LG 510 3-ST 330 2-FS 200 1-HS 63		Long 350 Std 200 Fast 120	200	-60~130 R=25	NF-DH09
	<b>Free cut</b> 10 12 2000 2.4 6.8 5 2-φ2.2 lens: PC M6 P=1.0 polyamide (PA6) 14.4 4.4	7-EL 650 6-UL 350 5-PL 280 4-LG 240 3-ST 175 2-FS 100 1-HS 25		Long 120 Std 80 Fast 25	15	-40~105 R=25	NF25-DH
Diffuse 105°C	<b>Free cut</b> φ1.0x2 18 2000 2-C0.5 2-φ2.2 M6xP0.75	7-EL 950 6-UL 500 5-PL 450 4-LG 400	3-ST 250 2-FS 130 1-HS 40	Long 300 Std 180 Fast 80	160	-40~105 R=25	FD-3SD1(100)
	<b>Free cut</b> φ1x2 φ2.5 SUS M6xP0.75 SUS φ2.2 5 15 2000	7-EL 850 6-UL 550 5-PL 450 4-LG 375	3-ST 275 2-FS 170 1-HS 55	Long 250 Std 150 Fast 50	110	-40~100 R=25	NF-DH02

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.  
Sensing distance of diffuse type is for 500 \* 500mm white paper.

### Heat resistant reflector SW50

SW50 can be used with heat resistant Retro-reflective fiber unit in high temperature atmosphere.



# HEAT RESISTANT (up to 200°)



You can find what you want in the variety of 34 products.

### Various selection

We have 14 types of heat resistant, 180~200 deg.C, fiber units.

#### Thru-beam (Standard)

Head view			Sideview		
NF-TH10	NF-TH11	NF-TH02	NF-TH04S-27V2	NF-TH05S-A	NF-TS27
Heat resistant 200°C	Heat resistant 200°C	Heat resistant 180°C	Heat resistant 200°C	Heat resistant 200°C	Heat resistant 200°C
Lens attachable	Lens attachable	Free cut	φ1 Sleeve	φ1.5 Sleeve	Aperture 2.5°

#### Thru-beam (Joint type)

Head view			Sideview	
NF-TH12	NF-TH13	NF-TH14	NF-TH15	NF-TH16
Heat resistant 200°C	Heat resistant 200°C	Heat resistant 200°C	Heat resistant 200°C	Heat resistant 200°C
Free cut	Free cut	Free cut	Free cut	Free cut

\*Free cut only at ordinary temp. part

#### Diffuse

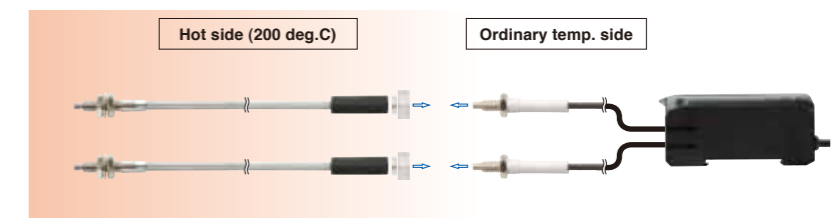
Coaxial	Standard
NF-DH07	NF-DH01
Heat resistant 200°C	Heat resistant 180°C
Metal coated	Free cut

#### Limited Diffuse

Detect glass
NF-DH08
Heat resistant 180°C
Free cut

### New concept : Joint type

A regular fiber and a heat resistant fiber unit are connectable each other. It's possible to adjust total length by cutting standard fiber.



We supply them separately if you need them for maintenance purpose.

### Specifications (Thru-beam)

Sensing head	Sensing distance (unit:mm)			Operation temperature (°C~°C)	Radius (mm)	Part Number
	Value in parenthesis is the Minimum detectable object size. (copper wire)					
	D3RF	D2RF	BRF			
<p><b>lens attachable (P.82)</b></p>	<p>7-EL 570 6-UL 540 5-PL 460 4-LG 410 3-ST 270 2-FS 160 1-HS 45</p>	<p>Long 350 Std 180 Fast 85</p>	110	-60~200	R=10	<b>NF-TH10</b>
<p><b>lens attachable (P.82)</b></p>	<p>7-EL 1,350 6-UL 1,260 5-PL 1,130 4-LG 990 3-ST 630 2-FS 360 1-HS 110</p>	<p>Long 750 Std 450 Fast 220</p>	280	-60~200	R=25	<b>NF-TH11</b>
<p><b>lens attachable (P.82) Heat proof side : 200mm</b> Ordinary temperature side : Free cut</p>	<p>7-EL 1,080 6-UL 990 5-PL 900 4-LG 790 3-ST 510 2-FS 290 1-HS 90</p>	<p>Long 550 Std 350 Fast 170</p>	220	-60~200	Heat proof part R=18 ordinary temperature part R=25	<b>NF-TH12</b>
<p><b>Heat proof side : 300mm</b> Ordinary temperature side : Free cut</p>	<p>7-EL 1,080 6-UL 990 5-PL 900 4-LG 790 3-ST 510 2-FS 290 1-HS 90</p>	<p>Long 550 Std 350 Fast 170</p>	220	-60~200	Heat proof part R=18 ordinary temperature part R=25	<b>NF-TH13</b>
<p><b>Heat proof side : 500mm</b> Ordinary temperature side : Free cut</p>	<p>7-EL 1,080 6-UL 990 5-PL 900 4-LG 790 3-ST 510 2-FS 290 1-HS 90</p>	<p>Long 550 Std 350 Fast 170</p>	220	-60~200	Heat proof part R=18 ordinary temperature part R=25	<b>NF-TH14</b>

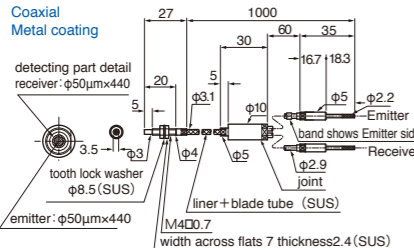
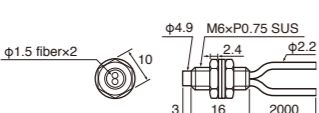
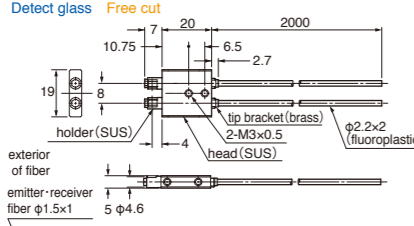
### Specifications (Thru-beam)

Sensing head	Sensing distance (unit:mm)			Operation temperature (°C~°C)	Radius (mm)	Part Number
	Value in parenthesis is the Minimum detectable object size. (copper wire)					
	D3RF	D2RF	BRF			
<p><b>Sideview Heat proof side : 500mm</b> Ordinary temperature side : Free cut</p>	<p>7-EL 900 6-UL 870 5-PL 760 4-LG 660 3-ST 430 2-FS 260 1-HS 80</p>	<p>Long 500 Std 300 Fast 150</p>	150	-60~200	Heat proof part R=18 ordinary temperature part R=25	<b>NF-TH15</b>
<p><b>Sideview Heat proof side : 800mm</b> Ordinary temperature side : Free cut</p>	<p>7-EL 900 6-UL 870 5-PL 760 4-LG 660 3-ST 430 2-FS 260 1-HS 80</p>	<p>Long 500 Std 300 Fast 150</p>	150	-60~200	Heat proof part R=18 ordinary temperature part R=25	<b>NF-TH16</b>
<p><b>φ1 Sleeve:27mm Sideview</b></p>	<p>7-EL 450 6-UL 260 5-PL 120 4-LG 80 3-ST 200 2-FS 70 1-HS 20</p>	<p>Long 120 Std 80 Fast 50</p>	50	-60~200	R=30	<b>NF-TH04S-27V2</b>
<p><b>φ1.5 Sleeve:25mm Sideview</b></p>	<p>7-EL 1,600 6-UL 850 5-PL 800 4-LG 600 3-ST 400 2-FS 200 1-HS 60</p>	<p>Long 350 Std 250 Fast 150</p>	150	-60~200	R=30	<b>NF-TH05S-A</b>
<p><b>Narrow beam Sideview</b></p>	<p>7-EL 2,000 6-UL 1,000 5-PL 950 4-LG 800</p>	<p>3-ST 550 2-FS 250 1-HS 80</p>	150	-60~200	R=30	<b>NF-TS27</b>
<p><b>φ1 Sleeve:8mm Sideview</b></p>	<p>7-EL 300 6-UL 160 5-PL 150 4-LG 100</p>	<p>3-ST 90 2-FS 40 1-HS 14</p>	50	-60~200	R=50	<b>NF-TH07</b>
<p><b>Free cut</b></p>	<p>7-EL 4,000 6-UL 2,200 5-PL 1,700 4-LG 1,500</p>	<p>3-ST 1,000 2-FS 550 1-HS 180</p>	600	-60~200	R=35	<b>NF-TH02</b>

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.

Specifications (Diffuse/Limited Diffuse)

	Sensing head	Sensing distance (unit=mm) Value in parenthesis is the Minimum detectable object size. (copper wire)			Operation temperature (°C~°C)	Radius (mm)	Part Number
		D3RF	D2RF	BRF			
Diffuse 200°C	 <p>Coaxial Metal coating detecting part detail receiver: φ50μm×440 tooth lock washer φ8.5 (SUS) emitter: φ50μm×440 liner + blade tube (SUS) width across flats 7 thickness 2.4 (SUS)</p>	7-EL 100 6-UL 55 5-PL 50 4-LG 40 3-ST 30 2-FS 10 1-HS 4	Long 28 Std 20 Fast 15	16	-60~200	R=25	NF-DH07
	 <p>Free cut φ1.5 fiberx2 φ4.9 M6xP0.75 SUS φ2.2</p>	7-EL 2,400 6-UL 1,400 5-PL 1,000 4-LG 900	3-ST 700 2-FS 300 1-HS 100	300	-60~200	R=35	NF-DH01
Limited diffuse 180°C	 <p>Detect glass Free cut holder (SUS) tip bracket (brass) 2-M3x0.5 (fluoroplastic) head (SUS) exterior of fiber emitter-receiver fiber φ1.5x1 5 φ4.6</p>	7-EL 720 6-UL 670 5-PL 580 4-LG 510 3-ST 330 2-FS 200 1-HS 63	Long 350 Std 200 Fast 120	200	-60~200	R=25	NF-DH08

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.  
Sensing distance of diffuse type is for 500 \* 500mm white paper.

# HEAT RESISTANT(200°~300°)



You can find what you want in various line up from 34 specs.

## Thru-beam, Diffuse, Limited diffuse type

We have 3 thru-beam types, 3 diffuse types and 3 limited diffuse type.

Thru-beam



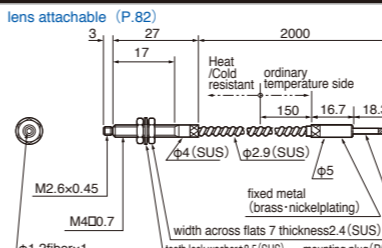
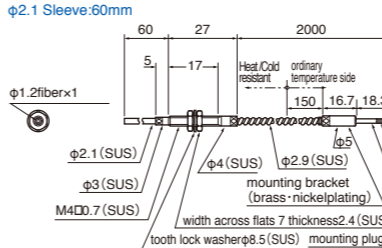
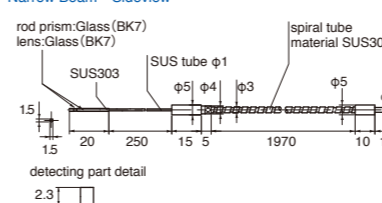
Diffuse



Limited diffuse



## Specifications (Thru-beam)

	Sensing head	Sensing distance (unit=mm) Value in parenthesis is the Minimum detectable object size. (copper wire)			Operation temperature (°C~°C)	Radius (mm)	Part Number
		D3RF	D2RF	BRF			
Thru-beam 350°C	 <p>lens attachable (P.82) Heat/Cold resistant ordinary temperature side φ4 (SUS) φ2.9 (SUS) φ5 φ2.2 M2.6x0.45 M4D0.7 φ1.2fiberx1 fixed metal (brass-nickelplating) width across flats 7 thickness 2.4 (SUS) tooth lock washer φ8.5 (SUS) mounting plug (PA)</p>	7-EL 1,440 6-UL 1,350 5-PL 1,240 4-LG 1,080 3-ST 710 2-FS 430 1-HS 130	Long 750 Std 450 Fast 220	300	-30~350 or -60~200	R=25	NF-TH08
	 <p>φ2.1 Sleeve:60mm Heat/Cold resistant ordinary temperature side φ2.1 (SUS) φ3 (SUS) φ4 (SUS) φ2.9 (SUS) φ5 φ2.2 φ1.2fiberx1 M4D0.7 (SUS) mounting bracket (brass-nickelplating) width across flats 7 thickness 2.4 (SUS) tooth lock washer φ8.5 (SUS) mounting plug (PA)</p>	7-EL 1,350 6-UL 1,260 5-PL 1,120 4-LG 900 3-ST 630 2-FS 410 1-HS 120	Long 750 Std 450 Fast 220	300	-30~350 or -60~200	Fiber R=25 Sleeve R=10	NF-TH09
Thru-beam 300°C	 <p>Narrow Beam Sideview rod prism: Glass (BK7) lens: Glass (BK7) SUS303 SUS tube φ1 spiral tube material SUS303 φ5 φ4 φ3 φ2.2 1.5 2.3 2 detecting part detail</p>	7-EL 1,000 6-UL 570 5-PL 520 4-LG 450 3-ST 300 2-FS 150 1-HS 45	Long 500 Std 300 Fast 100	150	-40~300	Fiber R=25 Tube R=10	NF-TS24

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.

Specifications (Diffuse)

Sensing head	Sensing distance (unit:mm) Value in parenthesis is the Minimum detectable object size. (copper wire)			Operation temperature (°C~°C)	Radius (mm)	Part Number
	D3RF	D2RF	BRF			
<p><b>Coaxial</b></p>	<p>7-EL 940 6-UL 890 5-PL 770 4-LG 670 3-ST 440 2-FS 190 1-HS 50</p>	<p>Long 650 Std 250 Fast 80</p>	150	-30~350 or -60~200	R=25	<b>NF-DH03</b>
<p><b>φ2.1 Sleeve:90mm</b></p>	<p>7-EL 1,110 6-UL 1,050 5-PL 910 4-LG 800 3-ST 520 2-FS 190 1-HS 50</p>	<p>Long 750 Std 250 Fast 80</p>	200	-30~350 or -60~200	Fiber R=25 Sleeve R=10	<b>NF-DH05</b>
<p><b>φ2.8 Sleeve:60mm</b></p>	<p>7-EL 950 6-UL 900 5-PL 780 4-LG 680 3-ST 450 2-FS 200 1-HS 59</p>	<p>Long 650 Std 250 Fast 80</p>	300	-30~350 or -60~200	Fiber R=25 Sleeve R=10	<b>NF-DH04</b>

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.  
Sensing distance of diffuse type is for 500 \* 500mm white paper.

Specifications (Limited Diffuse)

Sensing head	Sensing distance (unit:mm) Value in parenthesis is the Minimum detectable object size. (copper wire)			Operation temperature (°C~°C)	Radius (mm)	Part Number
	D3RF	D2RF	BRF			
<p><b>Detect glass</b></p>	<p>7-EL 0~40 6-UL 0~34 5-PL 0~22 4-LG 0~18 3-ST 0~17 2-FS 0~9 1-HS 0~4</p>	<p>Long 0~15 Std 0~10 Fast 0~8</p>	6	-30~300 or -60~200	R=25	<b>NF-DH06</b>
<p><b>Glass plate alignment Flat ON</b></p>	<p>7-EL 2~28 6-UL 2~24 5-PL 2~23 4-LG 3~23 3-ST 3~20 2-FS 3~18 1-HS 4~11</p>	<p>Long 4~20 Std 4~20 Fast 4~15</p>	4~17	-20~250  (ordinary temp. -20~70)	R=25	<b>NF-DH10</b>
<p><b>Glass plate alignment Flat ON</b></p>	<p>7-EL 2~45 6-UL 3~40 5-PL 3~39 4-LG 3~38 3-ST 4~35 2-FS 6~28 1-HS 8~19</p>	<p>Long 6~38 Std 7~30 Fast 8~25</p>	8~25	-20~250  (ordinary temp. -20~70)	R=25	<b>NF-DH11</b>

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.

Amplifiers

Various Shape for mounting

Flexible

Various Detecting Scheme

Environment-resistant

Liquid

Extension lens

Notes

Amplifiers

Various Shape for mounting

Flexible

Various Detecting Scheme

Environment-resistant

Liquid

Extension lens

Notes

# CHEMICAL RESISTANT

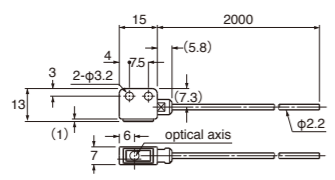
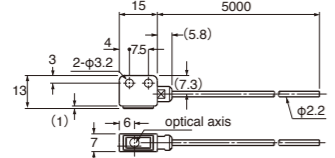


Fluoro-plastic sheath enables chemical resistant.

## Resistant to various chemical stuffs

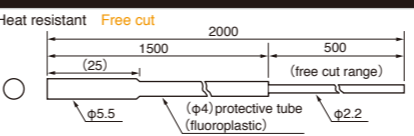
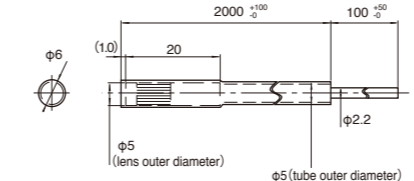
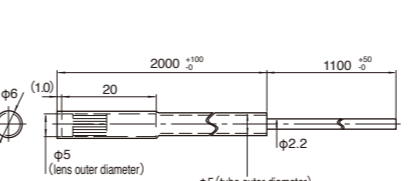
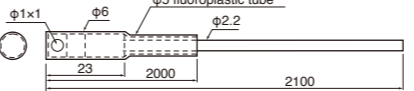
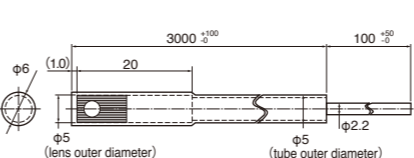
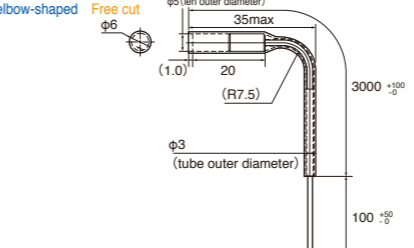
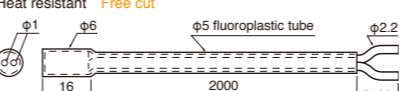
Fluoro-plastic sheath covers sensor head and fiber and protects from chemicals. We have 8 thru-beam types and one diffuse type.

## Specifications (Thru-beam)

	Sensing head	Sensing distance (unit=mm) Value in parenthesis is the Minimum detectable object size. (copper wire)			Operation temperature (°C ~ °C)	Radius (mm)	Part Number
		D3RF	D2RF	BRF			
Thru-beam Square	Side ON Free cut 	7-EL 3,600 6-UL 3,600 5-PL 3,600 4-LG 3,150 3-ST 2,000 2-FS 2,000 1-HS 750	Long 3,500 Std 2,500 Fast 1,300	2,000	0~60	R=25	NF-TY05
	Side ON length of fiber : 5m Free cut 	7-EL 3,600 6-UL 3,600 5-PL 3,600 4-LG 3,200 3-ST 2,000 2-FS 1,600 1-HS 550	Long 3,000 Std 2,000 Fast 1,000	1,500	0~60	R=25	NF-TY05-5

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH

## Specifications (Limited Diffuse)

	Sensing head	Sensing distance (unit=mm) Value in parenthesis is the Minimum detectable object size. (copper wire)			Operation temperature (°C ~ °C)	Radius (mm)	Part Number
		D3RF	D2RF	BRF			
Thru-beam	Heat resistant Free cut 	7-EL 3,600 6-UL 3,600 5-PL 3,300 4-LG 2,880	3-ST 1,890 2-FS 1,890 1-HS 660	Long 3,500 Std 2,300 Fast 1,200	2,000	-40~115	R=30 NF-TY04
	Heat resistant Free cut 	7-EL 4,000 6-UL 4,000 5-PL 4,000 4-LG 3,000 3-ST 2,800 2-FS 2,000 1-HS 700		Long 3,500 Std 2,500 Fast 1,200	2,000	-40~105	R=60 NF-TY01
	Heat resistant length of fiber : 3m Free cut 	7-EL 4,000 6-UL 4,000 5-PL 4,000 4-LG 3,500 3-ST 3,000 2-FS 1,700 1-HS 500		Long 2,200 Std 1,300 Fast 550	650	-40~105	R=60 NF-TY01-3
	Sideview Free cut 	7-EL 4,000 6-UL 3,500 5-PL 2,800 4-LG 2,000	3-ST 1,500 2-FS 700 1-HS 200	Long 1,500 Std 800 Fast 400	500	-40~70	R=60 NF-TY02
	Sideview Free cut 	7-EL 4,000 6-UL 3,500 5-PL 3,000 4-LG 2,000 3-ST 1,500 2-FS 700 1-HS 200		Long 1,500 Std 800 Fast 400	480	-40~70	Fiber R=25 Tube R=60 NF-TY02-TF3
	elbow-shaped Free cut 	7-EL 4,000 6-UL 4,000 5-PL 3,500 4-LG 3,000 3-ST 2,200 2-FS 1,000 1-HS 300		Long 3,000 Std 1,700 Fast 800	900	-55~70	Fiber R=20 Tube R=20 NF-TY03-TF3
Diffuse	Heat resistant Free cut 	7-EL 440 6-UL 280 5-PL 250 4-LG 225	3-ST 160 2-FS 745 1-HS 85	Long 100 Std 70 Fast 50	45	-40~100 R=60	NF-DY01

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.

# VACUUM RESISTANT



Vacuum resistant and heat (300 deg.C) resistant fiber units.

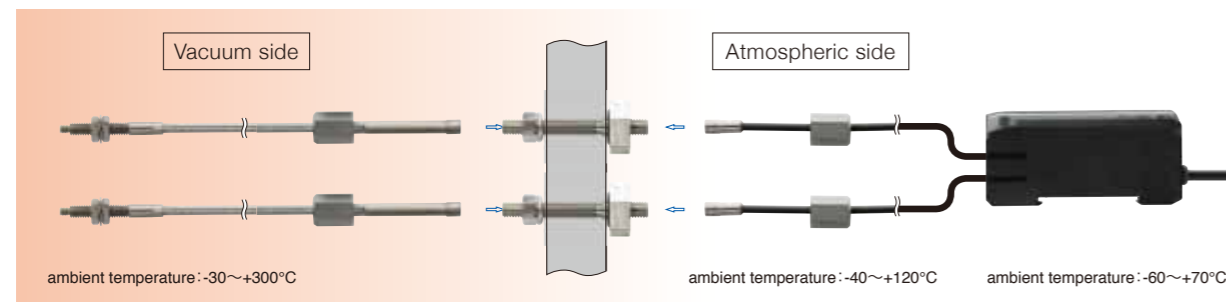
## Thru-beam, Diffuse, Limited diffuse type

You can choose from three types of Vacuum resistant fibers. Separate lens are for long distant detection and side view detection.

Thru-beam  
NF-TN01

Diffuse  
NF-DN01

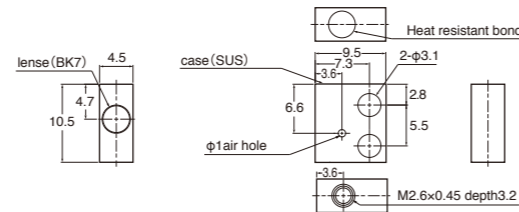
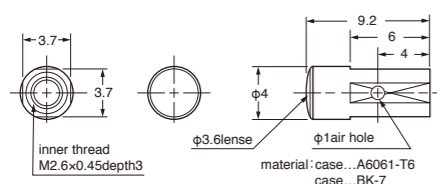
Limited diffuse  
NF-DN02



## Lens for vacuum resistant fiber unit

Lens for long distant detection  
NF-TA06

Lens for side view detection  
NF-TA07 (only for NF-TN01)



Sensing distance (unit=mm)

D3RF		D2RF	BRF
7-EL 3,500	3-ST 1,200	Long 3,500 Std 1,500 Fast 900	1,000
6-UL 3,200	2-FS 950		
5-PL 2,800	1-HS 300		
4-LG 2,500			

ambient temperature: -30~+300°C

Sensing distance (unit=mm)

D3RF		D2RF	BRF
7-EL 3,500	3-ST 2,300	Long 3,500 Std 1,700 Fast 700	1,000
6-UL 3,200	2-FS 1,000		
5-PL 2,800	1-HS 350		
4-LG 2,500			

ambient temperature: -30~+300°C

## Specifications (Thru-beam/Diffuse/Limited Diffuse)

	Sensing head			Sensing distance (unit=mm) Value in parenthesis is the Minimum detectable object size. (copper wire)			Operation temperature (°C~°C)	Radius (mm)	Part Number
	D3RF	D2RF	BRF	D3RF	D2RF	BRF			
<b>Thru-beam</b>				7-EL 790 6-UL 740 5-PL 640 4-LG 560 3-ST 360 2-FS 210 1-HS 70	Long 450 Std 280 Fast 130	150	-30~300	R=18	NF-TN01
<b>Diffuse</b>				7-EL 470 6-UL 450 5-PL 390 4-LG 340 3-ST 220 2-FS 135 1-HS 41	Long 5~250 Std 5~200 Fast 10~70	100	-30~300	R=18	NF-DN01
<b>Limited Diffuse</b>				7-EL 0~22 6-UL 0~12 5-PL 0~11 4-LG 0~9 3-ST 0~7 2-FS 3~4 1-HS N.A.	Long 0~8 Std 2.5~5 Fast N.A.	3	-30~300	R=18	NF-DN02

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH. Sensing distance of diffuse type is for 500 \* 500mm white paper.

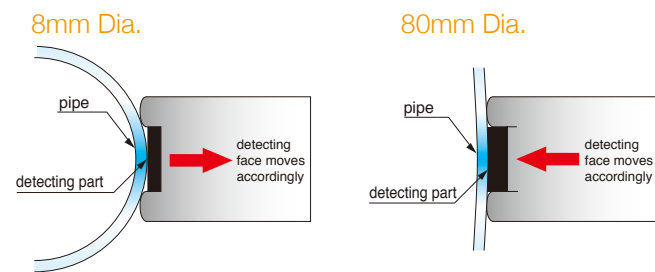
# WATER, WATER LEVEL



Various line up for detecting liquid. You can choose depends on application.

## Liquid level: pipe mount type

You can mount on the pipe, 8~80mm Dia. NF-DF07 has 18 fiber cores for 8.75mm width to detect liquid level stably.



## Liquid level: contact type

It prevents accumulation of liquid at tip of the sensor head by small protrusion at the tip.



3 types of joint are available;

NF-DA54 for Preventing liquid Intrusion

NF-DA55 for Extending fiber unit

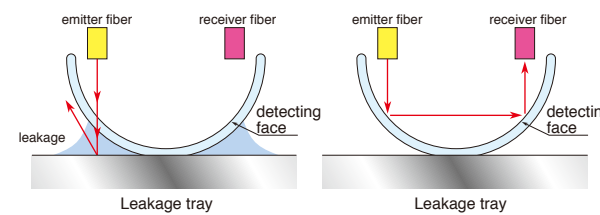
NF-DA56 for mounting



You can procure ferrule for joint above; NF-DA57

## Leakage type

It detects liquid leakage on the surface of flat pan.



When liquid leaked, the light defuses at the leakage and doesn't get to receiver.

The light reflects at the detecting face and the light comes into receiver.

## Specifications (Liquid Level)

	Sensing head	Sensing conditions	Operation temperature (°C ~°C)	Radius (mm)	Part Number
Liquid level		Array type, best for liquid with bubbles. For transparent pipe of the outer diameter bigger than 8mm.	-40~70	R=10	<b>NF-DF07</b>
		For PFA / transparent pipe of the outer diameter between 3 and 10 mm with width of 0.3 - 1.0mm.	-20~60	protective tube R=20 Bending radius R=4	<b>NF-TF01</b>
		Position adjuster gives freedom of installation. For PFA / transparent pipe of the outer diameter between 6 and 26 mm with width of 1.0mm.	-40~100	R=10	<b>NF-DF05</b>
		Position adjuster gives freedom of installation. For PFA / transparent pipe of the outer diameter between 6 and 26 mm with width between of 1.0 and 3.0 mm.	-40~100	R=10	<b>NF-DE04</b>
		Contact type with protection tube of 500mm length (free-cut). Mechanically protect the fiber from liquid ball that accumulates at the tip.	-40~70	protective tube R=20 fiber R=10	<b>NF-DF06</b>
Extension lens		Contact type of heat resistant material up to 105 Celsius. Mechanically protect the fiber from liquid ball that accumulates at the tip. Protection tube: Fluorine 500mm, free-cut	-40~105	protective tube R=20 fiber R=10	<b>NF-DF08</b>
		Contact type with protection tube of 2,000mm length (free-cut). Mechanically protect the fiber from liquid ball that accumulates at the tip.	-40~70	R=60	<b>NF-DF03</b>

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.



### Specifications (Leakage Detect)

	Sensing head	Sensing conditions	Operation temperature (°C~°C)	Radius (mm)	Part Number
Leakage detect Square	<p>Free cut</p> <p>NF-DA52 Material: SUS316L φ4.2 Hole Material: PFA</p> <p>NF-DA53 Material: PVC</p>	<p>Corresponds to SEMI S2 Requires fixture for installation; NF-DA52 (SUS) NF-DA53 (PVC)</p>	-20~50	protective tube R=20 fiber R=4	NF-DW02

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.

### Detects water

Water-mixed liquid in a transparent bottle is detectable under combined use with Infrared-type amplifiers.



### Specifications (Thru-beam/Diffuse)

	Sensing head	Sensing distance (unit:mm) by Infrared-type Amplifiers		Operation temperature (°C~°C)	Radius (mm)	Part Number
		D3IF series (by operating mode)	BIF series			
Thru-beam M4		<p>7-EL 650 6-UL 350 5-PL 300 4-LG 250 3-ST 230 2-FS 150 1-HS 60</p>	100	-40~200	R=25	NF-TW01
Diffuse M6		<p>7-EL 280 6-UL 125 5-PL 110 4-LG 100 3-ST 85 2-FS 45 1-HS 20</p>	30	-40~200	R=25	NF-DW01

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH  
Sensing distance of diffuse type is for 500 \* 500mm white paper.

# LENS FOR THRU-BEAM FIBERS



Various lenses e.g. lens that lengthen sensing distance, right angle side beam lenses.

	Dimensions (mm)	Applicable fiber cable	D3RF Sensing distance(mm)							Operation temperature	Part number			
			7-EL	6-UL	5-PL	4-LG	3-ST	2-FS	1HS					
Long distance		NF-TB01	4,000	4,000	4,000	4,000	4,000	2,500	800	-40~100°C	NF-TA01			
		NF-TB02	4,000	4,000	4,000	4,000	4,000	4,000	1,800					
		NF-TB06	4,000	4,000	4,000	4,000	4,000	4,000	1,500					
		NF-TJ01	2,000	2,000	2,000	2,000	2,000	2,000	750					
		NF-TR01	4,000	4,000	4,000	4,000	4,000	4,000	1,800					
		NF-TK77	4,000	4,000	4,000	4,000	4,000	4,000	2,000					
		NF-TH01	4,000	4,000	3,200	2,700	2,500	1,400	500					
		Heat resistant	NF-TB01	4,000	4,000	4,000	4,000	4,000	2,000			360	-40~350°C	NF-TA03
			NF-TB02	4,000	4,000	4,000	4,000	4,000	4,000			1,200		
			NF-TB06	4,000	4,000	4,000	4,000	4,000	4,000			1,200		
			NF-TJ01	2,000	2,000	2,000	2,000	2,000	2,000			600		
NF-TK77	4,000		4,000	4,000	4,000	4,000	2,000	600						
SUS Case	NF-TB01	4,000	4,000	4,000	4,000	4,000	2,500	800	-40~100°C	NF-TA01S				
	NF-TB02	4,000	4,000	4,000	4,000	4,000	4,000	1,800						
	NF-TB06	4,000	4,000	4,000	4,000	4,000	4,000	1,500						
	NF-TJ01	2,000	2,000	2,000	2,000	2,000	2,000	650						
	NF-TR01	4,000	4,000	4,000	4,000	4,000	4,000	1,800						
Super Long distance		NF-TB01	4,000	4,000	4,000	4,000	4,000	4,000	4,000	-60~350°C	NF-TA04			
		NF-TB02	4,000	4,000	4,000	4,000	4,000	4,000	4,000					
		NF-TB06	4,000	4,000	4,000	4,000	4,000	4,000	4,000					
		NF-TJ01	2,000	2,000	2,000	2,000	2,000	2,000	2,000					
		NF-TR01	4,000	4,000	4,000	4,000	4,000	4,000	4,000					
		NF-TK77	4,000	4,000	4,000	4,000	4,000	4,000	4,000					
		NF-TH01	4,000	4,000	4,000	4,000	4,000	4,000	4,000					
		NF-TH08	4,000	4,000	4,000	4,000	4,000	4,000	4,000					
		NF-TH10	2,000	2,000	2,000	2,000	2,000	2,000	2,000					
		NF-TH11	2,000	2,000	2,000	2,000	2,000	2,000	2,000					
		Side view		NF-TB01	3,600	2,500	2,000	1,600	1,200			650	200	-40~70°C
NF-TB02	4,000			3,500	3,000	2,400	1,800	1,000	300					
NF-TJ01	4,000			1,900	1,600	1,500	950	600	200					
NF-TR01	4,000			3,300	2,400	2,000	1,500	900	200					
NF-TK77	4,000			3,500	3,000	2,400	1,800	950	300					
Heat resistant	NF-TB01			4,000	2,400	2,300	2,000	1,200	800	250	-60~300°C	NF-TA05		
	NF-TB02			4,000	2,400	2,300	2,000	1,200	800	250				
	NF-TJ01			4,000	1,900	1,700	1,500	950	600	200				
	NF-TR01			4,000	1,700	1,600	1,300	850	550	160				
	NF-TK77			4,000	1,900	1,700	1,500	950	600	200				
	NF-TH01			4,000	1,500	1,300	1,200	800	450	160				
NF-TH08	4,000	1,600	1,500	1,200	800	550	170							
NF-TH10	2,000	1,100	1,000	850	600	300	100							
NF-TH11	4,000	1,400	1,200	1,100	700	400	150							

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH

	Dimensions (mm)	Applicable fiber cable	Sensing distance(mm)				Operation temperature	Part number	
			D2RF			BRF			
			Long	Std	Fast				
Long distance		NF-TB01	3,500	3,500	1,500	3,000	-40~100°C	NF-TA01	
		NF-TB02	3,500	3,500	1,500	3,500			
		NF-TB06	3,500	3,500	3,500	3,500			
		NF-TJ01	1,500	1,500	1,500	1,500			
		NF-TR01	3,500	3,500	3,000	3,000			
		NF-TK77	3,500	3,500	3,000	3,500			
	Heat resistant		NF-TH01	3,500	3,500	600	3,500	-40~350°C	NF-TA03
			NF-TH02	3,500	3,500	3,000	3,500		
			NF-TH06	3,500	3,500	2,800	3,500		
			NF-TJ01	1,500	1,500	1,500	1,500		
			NF-TR01	3,500	3,500	2,000	2,500		
			NF-TK77	3,500	3,500	1,700	3,500		
Super Long distance		NF-TB01	3,500	3,500	1,500	3,000	-40~100°C	NF-TA01S	
		NF-TB02	3,500	3,500	1,500	3,500			
		NF-TB06	3,500	3,500	3,500	3,500			
		NF-TJ01	1,500	1,500	1,500	1,500			
		NF-TR01	3,500	3,500	3,000	3,000			
		NF-TK77	3,500	3,500	3,000	3,500			
	Heat resistant		NF-TB01	3,500	3,500	3,500	3,500	-60~350°C	NF-TA04
			NF-TB02	3,500	3,500	3,500	3,500		
			NF-TB06	3,500	3,500	3,500	3,500		
			NF-TJ01	1,500	1,500	1,500	1,500		
			NF-TR01	3,500	3,500	3,500	3,500		
			NF-TK77	3,500	3,500	3,500	3,500		
Side view		NF-TB01	1,500	800	400	600	-40~70°C	NF-TA02	
		NF-TB02	1,500	1,000	450	600			
		NF-TJ01	1,500	800	450	500			
		NF-TR01	1,000	700	450	500			
		NF-TK77	1,500	800	450	600			
		Heat resistant		NF-TB01	1,800	900			400
	NF-TB02			1,800	900	400	500		
	NF-TJ01			1,300	600	300	400		
	NF-TR01			1,100	600	250	350		
	NF-TK77			1,300	600	300	400		
	NF-TH01			1,000	500	250	400		
	NF-TH08	1,100	600	250	350				
NF-TH10	700	300	180	300					
NF-TH11	900	500	250	350					

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH

# NOTES

Please use this product correctly.

Do not use this product as a protective detection device.

Amplifiers  
 Various Shape for mounting  
 Flexible  
 Various Detecting Scheme  
 Environment-resistant  
 Liquid  
 Extension lens  
 Notes

Notes  
 Extension lens  
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 Various Detecting Scheme  
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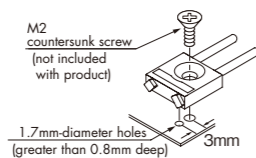
## Mounting

### Mounting Fibers With Positioning Bosses

#### NF-DC08

Use M2 countersunk screws (not included with this product).

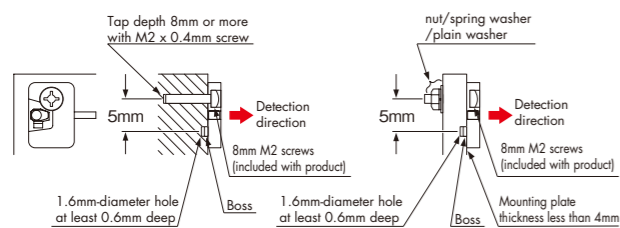
The boss insertion holes on the bottom surface need to be 1.7mm in diameter and at least 0.8mm deep.



#### NF-TE01/NF-DE01 (Flat-On Type)

When screwing a tap into the attachment

When using the attached screws and nuts

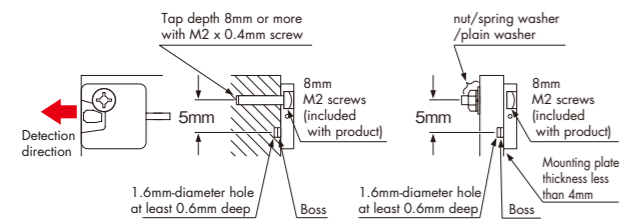


[Note 1]: The NF-TE01 is pictured above. NF-DE01 is mounted in the same way.  
[Note 2]: Through beam fibers have the same dimensions. Be aware of the positions of the screw holes and boss holes when mounting fibers.

#### NF-TE02/NF-DE02 (Head-On Type)

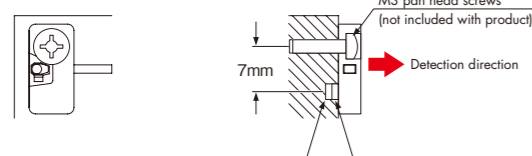
When screwing a tap into the attachment

When using the attached screws and nuts



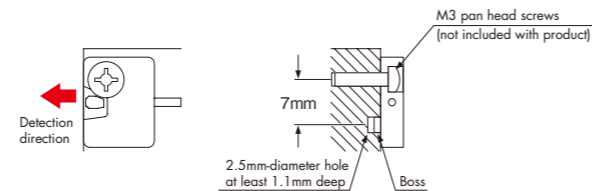
[Note 1]: The NF-TE02 is pictured above. NF-DE02 is mounted in the same way.  
[Note 2]: Through beam fibers have the same dimensions. Be aware of the positions of the screw holes and boss holes when mounting fibers.

#### NF-TE03/NF-DE03 (Flat-On Type)



[Note 1]: The NF-TE03 is pictured above. NF-DE03 is mounted in the same way.  
[Note 2]: Through beam fibers have the same dimensions. Be aware of the positions of the screw holes and boss holes when mounting fibers.

#### NF-TE04/NF-DE04 (Head-On Type)

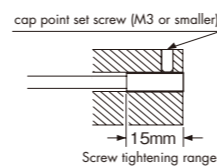


[Note 1]: The NF-TE04 is pictured above. NF-DE04 is mounted in the same way.  
[Note 2]: Through beam fibers have the same dimensions. Be aware of the positions of the screw holes and boss holes when mounting fibers.

### Mounting NF-DR09/ -RR01

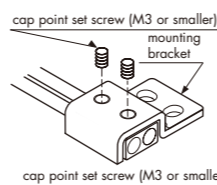
#### When not using mounting bracket NF-DA51 (included with this product)

Screw set screws within 15mm of the tip of the metal head.



#### When using mounting bracket NF-DA51 (included with this product)

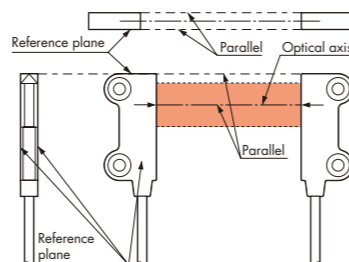
You can mount the heads without using set screws. If you use set screws, mount the heads with M3 cup-point set screws.



### Mounting Through beam Screen Fibers (NF-TZ01/ -TZ02/ -TZ03/ -TZ04)

Please take care when mounting this product because its aperture angle is extremely small, and there are cases where the fibers do not transmit light because of the way they were mounted.

As shown in the diagram below, determine a reference plane, make sure the optical axis is aligned properly, and mount the receiving and emitting fibers so that they are parallel to the reference plane.

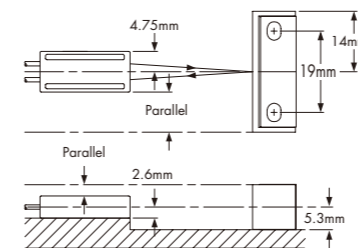


### Mounting NF-RB01/-RB02

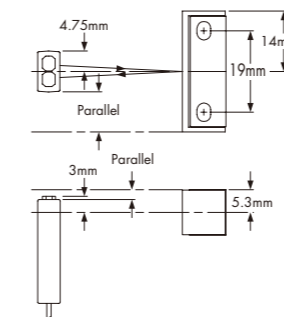
This product's aperture angle is extremely small, and there are cases where the fibers do not transmit light because of the way they were mounted.

As shown in the diagrams below, mount the fiber heads and reflectors so that their centers align with one another. Make sure that the optical axis is aligned properly.

#### Head-On Type/NF-RB01

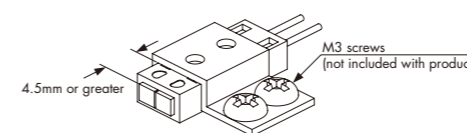


#### Side-On Type/NF-RB02



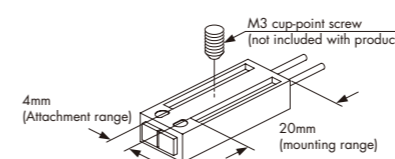
#### When mounting fiber bracket

Attach fiber bracket to side-on type fibers such that they do not touch the detectors. If you use fiber bracket, you can mount fibers without using M3 set screws.



#### When mounting with M3 cup-point set screws

Mount the fibers with M3 cup-point set screws within the mounting ranges shown in the diagram below.

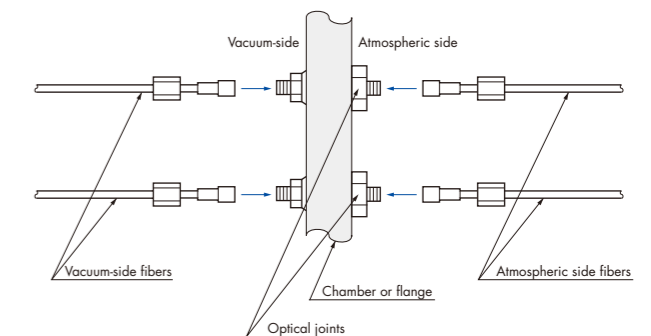


#### A Note About NF-RB01/-RB02

Detection results may vary between 0 and 20mm from the detection surface when detecting transparent objects.

### Mounting Vacuum-Resistant Fibers (NF-TN01/-TF02)

#### The Structure of Vacuum-Resistant Fibers

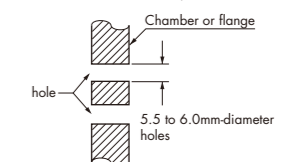


Leak: 1.33x10<sup>-10</sup>Pa·m<sup>3</sup>/s [He] or lower

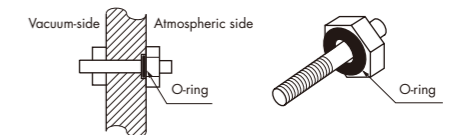
#### Mounting

① Drill two holes into the vacuum chamber (or flange) wall.

[Note 1]: Make the holes 5.5 to 6.0mm in diameter.



② Mount NF-VN02 optical joints to the vacuum chamber wall. You must attach the O-ring included with this product, and make sure that the O-ring is on the outside of the vacuum chamber.



③ Mount NF-VN01 fiber bracket to the NF-VN02 optical joint at atmospheric side.

[Note 1]: Tighten the nut well. If the nut is loose, there may be a gap, and the detection distance will drop.



④ Mount the vacuum fiber nut to NF-VN02 optical joint at vacuum side.

[Note 1]: Tighten the nut well. If the nut is loose, there may be a gap, and the detection distance will drop.

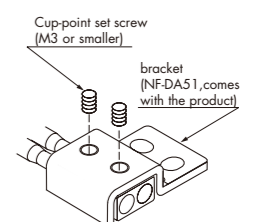
⑤ Mount the tip of the vacuum-side fiber.

#### For NF-DN01

#### When using bracket

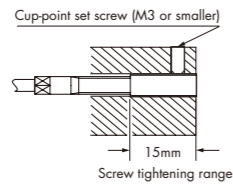
Use cup-point set screws (M3 or smaller) to mount the bracket.

You can mount the head without using cup-point set screws by attaching the bracket to the steel head.



When not using brackets

Use cup-point set screws (M3 or smaller) for mounting within 15mm of the tip of the head as shown in the diagram to the right.



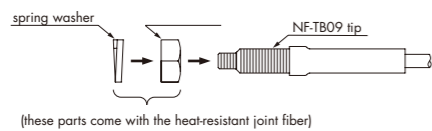
Mounting Heat-Resistant Joint Fibers (NF-TH12/-TH13/-TH14/-TH15/-TH16)

Connecting heat-resistant joint fibers to ordinary-temperature side fibers (NF-TB09)

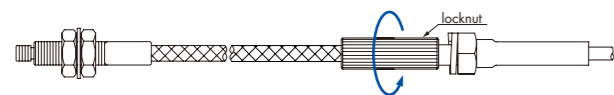
To connect heat-resistant joint fibers to NF-TB09, follow the instructions below.

Instructions

① Attach the plastic nut that comes with the heat-resistant fiber and spring washer to the tip of NF-TB09, pushing them back as far as they will go.

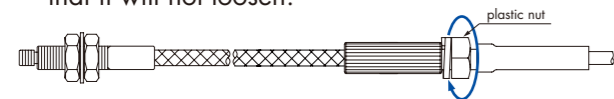


② Attach the heat-resistant joint fiber to the NF-TB09 with a locknut.



[Note 1]: Do not screw up the locknut against the plastic nut.

③ Screw up the plastic nut against the locknut so that it will not loosen.



When mounting connecting parts to the mounting plate

To mount the parts that connect the heat-resistant joint fiber and NF-TB09 to the mounting plate with metal nuts, follow the instructions below.

The mounting plate thickness needs to be 1mm or thinner.

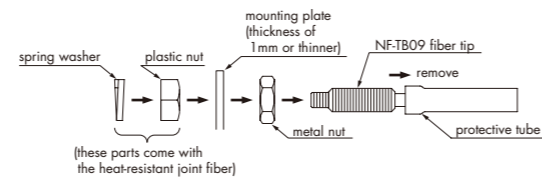
Instructions

① Remove the protective tube from NF-TB09, attach the metal nut to the tip of the fiber and move it down to the fiber part.

② Insert the tip of the fiber through the mounting plate.

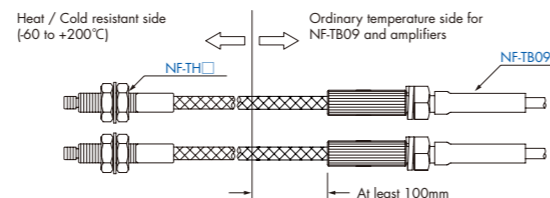
③ Follow the instructions from <Connecting heat-resistant joint fibers to NF-TB09> to connect the heat-resistant joint fiber to NF-TB09.

④ Tighten the metal nut from the first step of these instructions against the mounting plate.



Operating Temperature

Keep the heat-resistant joint fiber at least 100mm from the boundary of the ordinary-temperature side in order to protect NF-TB09 and amplifiers.

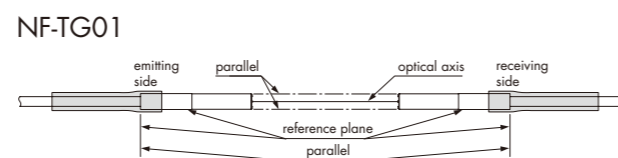


Mounting Narrow Beam/Wafer Mapping Fibers (NF-TG01/-TG02/-TG03/-TG04)

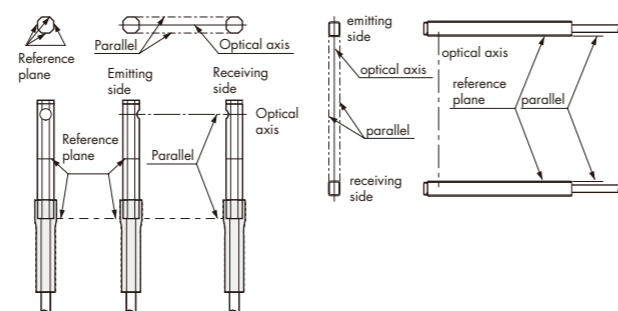
Please take care when mounting this product because its aperture angle is extremely small, and there are cases where the fibers do not transmit light because of the way they were mounted.

Through beam Type

As shown in the diagram below, determine a reference plane, make sure the optical axis is aligned properly, and mount the receiving and emitting fibers so that they are parallel to the reference plane.

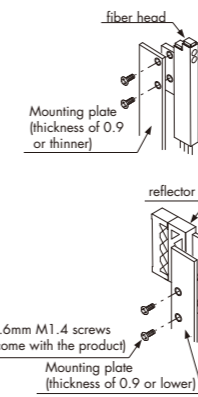


NF-TG02/-TG03/-TG04



Reflective Type

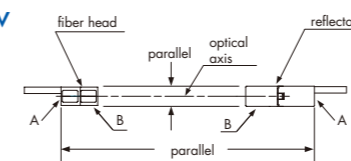
Use 1.6mm M1.4 screws to mount the fiber head and reflector to the mounting plate as shown in the diagram on the right. The mounting plate needs to have a thickness of 0.9mm or thinner.



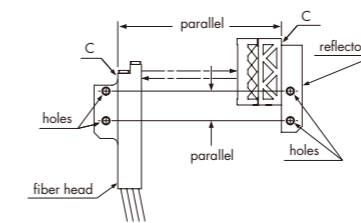
Use a thread lock compound to tighten screws when mounting them in places with vibrations or shocks.

Attach the parts so that the holes for the fiber head and reflector are parallel to one another and such that parts A, B and C are each parallel as shown in the diagrams below.

Overhead View

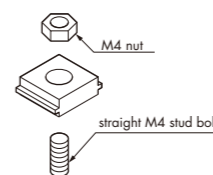


Side View

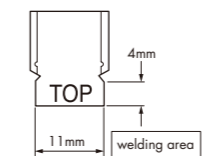


Mounting Leak Detection Fibers (NF-DW02)

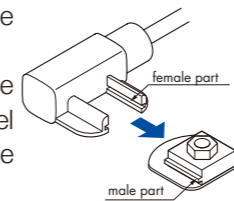
If you are using an SUS bracket, thread a welded M4 stud bolt through the hole on the bracket and attach an M4 nut (not included with this product).



If you are using a PVC bracket, glue it to the mounting surface such that the side with "TOP" etched into it is facing up and glue it within the welding area as shown in the diagram on the right.



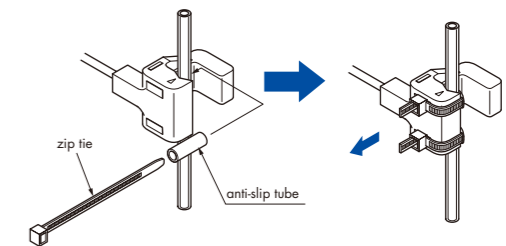
Slide the male part of the bracket attached to the steel case into the female part on the fiber until you hear them click.



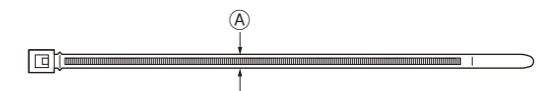
Mounting Pipe-Mounted Fluid Level Detection Fibers (NF-TF01)

Use zip ties and anti-slip tubes to mount the clamp to the pipe as shown in the diagram below.

Use two zip ties on the upper and lower part of the clamp to attach it securely to the pipe. Cut off the extra part of the zip ties that stick out.

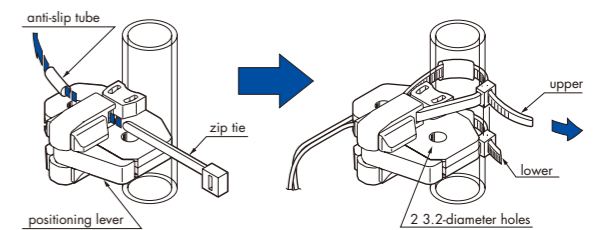


We recommend using zip ties of a thickness 2.5mm or smaller as shown in the diagram below.



Mounting Pipe-Mounted Fluid Level Detection Fibers (NF-DF04/-DF05)

Use zip ties and anti-slip tubes to mount the clamp to the pipe as shown in the diagram below. Make sure that the positioning lever is in the closed position as shown below when you mount the clamp. Use two zip ties on the upper and lower part of the clamp to attach it securely to the pipe. Cut off the extra part of the zip ties that stick out.



We recommend using zip ties of a thickness 2.5mm or smaller as shown in the diagram below.



You must use M3 screws, plain washers and spring washers when using the holes for mounting. (These parts are not included with this product)

Positioning Pipe-Mounted Fluid Level Detection Fibers

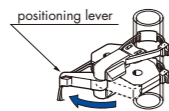
You can easily readjust the attachment position when using zip ties to mount this product.

Amplifiers  
Various Shape for mounting  
Flexible  
Various Detecting Scheme  
Environment-resistant  
Liquid  
Extension lens  
Notes

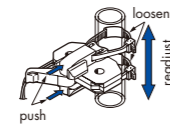
Amplifiers  
Various Shape for mounting  
Flexible  
Various Detecting Scheme  
Environment-resistant  
Liquid  
Extension lens  
Notes

### How to Adjust Position

① Pull the positioning lever open, in the direction of the arrow.



② Push the moveable part in the direction of the arrow, loosen the zip tie, and readjust the mounting position.



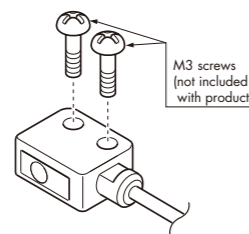
③ Close the positioning lever so that it will not loosen.



[Note 1] : You must reset the sensitivity after readjusting the mounting position.  
 [Note 2] : The positioning lever is for readjusting the position on this device, not for tightening the zip ties. Tightening the zip ties while the positioning lever is open and then closing the lever will damage the fibers.

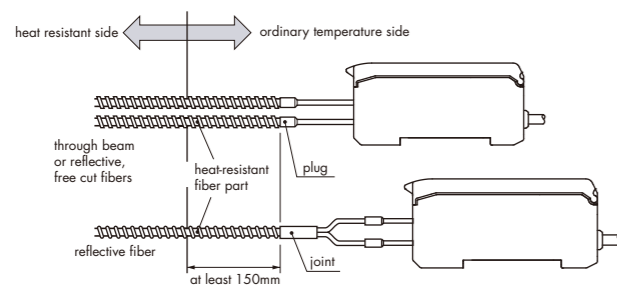
### Mounting Chemical-Resistant Angled-Head Fibers (NF-TY05)

Use M3 screws and tighten them to torques of 0.3Nm or smaller.



### Caution for Heat-Resistant Fibers

Keep the heat-resistant fiber part at least 150mm from the boundary of the ordinary-temperature zone as shown below in order to protect amplifiers.



Do not directly expose amplifiers to radiation heat or hot air.

The metal bracket on the tip of the heat-resistant fiber (up to 350°C) and stainless steel sheath may change color when used at high temperatures, but this does not affect their detection capability.

### Notes about Adhesive Slits Included With NF-TZ01/-TZ02/-TZ03/-TZ04

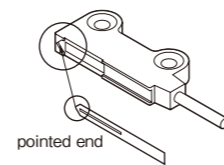
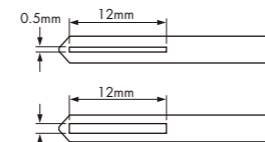
There are two types of slits that come with these products (the slit that comes with the NF-TZ01/-TZ02 is one of them). These slits help detecting tiny objects and prevent saturation when using the fibers at close range. However, applying adhesive slits shortens the detection distance.

Align the pointed end of the adhesive slit to the top of the fiber and apply it as shown in the diagram below.

#### Adhesive Slits (come with products)

#### How to Apply Adhesive Slits

#### NF-TZ03/-TZ04



#### NF-TZ01/-TZ02



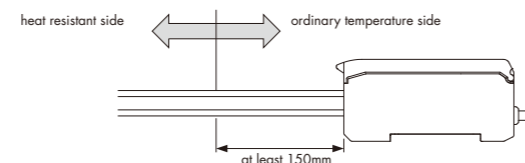
### Notes about NF-TY01(-□)/-TY02(-□)/-TY03-TF03/-TY04/-TY05(-□)/-DY01(-□)

Do not use these products with the chemicals listed below.

Fused alkali metals (sodium, potassium, lithium, etc.), fluorine gas (F<sub>2</sub>), ClF<sub>3</sub>, OF<sub>2</sub> (even in its gaseous state) and other chemicals that may erode PFA. Hydrofluoric acid at high temperatures, nitric acid, chlorine and other chemicals with high permeability.

### Mounting Chemical-Resistant Angled-Head Fibers (NF-TY05)

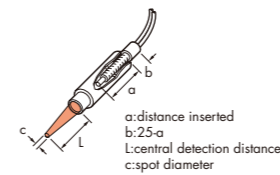
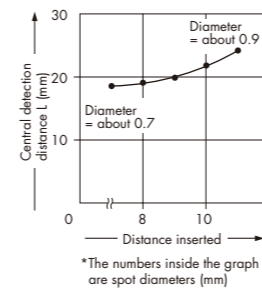
Keep the heat-resistant fiber part at least 150mm from the boundary of the ordinary-temperature zone as shown below in order to protect amplifiers.



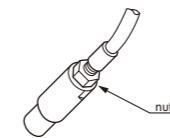
Do not directly expose amplifiers to radiation heat or hot air.

### Notes about NF-DA06

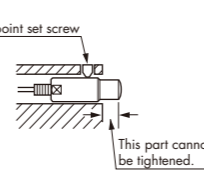
You can adjust the spot diameter and detection distance by changing the amount of fibers inserted, but if you jam the fibers in too far, the tip of the fibers will become separated from the lens.



Tighten the fiber nut after setting the fiber and NF-DA06 in place in order to fix them so that they do not move because of vibrations, etc.

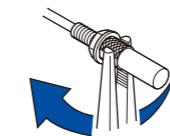


Use M3 cup-point set screws to mount NF-DA06 if you want to use set screws.



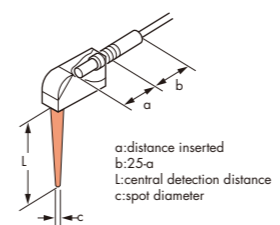
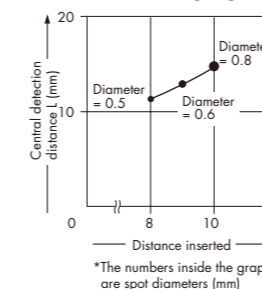
### Notes about NF-DA01/-DA02/-DA03/-DA04/-DA05

Insert fibers into NF-DA01/-DA02/-DA03/-DA04/-DA05 as far as they will go.

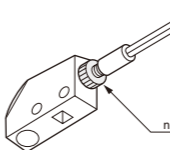


### Notes about NF-DA07

You can adjust the spot diameter and detection distance by changing the amount of fibers inserted.



Tighten the nut after setting the fiber and NF-DA07 in place in order to fix them so that they do not move because of vibrations, etc.



### Notes about Leak/Fluid Level /Chemical-Resistant Fibers

To clean NF-DW02, use a soft cloth to wipe away all liquid on the head and bracket. Be sure to check for condensation on the detector.

If the fibers on NF-DW02/ -TF01 are too short, the detector may not receive the correct amounts of light and may not be able to detect consistently.

Use the bracket designed especially for the NF-DW02 in order to avoid mistakes such as forgetting to attach something. Otherwise, the detector may not be able to detect consistently.

If you use a PVC bracket on the black mat parts on the steel case, the device cannot detect mistakes, so perform a thorough check before using the device.

Be careful not to damage exterior of the fibers when you cut the protective tubes.

Only set NF-DW02 sensitivity after mounting the completely dry head to the bracket and attaching the fibers to the amplifier. Adjusting the fiber connection or position after adjusting sensitivity changes the amount of light that enters and causes inconsistent detection.

If you altered fiber connection or position while cleaning the device, make sure to adjust amplifier sensitivity.

The amount of light may decrease when the device is used for long periods of time at high temperature and humidity.

Liquids that are not compatible with NF-DW02 head material (PFA) may cause air bubbles to flood the detector. This causes inconsistent detection, or makes consistent detection take more time. Test the liquid you are examining before beginning.

Make sure that the NF-DW02 bracket does not have any scratches, dirt or grime, or deformities when you clean it.

Water droplets on the detection surface may affect its detection capability. Avoid using this device in places where it can come into direct contact with water. Remember to check for condensation on the outside of pipes.

There are some opaque or viscous liquids that NF-TF01/ -DF04/ -DF05 cannot consistently detect.

When mounting of NF-TF01/ -DF04/ -DF05 is not good enough, it may not be able to detect objects consistently. Use the anti-slip tube that comes with the product to attach it to the pipe so that the detector does not move.

For consistent detection with NF-TF01, set amplifier sensitivity after attaching fibers while there is no liquid inside the pipe. You must reset sensitivity if you have adjusted the fibers on the pipe and have changed their position.

NF-DF04/ -DF05 cannot detect properly on opaque pipes.

Attach the NF-DF04/ -DF05 detector firmly to the pipe. It will malfunction if it is not attached firmly.

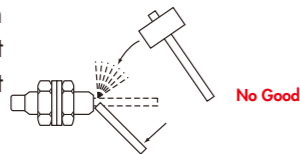
NF-DF04/ -DF05 is not water- or chemical-resistant. Do not use it in places where it may come into direct contact with water or chemicals.

Water droplets on the NF-DF04/ -DF05 detection surface, water droplets that run into the pipe, and air bubbles will affect detection. Check for condensation on the outside of pipes.

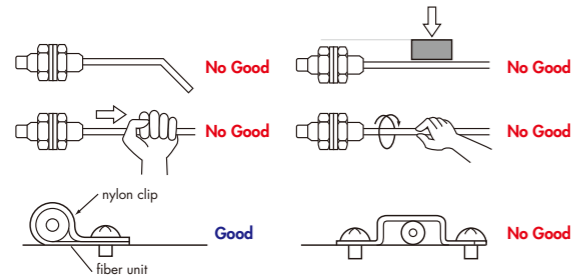
## General Precautions

### Precautions for Fiber Units

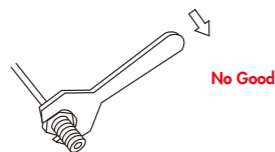
1. Do not hit the detection head surface against anything or damage it in any other way.



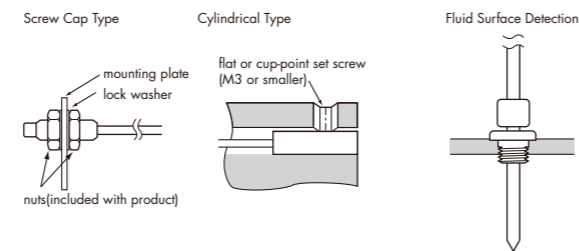
2. Do not bend or twist the fiber head or use too much force to move it.



3. Do not apply too much torque to the sensor head or use tools that were not designed for the nuts.



4. Mount sensor heads according to the type of fiber as shown in the diagrams below.

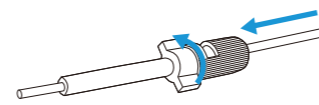


5. Cut the tips of cuttable fiber units with special fiber cutters before attaching fiber amplifier when needed.

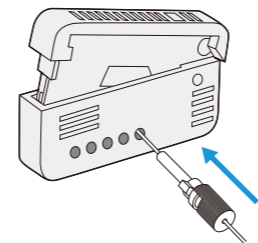
### Precautions for Fiber Cutters

1. Cutting Instructions

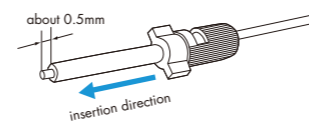
- ① Adjust the length in the direction of the arrow and spin the stopper to lock the fiber.



- ② Insert the fiber into the fiber cutter and cut it.

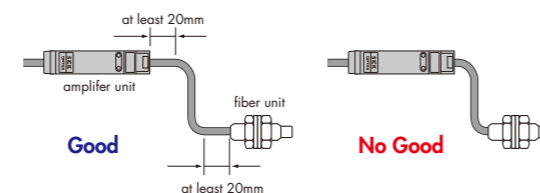


- ③ The diagram on the right shows a properly-cut fiber.



2. Make the fiber unit bending radius greater than the allowable bending radius. Bending it too much shortens the detection distance.

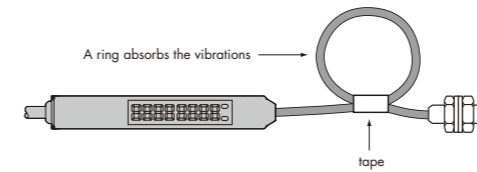
3. Leave some straight line near the insertion part and the tip of the fiber unit.



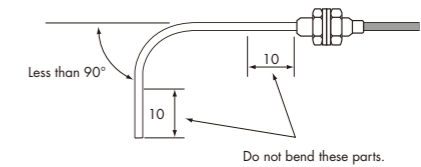
4. The detection distance may drop 20% or so because of the cut surface of the fiber or the connection with the amplifier. We recommend using the device at or below 80% of the detection distance on the spec.

5. In places with a lot of vibrations, mount the fiber unit so that it does not vibrate. Pay special attention that the vibrations do not reach the connection between the fibers and amplifier.

6. Use the following method to soften fiber head vibrations.



8. Do not bend the tip or the base of the sleeve.



7. Do not use fiber units that are not protected by fluoroplastic in environments with organic solvents.